2012 LOOK BOOK | BŌLYÜ

flour·ish: [flur-ish, fluhr-] *verb*

1. to be in a vigorous state; thrive **2.** to be in its or in one's prime **3.** to be successful; prosper

The back of this resource guide tells you a lot, in very few words, about our company.

To deliver innovative products and services that enable people, places, and our planet to flourish.

That's our very straightforward, simplified mission.

Straightforward, in that it's a very direct statement of our legacy, responsibility, and purpose for being.

Simplified, in that it's to the point and easy to understand, and thus guide us.

Like this **Look Book**, it is a statement in doing more with less.

re·source: [ree-sawrs, -sohrs] *noun*

1. a source of supply, support, or assistance, *especially one that can be readily drawn upon when needed*

You hold in your hands a valuable resource.

BOLYU has over 150 products, product enhancements, and value-added services. In other words, we have much to offer the commercial facilities design, build, and maintenance marketplaces.

Keeping our customers in-the-know about our latest products and services is – in a word – challenging. The necessity, however, charged us to explore more efficient, more convenient, and less consuming ways of reaching our customer.

Traditionally our brochures, folders and books have occupied the shelves and drawers of resource libraries, studios and offices. Traditionally that is how people have done business.

Increasingly, people are more and more mobile. Tradition must make way for new ways.

And while we won't be doing away with sample folders and brochures altogether, we are fully committed to doing more with less.

ac·ces·si·ble: [ak-ses-uh-buh l] *adjective*

1. easy to approach, reach, enter, speak with, or use
2. that can be used, entered, reached, worked with, etc.: *an accessible avenue, building, organization, company, etc.*

"You can't take it with you."

A statement which clearly defines the limitations of resource libraries and their shelves of cumbersome resource materials.

"You can take it with you."

A statement which applies to this new innovative resource guide. Like the handheld smartphones most of us carry, it is a portal to a world of resources and information.

It is lightweight and nimble, yet heavy with inspiration and information.

It works hand-in-hand with your smartphone.

It is our way of making ourselves more accessible to our customers, on customer terms, not ours.

Tradition evolves.

sim·ple [sim-puh l] *adjective*

1. easy to understand, deal with, use, etc.: a simple matter; simple tools.

This resource guide mirrors our new streamlined website as a straightforward, simplified tool.

Our objective for both: ***To inform and inspire. Quickly and simply.***

To accomplish this and in response to our customer feedback, we are introducing compelling new features to our sampling systems.

Like this **Look Book**.

And we'll be eliminating some outdated ones.

But starting here, with this new **Look Book**, you'll find that we are putting just the right amount of inspiration and information at your fingertips, in a portable, refreshable format.

If you need more than this **Look Book** provides, simply go to our website, or call 1-800-451-1250. We can and will always promise to get you whatever you need, where you need it, when you need it.

Nothing more. And nothing less.

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BROADLOOM CARPET

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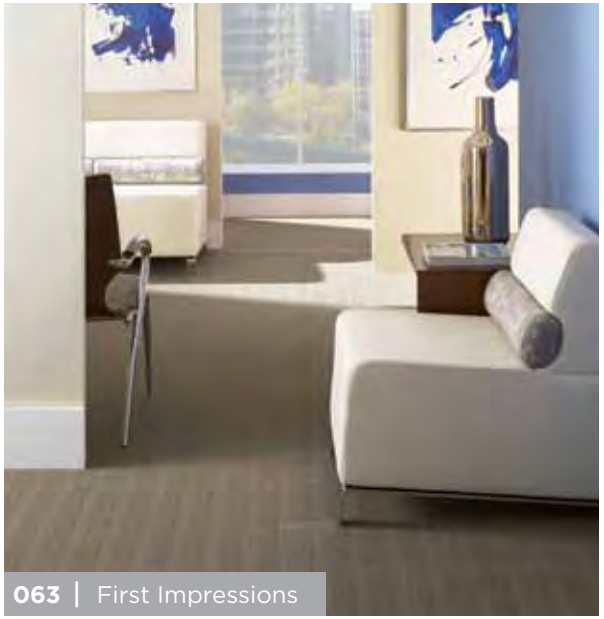
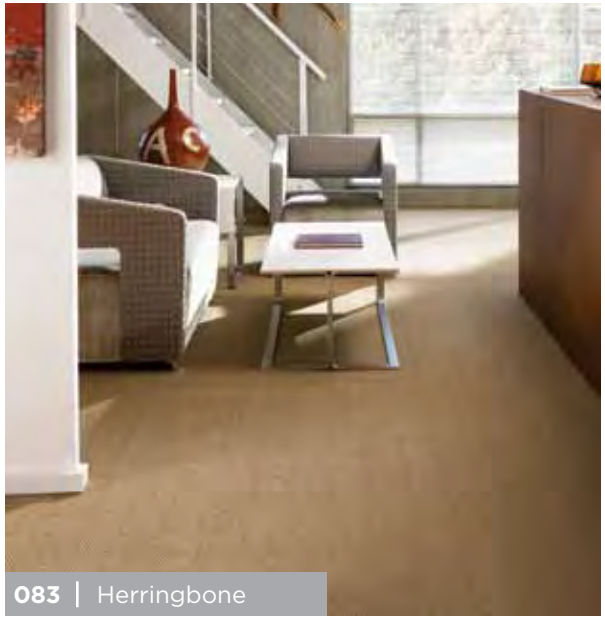
NOTE: We strove to make the color representations in this **Look Book** as accurate as possible, but the images shown are intended as a reference only. They should not be regarded as absolutely color correct. If you would like to see a sample of any of our products, visit us at www.bolyu.com or call 800.451.1250.

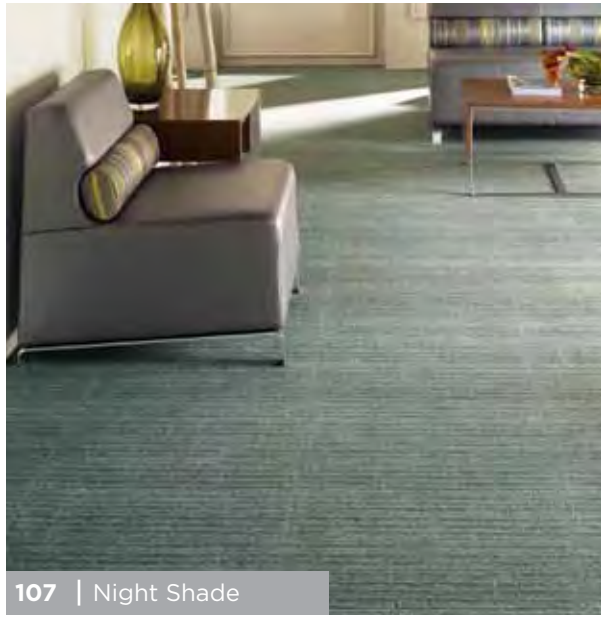
047 | Dhurrie Remix



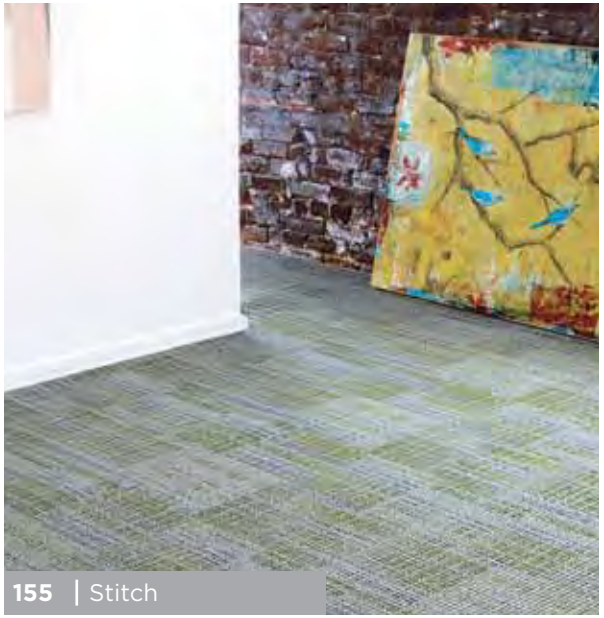
063 | First Impressions



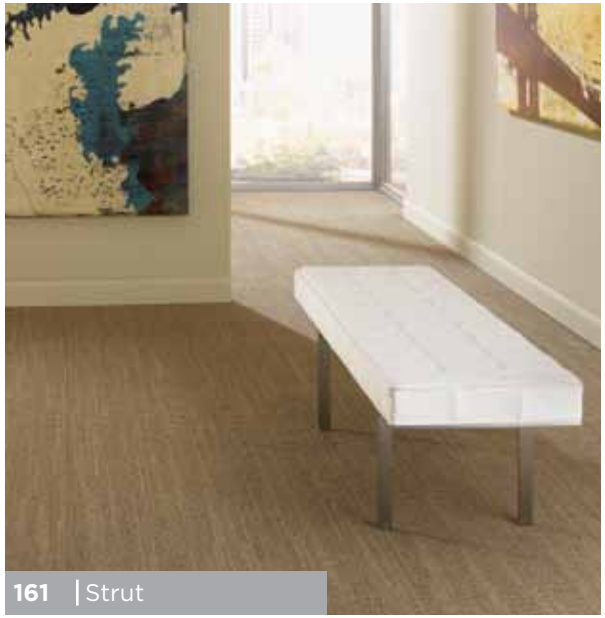
083 | Herringbone



107 | Night Shade



155 | Stitch



161 | Strut

BROADLOOM LOGO KEY

AVALAR®	**Avalar®**, **Avalar® SD**, and **Avalar® RE** are premium branded yarn-dyed and solution-dyed Type 6 nylon fibers extruded in BOLYU's own quality controlled facilities. *The **Avalar** logo on a product page signifies that the product is tufted with **Avalar, Avalar SD,** or **Avalar RE** nylon.*
Puralex®	**Puralex®** is an environmentally friendly self renewing odor reducer that is effective against virtually any indoor odor. Puralex uses a breakthrough proprietary technology that significantly shortens the time it takes for odors to dissipate. *The **Puralex** logo on a product page signifies that the product contains **Puralex**.*
iLoc®	**iLoc®** is a revolutionary multi-polymer backing system that provides maximum performance benefits and environmental sustainability while remaining responsive to budgets. *The **iLoc** logo on a product page signifies that the product comes standard with **iLoc**.*
U.S. GREEN BUILDING COUNCIL MEMBER	The **U.S. Green Building Council (USGBC)** is a non-profit organization committed to a prosperous and sustainable future for our nation through cost-efficient and energy-saving green buildings. *BOLYU is proud to be a member of the USGBC and proud that our products align to the USGBC mission.*
CRI GREEN LABEL +PLUS carpet-rug.org	In 1992, **The Carpet and Rug Institute (CRI)** launched its Green Label program to identify products with very low VOC emissions. CRI has recently launched **Green Label Plus**, an enhanced program that sets an even higher standard for Indoor Air Quality. *BOLYU is proud to be Green Label Plus Certified, ensuring that our products are among the lowest emitting on the market.*
EPA GREEN POWER PARTNER	The **EPA Green Power Partnership** is a voluntary program that supports the organizational procurement of green power. Beginning in 2008, BOLYU became the first commercial manufacturer to buy 100% Green renewable energy credits for all of our facilities. *BOLYU is proud to be a Green Power Partner and proud that all of our products are produced using 100% renewable energy credits.*

For more information on our product innovations and our professional affiliations, please refer to the Appendix starting on page 307.

product specifications:

Style Name:	Aberdeen
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.60” W x .83” L (1.5 cm. x 2 cm.)
Colors:	13

additives/ingredient products:

AVALAR®

complete colorline:

Driver

Water Hazard

Fairway

Putter

Mid Iron

Driving Iron

Brassie

Sand Trap

Cleek

Cart Path

Sand Iron

Niblick

Pitching Wedge

ABERDEEN

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Driver / 26101

Water Hazard / 26102

Fairway / 26103

Putter / 26104

Mid Iron / 26105

Driving Iron / 26106

Brassie / 26107

Sand Trap / 26108

Cleek / 26109

Cart Path / 26110

Sand Iron / 26111

Niblick / 26112

Pitching Wedge / 26113

product specifications:

Style Name:	Accelerator*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	24 oz./yd.^{2} (813.6 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.60" W x .96" L (1.5 cm. x 2.4 cm.)
Colors:	6

additives/ingredient products:

AVALAR®

complete colorline:

Skycopter*

Park & Ride*

Lane Change*

Speed Trap*

Running Late*

School Zone*

* Denotes **Quick Ship** pattern and/or color

ACCELERATOR *

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Skycopter / ACL01*

Park & Ride / ACL02*

Lane Change / ACL03*

Speed Trap / ACL04*

Running Late / ACL05*

School Zone / ACL06*

product specifications:

Style Name:	Agenda
Construction:	Tip-Sheared Loop Pattern
Yarn Content:	Avalar® RE Nylon with 25% recycled content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	1.6" W x 1.2" L (4.1 cm. x 3.2 cm.)
Colors:	13

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Explicate

Precision

Objectives

Explain

Comment

Describe

Report Back

Time Slot

Stipulate

Forecast

Order of the Day

Clarify

Meeting Minutes

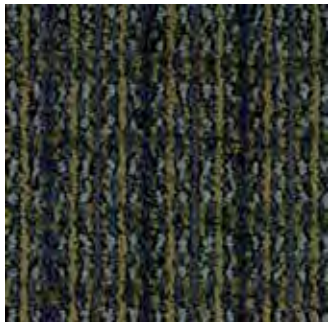
AGENDA

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Explicate / AGN01

Precision / AGN02

Objectives / AGN03


Explain / AGN04

Comment / AGN05

Describe / AGN06

Report Back / AGN07

Time Slot / AGN08

Stipulate / AGN09

Forecast / AGN10

Order of the Day / AGN11

Clarify / AGN12

Meeting Minutes / AGN13

product specifications:

Style Name:	Arcadia
Construction:	Textured Loop Pattern
Yarn Content:	Zeftron® Nylon with 25% recycled content
Dye Method:	Solution
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.50" W x .60" L (1.27 cm. x 2.24 cm.)
Colors:	13

additives/ingredient products:

zeftron

complete colorline:

Sandoval

Yellowstone

Ponderosa

Copper Canyon

Bitter Creek

Hawk Springs

Sierra Mesa

Medicine Bow

Great Divide

Paradise Hills

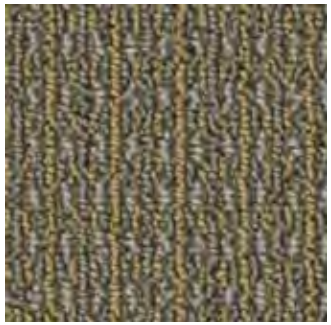
Eagle's Nest

Sweetwater

Black Mountain

ARCADIA

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.


Sandoval / ARC01

Yellowstone / ARC02

Ponderosa / ARC03

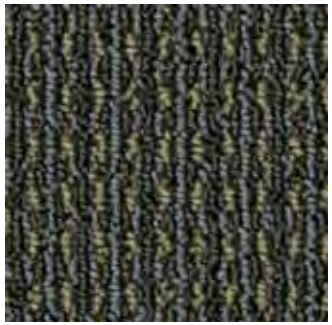
Copper Canyon / ARC04

Bitter Creek / ARC05

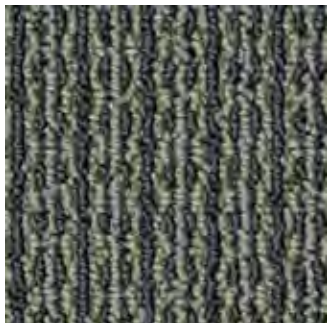
Hawk Springs / ARC06

Sierra Mesa / ARC07

Medicine Bow / ARC08


Great Divide / ARC09

Paradise Hills / ARC10


Eagle's Nest / ARC11

Sweetwater / ARC12

Black Mountain / ARC13

product specifications:

Style Name:	Aviator
Construction:	Patterned Cut Pile
Yarn Content:	Avalar® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	36 oz./yd.^{2} (1,220 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	1.2" W x 2.0" L (3.0 cm. x 5.1 cm.)
Colors:	13

additives/ingredient products:

AVALAR®

complete colorline:

The "Wheel"

Light Bulb

Interstate

Printing Press

Computer

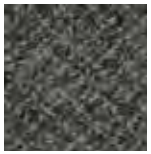
Telephone

Facsimile

Airplane

Television

Contact Lenses


Typewriter

Skyscraper

Telescope

AVIATOR

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

The "Wheel" / 34901

Light Bulb / 34902

Interstate / 34903

Printing Press / 34904

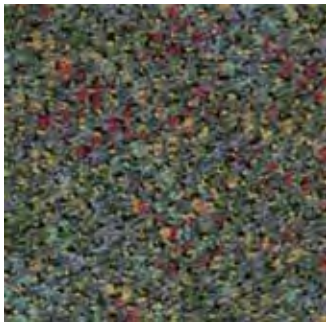
Computer / 34905

Telephone / 34906

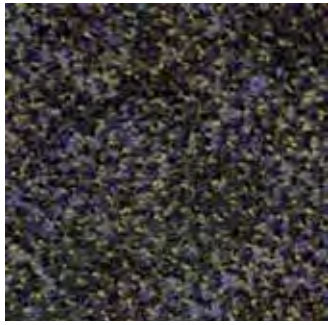
Facsimile / 34907

Airplane / 34908

Television / 34909


Contact Lenses / 34910

Typewriter / 34911


Skyscraper / 34912

Telescope / 34913

product specifications:

Style Name:	Ballina II
Construction:	Textured Loop Pattern
Yarn Content:	Zeftron® Nylon with 25% Recycled Content
Dye Method:	Solution
Yarn Weight Tufted:	30 oz./yd.^{2} (1,085 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .47" L (1.01 cm. x 1.19 cm.)
Colors:	14

additives/ingredient products:

zeftron

complete colorline:

Westmoreland

Leeson

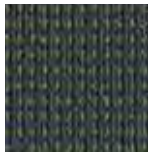
Cork

Brunswick

Rainsford

Eden

Victoria


Fenian

Dawson

Smithfield

Pearse

Aston

Arbour

Townsend

BALLINA II

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Westmoreland / BLL12

Leeson / BLL13

Cork / BLL23

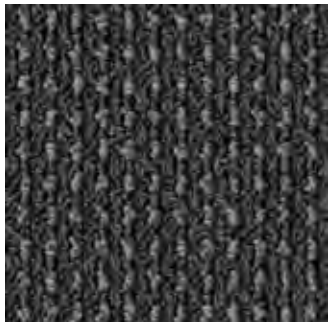
Brunswick / BLL26

Rainsford / BLL33

Eden / BLL34

Victoria / BLL35

Fenian / BLL36


Dawson / BLL45

Smithfield / BLL46

Pearse / BLL54

Aston / BLL57

Arbour / BLL76

Townsend / BLL78

product specifications:

Style Name:	Bandelier
Construction:	Tip-Shear Loop Pattern
Yarn Content:	Zeftron® Nylon with 25% Recycled Content
Dye Method:	Solution
Yarn Weight Tufted:	34 oz./yd.^{2} (1,162 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	1.8" W x 2.1" L (4.6 cm. x 5.8 cm.)
Colors:	13

additives/ingredient products:

zeftron

complete colorline:

Sandoval

Yellowstone

Ponderosa

Copper Canyon

Bitter Creek

Hawk Springs

Sierra Mesa

Medicine Bow

Great Divide

Paradise Hills

Eagle's Nest

Sweetwater

Black Mountain

BANDELIER

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Sandoval / BND01

Yellowstone / BND02

Ponderosa / BND03

Copper Canyon / BND04

Bitter Creek / BND05

Hawk Springs / BND06

Sierra Mesa / BND07

Medicine Bow / BND08

Great Divide / BND09

Paradise Hills / BND10

Eagle's Nest / BND11

Sweetwater / BND12

Black Mountain / BND13

product specifications:

Style Name:	Biltmore III
Construction:	Textured Loop
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	Random
Colors:	19

additives/ingredient products:

AVALAR®

complete colorline:

Stone Moss

Neutral Gold

Durango

Pebble Beach

Driftwood

Midnight Blue

Ebony

North Sea

Flintstone

Tobacco

Clover

Sangria

Water Wheel

Harvest

Ruby

Clay

Camouflage

Rainforest

Dawn

BILTMORE III

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Stone Moss / BLT01

Neutral Gold / BLT02

Durango / BLT04

Pebble Beach / BLT07

Driftwood / BLT09

Midnight Blue / BLT10

Ebony / BLT11

North Sea / BLT12

Flintstone / BLT13

Tobacco / BLT14

Clover / BLT15

Sangria / BLT17

Water Wheel / BLT19

Harvest / BLT20

Ruby / BLT21

Clay / BLT22

Camouflage / BLT23

Rainforest / BLT24

Dawn / BLT25

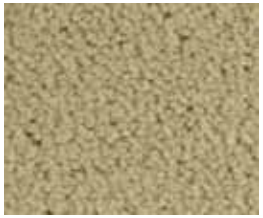
product specifications:

Style Name:	Cameo
Construction:	Textured Cut Pile
Yarn Content:	Avalar® SD Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	22 oz./yd.^{2} (746 g./m^2) 26 oz./yd.^{2} (881 g./m^2) 32 oz./yd.^{2} (1,085 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	n/a
Colors:	6

additives/ingredient products:

AVALAR® Puralex®

complete colorline:


Fawn

Mushroom

Parchment

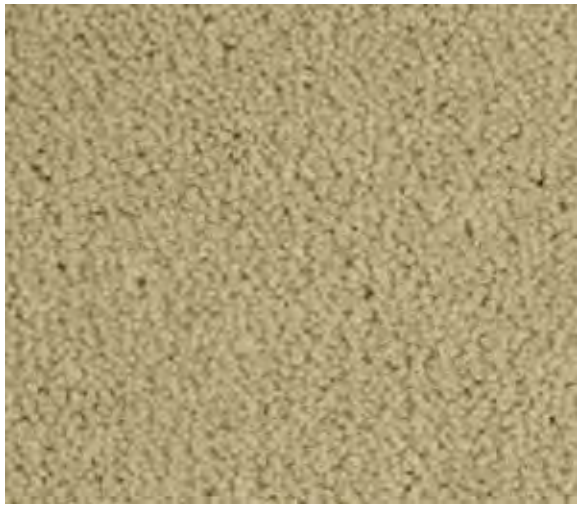
Balsam

Mist

Bisque

CAMEO

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.



Fawn / CM603

Mushroom / CM604

Parchment / CM607

Balsam / CM611

Mist / CM612

Bisque / CM615

product specifications:

Style Name:	Cameo
Construction:	Textured Cut Pile
Yarn Content:	Avalar® SD Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	22 oz./yd.^{2} (746 g./m^2) 26 oz./yd.^{2} (881 g./m^2) 32 oz./yd.^{2} (1,085 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	n/a
Colors:	7

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Parafin

Colada

Tumbleweed

Camelle

Windrift

Tenderfoot

Sprague

CAMEO TWEED

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Parafin / CT601

Colada / CT602

Tumbleweed / CT605

Camelle / CT609

Windrift / CT610

Tenderfoot / CT613

Sprague / CT614

Sprague / CT614

product specifications:

Style Name:	Capital Gains*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .36" L (1.0 cm. x .91 cm.)
Colors:	6

additives/ingredient products:

AVALAR®

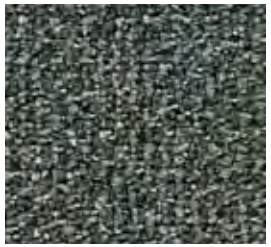
complete colorline:

Dividends*

Interest*

Income*

Shares*


Futures*

Fortune*

* Denotes **Quick Ship** pattern and/or color

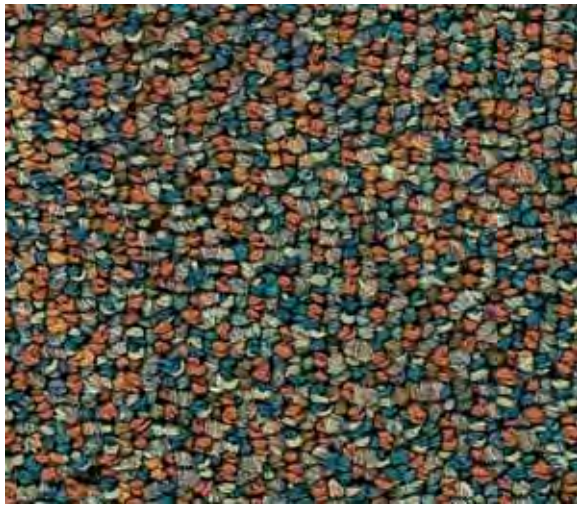
CAPITAL GAINS*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Dividends / CPG12*

Interest / CPG13*



Income / CPG14*

Shares / CPG15*

Futures / CPG16*

Fortune / CPG17*

product specifications:

Style Name:	Chain of Events*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon with 25% Recycled Content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	1.8" W x .63" L (4.6 cm. x 1.6 cm.)
Colors:	6

additives/ingredient products:

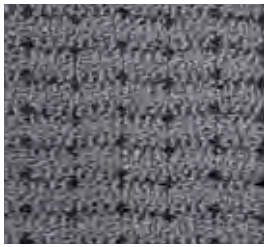
AVALAR® Puralex®

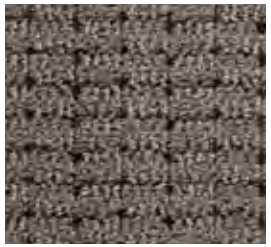
complete colorline:

COE13*

COE24*

COE35*


COE48*


COE57*

COE75*

* Denotes **Quick Ship** pattern and/or color

CHAIN OF EVENTS*

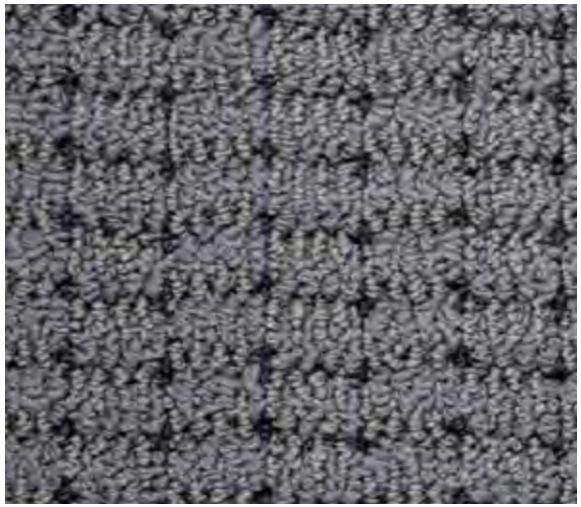
Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

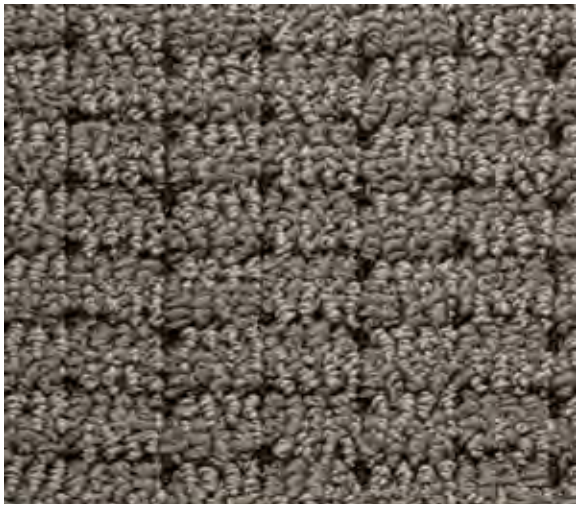
COE13*

COE24*

COE35*



COE48*



COE57*

COE75*

product specifications:

Style Name:	Commuter*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	26 oz./yd.^{2} (881.4 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	n/a
Colors:	6

additives/ingredient products:

AVALAR®

complete colorline:

Traffic Report*

Car Pool*

Expressway*

Peak Time*

Stop & Go*

Lane Closed*

* Denotes **Quick Ship** pattern and/or color

COMMUTER *

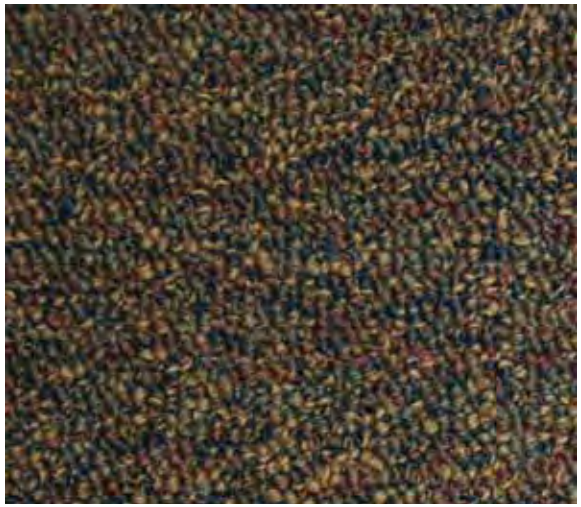
Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Traffic Report / CMM01*

Car Pool / CMM02*

Expressway / CMM03*



Peak Time / CMM04*

Stop & Go / CMM05*

Lane Closed / CMM06*

product specifications:

Style Name:	Crossing
Construction:	Tip-Sheared Scroll
Yarn Content:	Avalar® RE Nylon with 25% Recycled Content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	24 oz./yd.^{2} (814 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 40.5" L (61 cm. x 103 cm.)
Colors:	12

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Tatami

Tinsel

Spa Spun

Reed

Shadow

Denim

Grey Twill

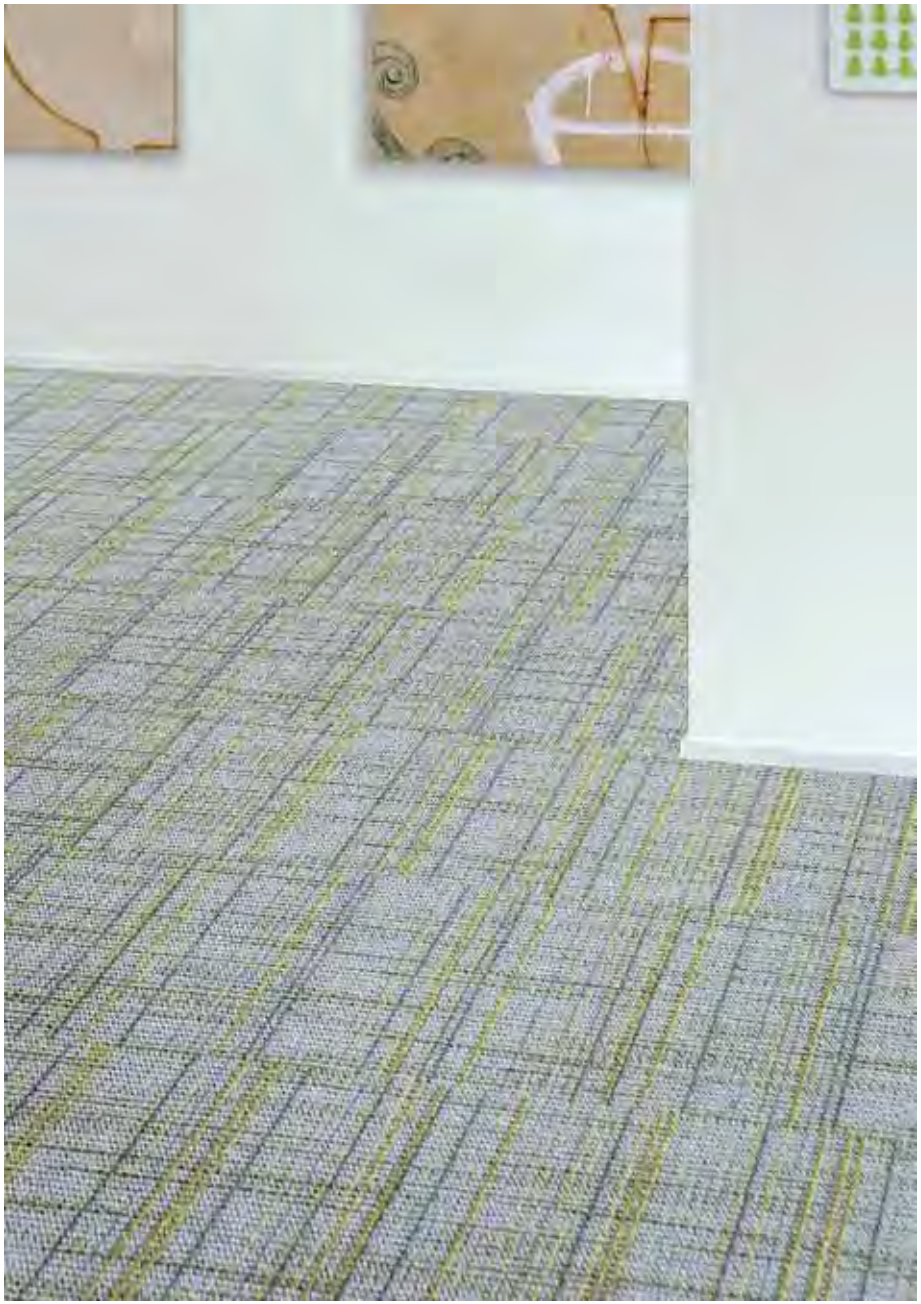
Rattan

Knitting Needle

Tapestry Taupe

Suitable Brown

Shuttle Bronze



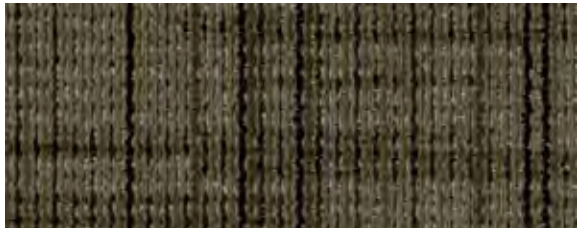
CROSSING

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Tatami / CSG10

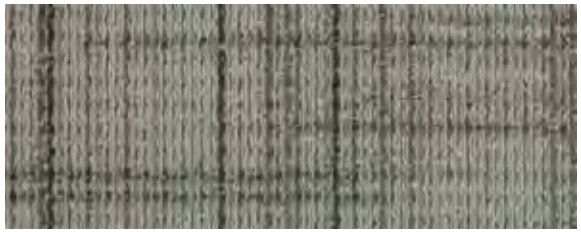
Tinsel / CSG32

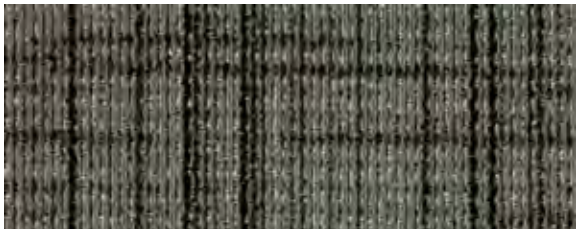
Spa Spun / CSG36

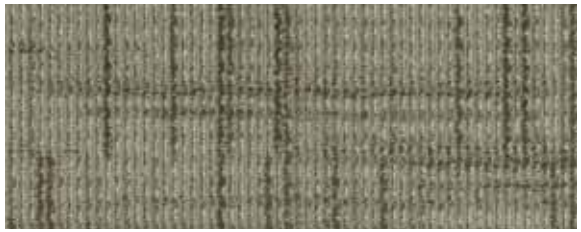

Reed / CSG38

Shadow / CSG45

Denim / CSG48


Grey Twill / CSG52


Rattan / CSG58


Knitting Needle / CSG72

Tapestry Taupe / CSG77

Suitable Brown / CSG78

Shuttle Bronze / CSG86

crossroads 30 and 36

product specifications:

Style Name:	Crossroads 30 and 36
Construction:	Dense Cut Pile
Yarn Content:	Type 6,6 Nylon
Dye Method:	Piece
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2) 36 oz./yd.^{2} (1,220 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	n/a
Colors:	37

additives/ingredient products:

complete colorline:

Ash	Mulholland	Abbey	Natchez	Locust
State	Walnut	Lombard	Main	Canal
Skyview	Lakeshore	Madison	Pacific	Michigan
Loneliest	Hollywood	Beale	Flamingo	Vine
Grand	Pleasant	Hana	Elm	Market
Wabash	Bourbon	Silk	Oak	Hill
Sunset	Yellow Brick	Cedar	Beacon	Rodeo
Tobacco	Church			

CROSSROADS 30 AND 36

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Ash / CRS11
Mulholland / CRS12
Abbey / CRS13
Natchez / CRS14
Locust / CRS15
State / CRS16
Walnut / CRS17
Lombard / CRS18
Main / CRS19
Canal / CRS20
Skyview / CRS21
Lakeshore / CRS22
Madison / CRS23
Pacific / CRS24
Michigan / CRS25
Loneliest / CRS26
Hollywood / CRS27
Beale / CRS28
Flamingo / CRS29
Vine / CRS30
Grand / CRS31
Pleasant / CRS32
Hana / CRS33
Elm / CRS34
Market / CRS35
Wabash / CRS36
Bourbon / CRS37
Silk / CRS38
Oak / CRS39
Hill / CRS40
Sunset / CRS41
Yellow Brick / CRS42
Cedar / CRS43
Beacon / CRS44
Rodeo / CRS45
Tobacco / CRS46
Church / CRS47

product specifications:

Style Name:	Definition
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon with 25% Recycled Content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .50" L (1.01 cm. x 1.27 cm.)
Colors:	13

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

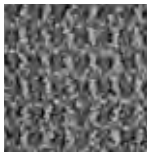
Interpret

Describe

Translate

Stipulate

Rendition


Illustrate

Explain

Clarify

Articulate

Precision

Construct

Explicate

Summarize

DEFINITION

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

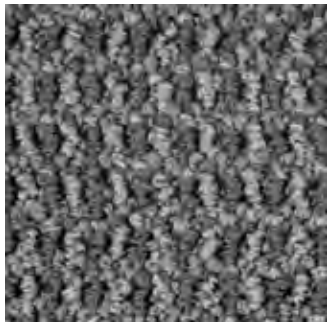
Interpret / DNF01

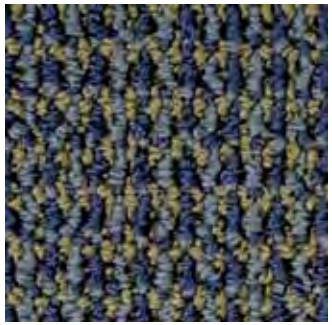
Describe / DNF02

Translate / DNF03

Stipulate / DNF04

Rendition / DNF05


Illustrate / DNF06


Explain / DNF07

Clarify / DNF08

Articulate / DNF09

Precision / DNF10

Construct / DNF11

Explicate / DNF12

Summarize / DNF13

product specifications:

Style Name:	Dhurrie Remix
Construction:	Patterned Cut/Loop
Yarn Content:	Zeftron® Nylon with 25% recycled content
Dye Method:	Solution/Space
Yarn Weight Tufted:	38 oz./yd.^{2} (1,288 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	6.0" W x 00" L (15.2 cm. x 00 cm.)
Colors:	13

additives/ingredient products:

zeftron

complete colorline:

Celestial

Velvety

Eye-Catching

Illuminated

Dignified

Snappy

Noble

Demure

Exquisite

Lustrous

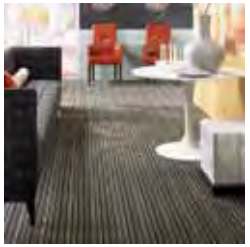
Inspired

Majestic

Assertive

DHURRIE REMIX

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.



Celestial / DRR13

Velvety / DRR14

Eye-Catching / DRR23

Illuminated / DRR33

Dignified / DRR36

Snappy / DRR44

Noble / DRR47

Demure / DRR55

Exquisite / DRR59

Lustrous / DRR74

Inspired / DRR76

Majestic / DRR84

Assertive / DRR86

product specifications:

Style Name:	Direct Effect*
Construction:	Dense Cut Pile
Yarn Content:	XTI® Nylon
Dye Method:	Beck
Yarn Weight Tufted:	36 oz./yd.^{2} (1,220 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	n/a
Colors:	20

additives/ingredient products:

XTI® nylon
only by INVISTA

complete colorline:

* Denotes **Quick Ship** pattern and/or color

DIRECT EFFECT*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

* Denotes **Quick Ship** pattern and/or color

DEF12*

DEF14*

DEF22*

DEF27*

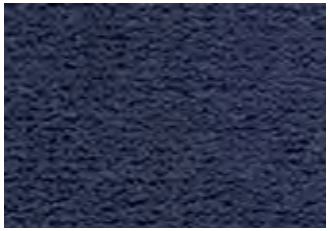
DEF31*

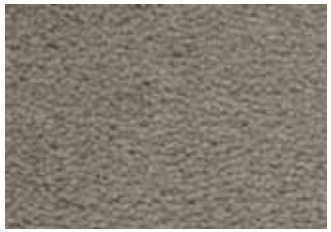
DEF35*

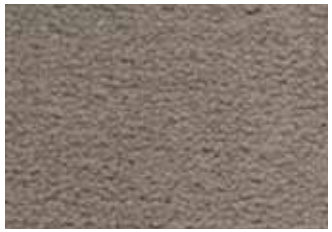
DEF36*

DEF38*

DEF42*

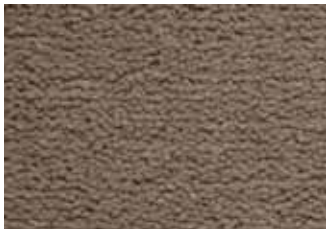

DEF49*


DEF54*


DEF55*

DEF56*

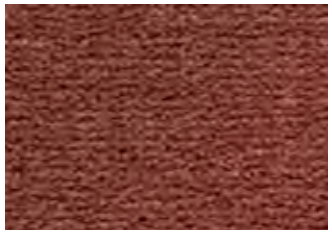
DEF59*


DEF74*

DEF75*

DEF76*

DEF79*


DEF86*

DEF97*

product specifications:

Style Name:	Dividend*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	24 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .75" L (1.02 cm. x 1.91 cm.)
Colors:	6

additives/ingredient products:

AVALAR®

complete colorline:

IRA*

Prospectus*

Volume*

Quote*

Yield*

Benchmark*

* Denotes **Quick Ship** pattern and/or color

DIVIDEND*

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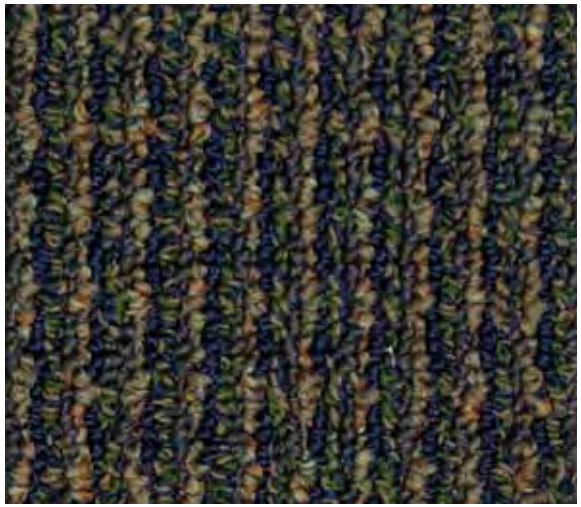
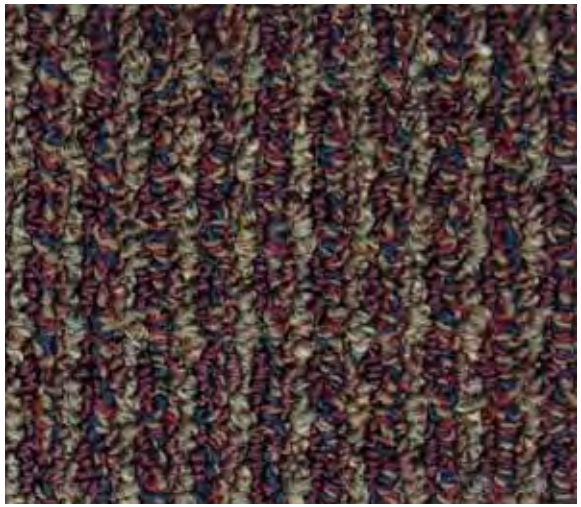
*
Denotes **Quick Ship** pattern and/or color

IRA / DVD02*

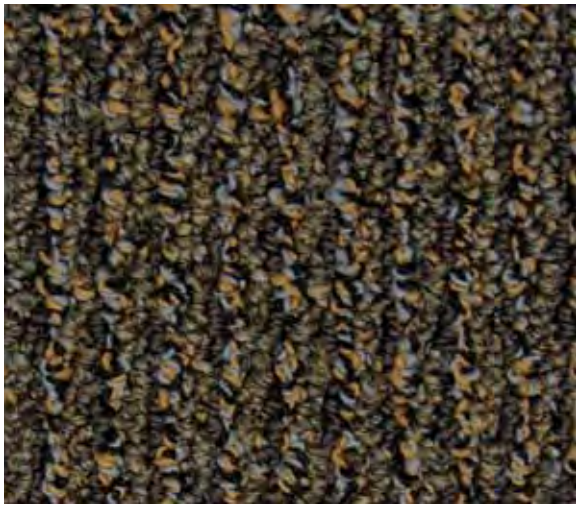
Prospectus / DVD03*



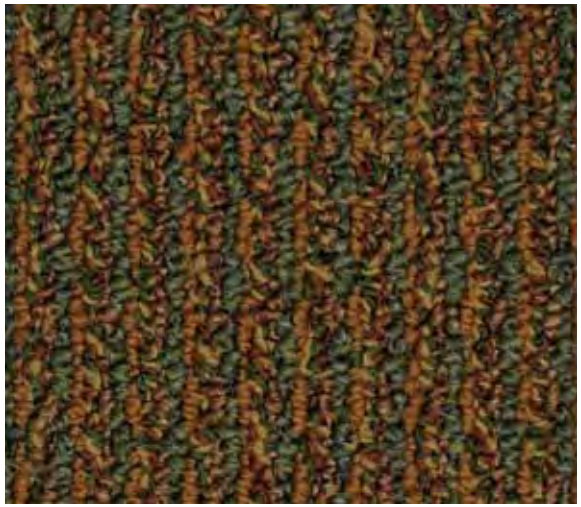
Volume / DVD05*



Quote / DVD06*



Yield / DVD07*



Benchmark / DVD14*

product specifications:

Style Name:	Echoes
Construction:	Cut/Loop
Yarn Content:	XTI Nylon
Dye Method:	Beck
Yarn Weight Tufted:	36 oz./yd.^{2} (1,220 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .40" L (1.0 cm. x 1.0 cm.)
Colors:	24

additives/ingredient products:

XTI nylon
only by INVISTA

complete colorline:

Two x Two	Playback	Imitate	Mimic
Copy Cat	Likewise	Parrot	Broken Record
Chime In	Resound	Look Like	Crystal Ball
Mirror Mirror	Star Power	Chain Link	Carbon Copy
Twinkle Twinkle	Say Again	Ditto	Nine Lives
Replay	Double Bubble	Kickback	Repeat Offense

ECHOES

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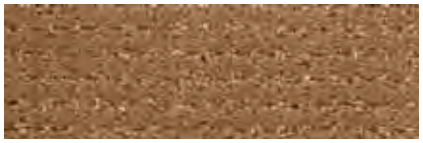
Two x Two / EC113

Playback / EC115

Imitate / EC240


Mimic / EC252

Copy Cat / EC313

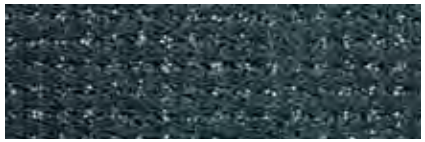
Likewise / EC334

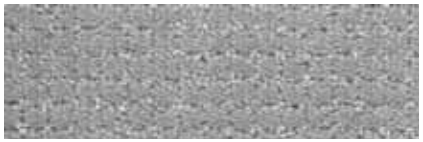
Parrot / EC346

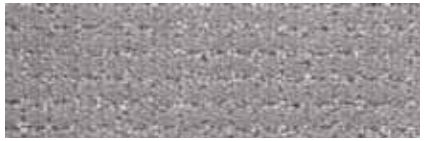
Broken Record / EC363

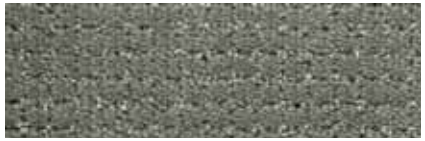
Chime In / EC448

Resound / EC476

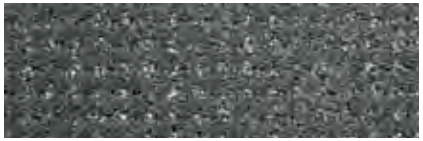

Look Like / EC493


Crystal Ball / EC512


Mirror Mirror / EC520


Star Power / EC552

Chain Link / EC562


Carbon Copy / EC564

Twinkle Twinkle / EC584

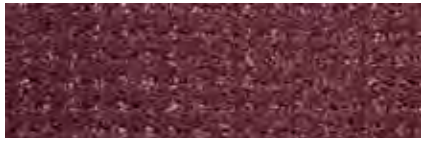
Say Again / EC742

Ditto / EC773

Nine Lives / EC795

Replay / EC799

Double Bubble / EC861


Kickback / EC884

Repeat Offense / EC997

product specifications:

Style Name:	Equity*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	24 oz./yd.^{2} (813.6 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .63" L (1.0 cm. x 1.6 cm.)
Colors:	6

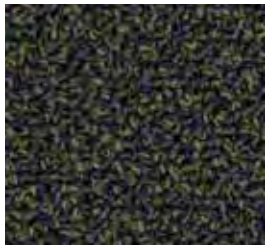
additives/ingredient products:

AVALAR®

complete colorline:

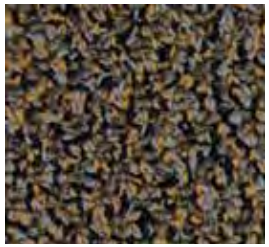
Mortgage*

Deed*

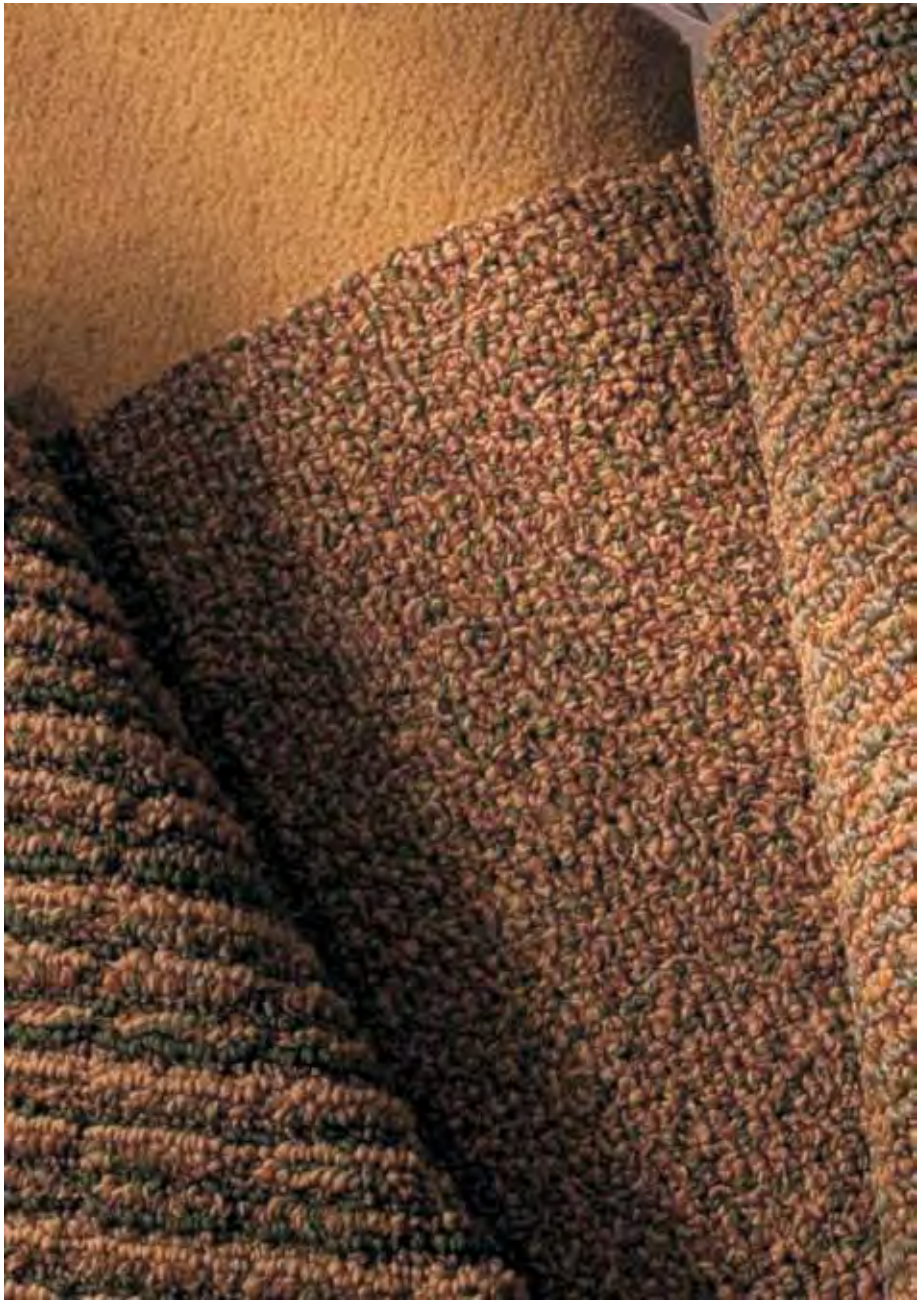

Attorney*

Lender*

Reserve*


Listing*

* Denotes **Quick Ship** pattern and/or color



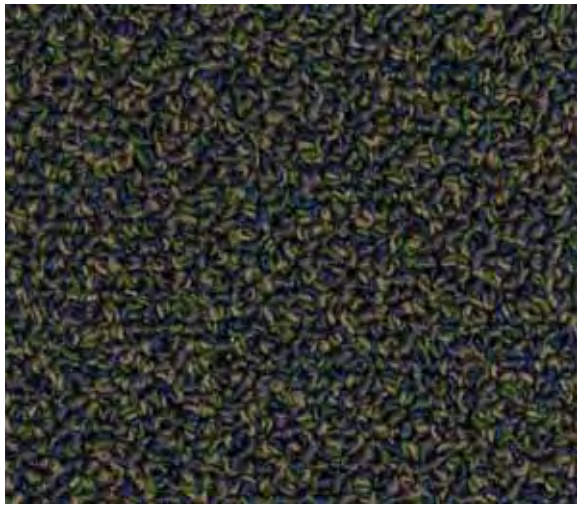
EQUITY*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

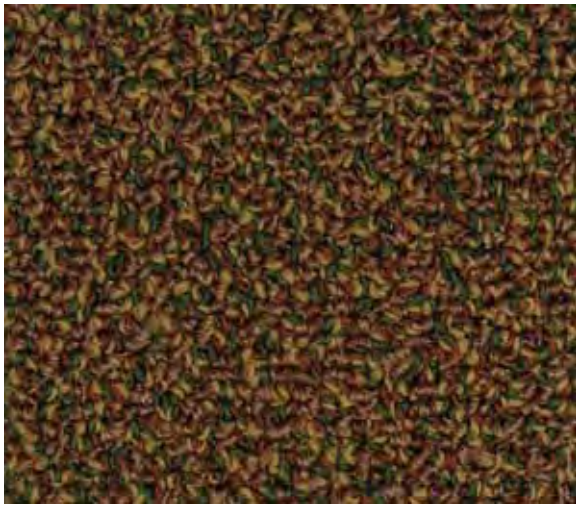
Mortgage / EQU02*

Deed / EQU03*

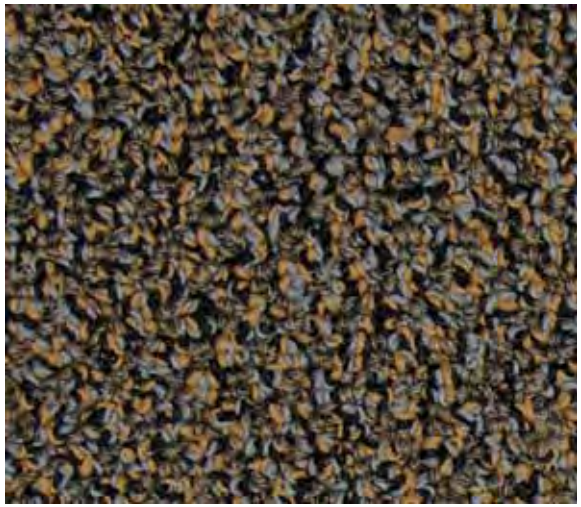


Attorney / EQU05*

Lender / EQU06*



Reserve / EQU14*



Listing / EQU17*

product specifications:

Style Name:	Excursion
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	20 oz./yd.^{2} (678 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .42" L (1.0 cm. x 1.1 cm.)
Colors:	6

additives/ingredient products:

AVALAR®

complete colorline:

Tourist Attraction

Beach Resort

Itinerary

Flight Status

Cruise Line

Long Journey

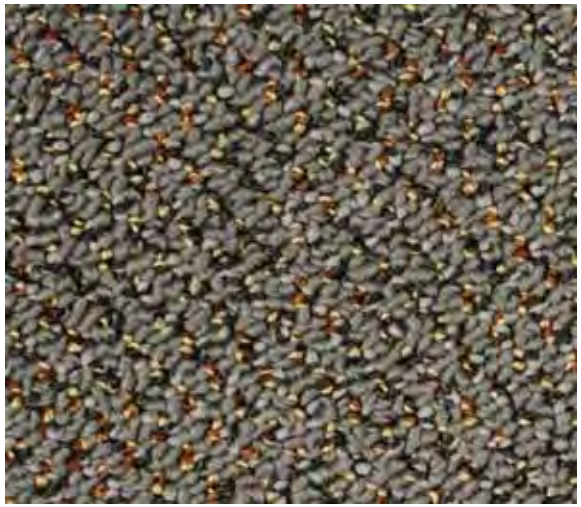
EXCURSION

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Tourist Attraction / EXC22

Beach Resort / EXC23

Itinerary / EXC24



Flight Status / EXC25

Cruise Line / EXC26

Long Journey / EXC27

product specifications:

Style Name:	Fiesta!
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	n/a
Colors:	9

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Sparklers

Sombrero

Maracas

Guitar

Mariachi Band

Margaritas

Pinata

Streamers

Salsa

FIESTA!

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

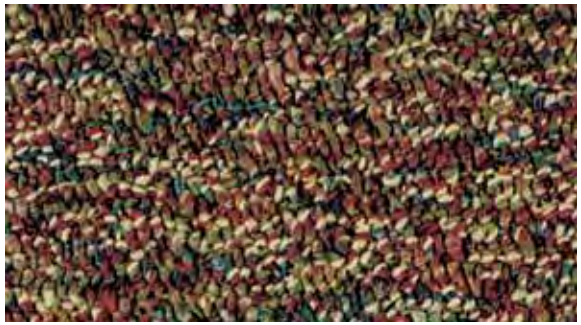
Sparklers / FST01

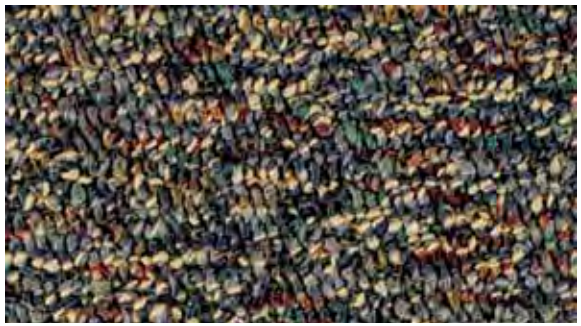
Sombrero / FST02

Maracas / FST03

Guitar / FST04

Mariachi Band / FST05


Margaritas / FST06


Pinata / FST07

Streamers / FST08

Salsa / FST09

product specifications:

Style Name:	Final Audition
Construction:	Patterned Scroll
Yarn Content:	Antron Lumena® Nylon
Dye Method:	Solution
Yarn Weight Tufted:	28 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 18.75" L (61 cm. x 47.6 cm.)
Colors:	13

additives/ingredient products:

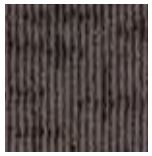
The Antron DIFFERENCE only by INVISTA

complete colorline:

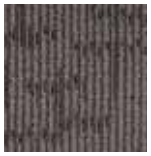
Madison Garden

Rockefeller

Washington Square


Plaza

St. Patrick's


The Carousel

Broadway

Carnegie Hall

Radio City

Grand Central

Brooklyn Bridge

Times Square

Coney Island

FINAL AUDITION

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Madison Garden / FNL01

Rockefeller / FNL02

Washington Square / FNL04

Plaza / FNL08

St. Patrick's / FNL09

The Carousel / FNL13

Broadway / FNL14

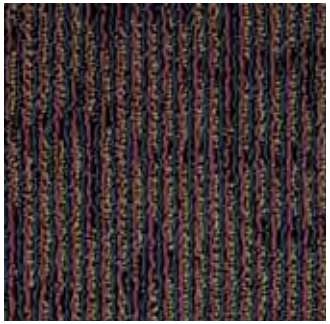
Carnegie Hall / FNL15

Radio City / FNL16

Grand Central / FNL17

Brooklyn Bridge / FNL18

Times Square / FNL19


Coney Island / FNNL20

product specifications:

Style Name:	First Impression
Construction:	Textured Loop Pattern
Yarn Content:	Zeftron® Nylon with 25% recycled content
Dye Method:	Solution
Yarn Weight Tufted:	32 oz./yd.^{2} (1,085 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	3.75" W x .00" L (9.5 cm. x .00 cm.)
Colors:	17

additives/ingredient products:

zeftron iLoc®

complete colorline:

La-Di-Da

Dapper

First Class

Natty

Flair

Glamour

Ritzy

Steppin' Out

Snazzy

Renown

With-it

Chic

Uptown

High-Style

Charisma

Posh

Fat Cat

FIRST IMPRESSION

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

La-Di-Da / FIM12

Dapper / FIM14

First Class / FIM16

Natty / FIM17

Flair / FIM22

Glamour / FIM24

Ritzy / FIM28

Steppin' Out / FIM35

Snazzy / FIM36

Renown / FIM39

With-it / FIM44

Chic / FIM52

Uptown / FIM56

High-Style / FIM59

Charisma / FIM72

Posh / FIM76

Fat Cat / FIM79

product specifications:

Style Name:	Flatweave
Construction:	Textured Loop Pattern
Yarn Content:	Zeftron® Nylon with 25% Recycled Content
Dye Method:	Solution
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x 1.0" L (1.0 cm. x 2.5 cm.)
Colors:	13

additives/ingredient products:

zeftron

complete colorline:

Flaxen

Henna

Lime Gypsum

Mohair

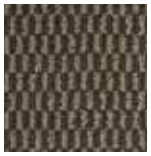
Mineral Copper

Kola Nut

Raw Silk

Indigofera

Raffia


Barkcloth

Ochre

Iron Oxide

Madder Root

FLATWEAVE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Flaxen / FWV12

Henna / FWV24

Lime Gypsum / FWV34

Mohair / FWV35

Mineral Copper / FWV38

Kola Nut / FWV45

Raw Silk / FWV46

Indigofera / FWV47

Raffia / FWV52

Barkcloth / FWV53

Ochre / FWV75

Iron Oxide / FWV79

Madder Root / FWV85

product specifications:

Style Name:	Flaxen Row
Construction:	Textured Loop Pattern
Yarn Content:	Zeftron® Nylon with 25% recycled content
Dye Method:	Solution
Yarn Weight Tufted:	32 oz./yd.^{2} (1,085 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.60" W x .56" L (1.5 cm. x 1.4 cm.)
Colors:	13

additives/ingredient products:

zeftron iLoc®

complete colorline:

Linseed

Flaxseed

Combs

Retting

Bast Fiber

Shives

Hackle

Tow

Linen

Clothmaking

Pectin

Rippling

Bushel

FLAXEN ROW

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Linseed / FLX11

Flaxseed / FLX12

Combs / FLX13

Retting / FLX14

Bast Fiber / FLX34

Shives / FLX35

Hackle / FLX44

Tow / FLX45

Linen / FLX52

Clothmaking / FLX54

Pectin / FLX56

Rippling / FLX74

Bushel / FLX75

product specifications:

Style Name:	Form*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	20 oz./yd.^{2} (678 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	2.2" W x 2.9" L (5.6 cm. x 7.4 cm.)
Colors:	6

additives/ingredient products:

AVALAR® Puralex®

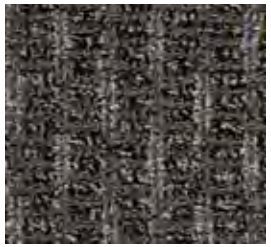
complete colorline:

Outline*

Placement*

Model*

Configuration*


Silhouette*

Contour*

* Denotes **Quick Ship** pattern and/or color

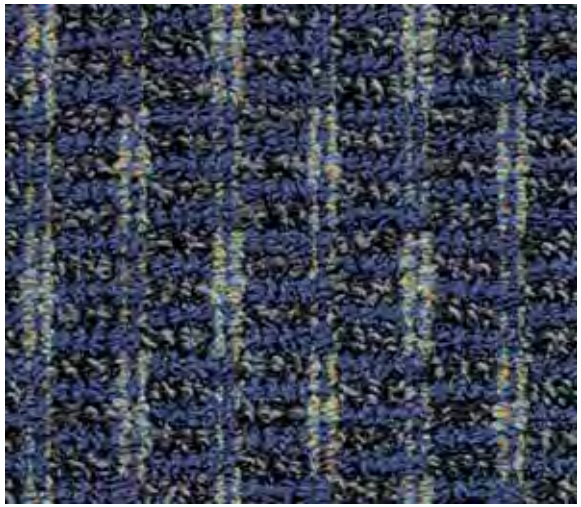
FORM*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

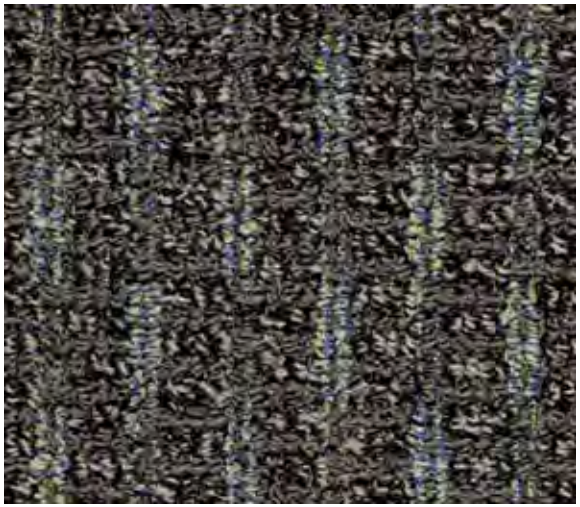
Outline / FRM13*

Placement / FRM15*



Model / FRM46*

Configuration / FRM52*



Silhoutte / FRM54*

Contour / FRM56*

product specifications:

Style Name:	Founder 2.0
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.60" W x 1.8" L (1.5 cm. x 4.6 cm.)
Colors:	13

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Light Bulb

Printing Press

Telephone

Facsimile

Airplane

Contact Lenses

Skyscraper

Calculator

Refrigerator

Steamboat

Microwave Oven

Automobile

Transistor

FOUNDER 2.0

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Light Bulb / FDR02

Printing Press / FDR04

Telephone / FDR06

Facsimile / FDR07

Airplane / FDR08

Contact Lenses / FDR10

Skyscraper / FDR12

Calculator / FDR14

Refrigerator / FDR15

Steamboat / FDR16

Microwave Oven / FDR17

Automobile / FRD18

Transistor / FDR19

product specifications:

Style Name:	Freestyle*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	32 oz./yd.^{2} (1,085 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .67" L (1.0 cm. x 1.7 cm.)
Colors:	6

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

FRS11*

FRS22*

FRS46*

FRS52*

FRS75*

FRS84*

* Denotes **Quick Ship** pattern and/or color

FREESTYLE*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

FRS11*

FRS22*

FRS46*

FRS52*

FRS75*

FRS84*

product specifications:

Style Name:	Get Away*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	20 oz./yd.^{2} (678 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .86" L (1.0 cm. x 2.2 cm.)
Colors:	6

additives/ingredient products:

AVALAR®

complete colorline:

Let's Go*

Long Weekend*

Picnic*

Pack Light*

Holiday Trip*

Last Minute*

* Denotes **Quick Ship** pattern and/or color

GET AWAY*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Let's Go / GAW32*

Long Weekend / GAW33*

Picnic Basket / GAW34*

Pack Light / GAW35*

Holiday Trip / GAW36*

Last Minute / GAW37*

product specifications:

Style Name:	Glen Coe III
Construction:	Textured Loop Pattern
Yarn Content:	Zeftron® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .44" L (1.0 cm. x 1.1 cm.)
Colors:	13

additives/ingredient products:

zeftron

complete colorline:

Rendezvous

Artisan Tan

Antique Brass

Arizona Copper

Portofino

Porcelain Sage

Cinder Ash

Pine Frost

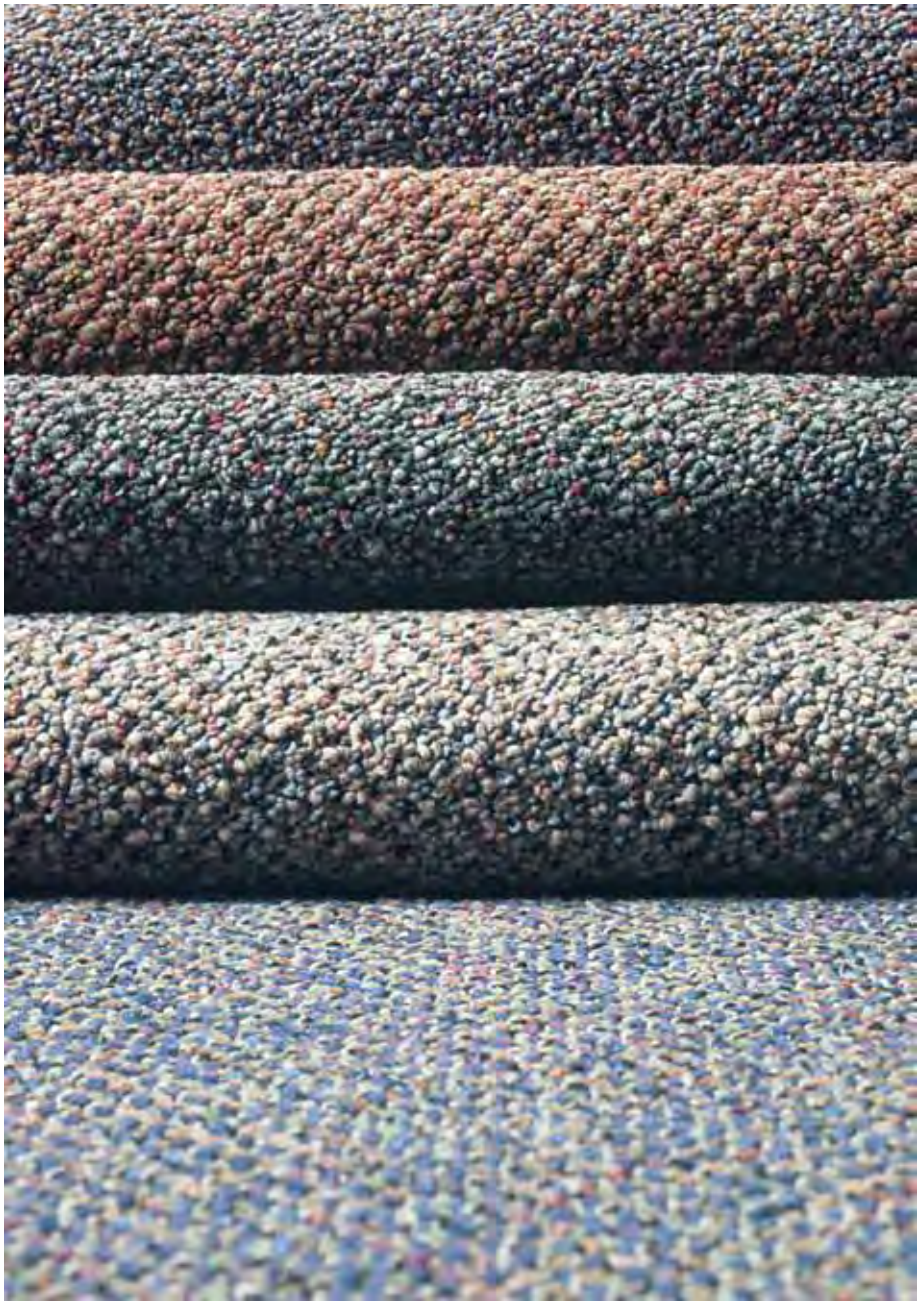
Imperial

Biscayne Bay

Baltic Sea

Montego

Berry Jubilee



GLEN COE III

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Rendezvous / 35901

Artisan Tan / 35902

Antique Brass / 35903

Arizona Copper / 35904

Portofino / 35905

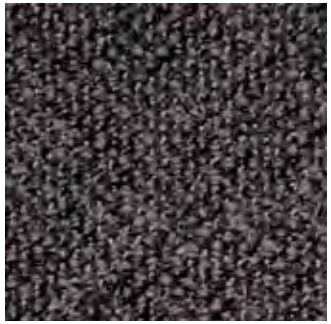
Porcelain Sage / 35906

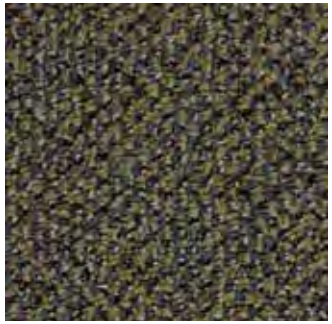
Cinder Ash / 35907

Pine Frost / 35908

Imperial / 35909

Biscayne Bay / 35910


Baltic Sea / 35911


Montego / 35912

Berry Jubilee / 35913

product specifications:

Style Name:	Grand Junction
Construction:	Patterned Cut Pile
Yarn Content:	Avalar® SD Nylon
Dye Method:	Piece
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .50" L (1.0 cm. x 1.3 cm.)
Colors:	24

additives/ingredient products:

AVALAR®

complete colorline:

Mulholland	Abbey	Natchez	Locust
State	Walnut	Canal	Madison
Michigan	Lonelist	Beale	Vine
Grand	Pleasant	Hana	Elm
Market	Oak	Hill	Sunset
Cedar	Beacon	Rodeo	Church

GRAND JUNCTION

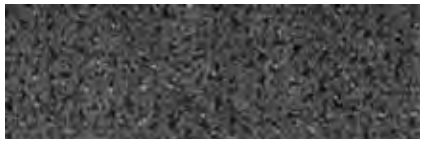
Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Mulholland / GRJ12

Abbey / GRJ13

Natchez / GRJ14

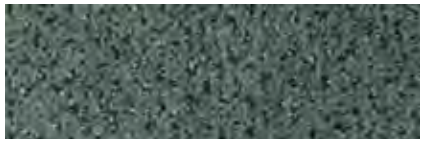
Locust / GRJ15


State / GRJ16

Walnut / GRJ17

Canal / GRJ20

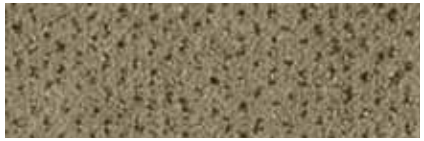
Madison / GRJ23

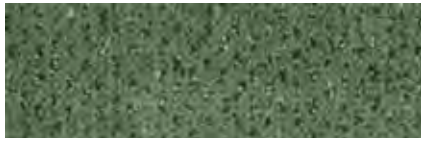

Michigan / GRJ25

Lonelist / GRJ26

Beale / GRJ28

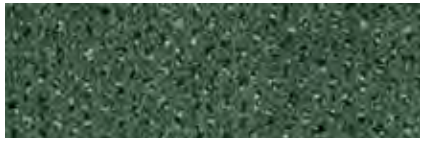
Vine / GRJ30


Grand / GRJ31

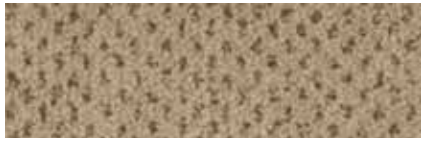

Pleasant / GRJ32

Hana / GRJ33

Elm / GRJ34


Market / GRJ35

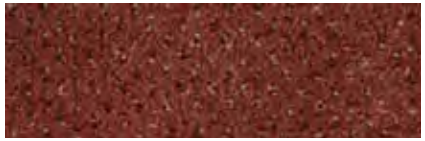
Oak / GRJ39


Hill / GRJ40

Sunset / GRJ41

Cedar / GRJ43

Beacon / GRJ44


Rodeo / GRJ45

Church / GRJ47

product specifications:

Style Name:	Grid*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	20 oz./yd.^{2} (678 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.80" W x .83" L (2.0 cm. x 2.1 cm.)
Colors:	6

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Screen*

Circuitry*

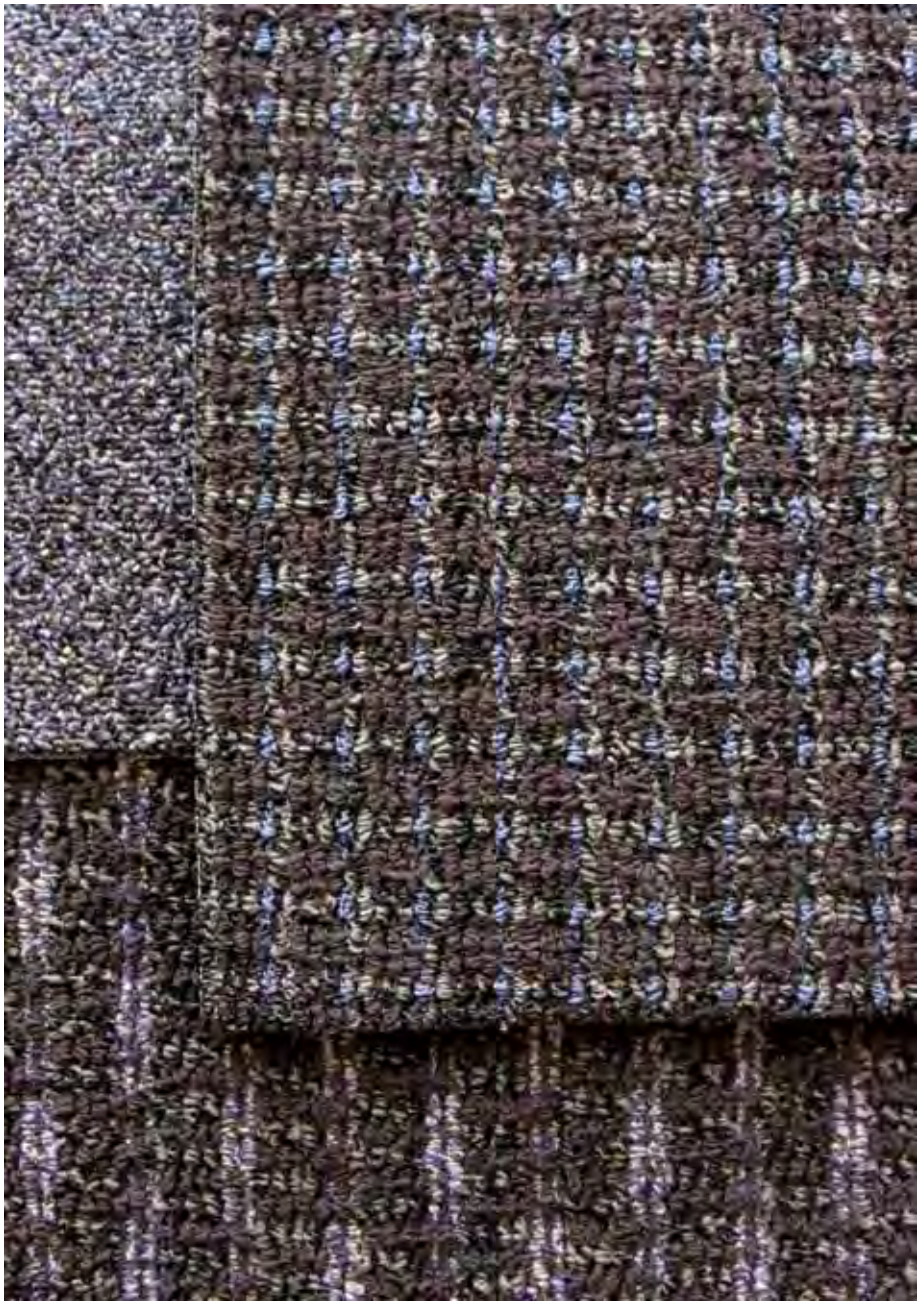
Labyrinth*

Wiring*

Tracery*

Maze*

* Denotes **Quick Ship** pattern and/or color



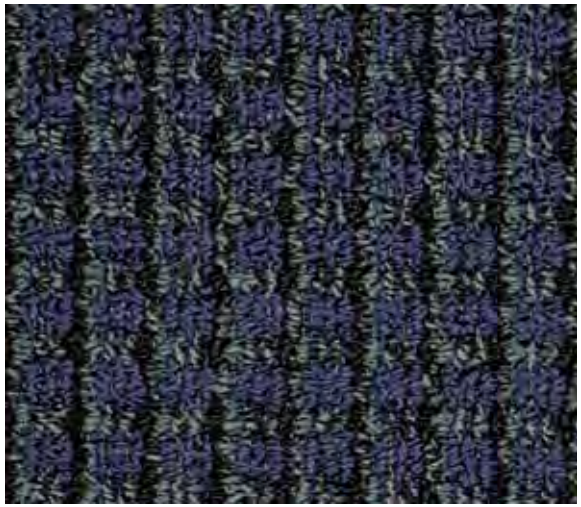
GRID*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

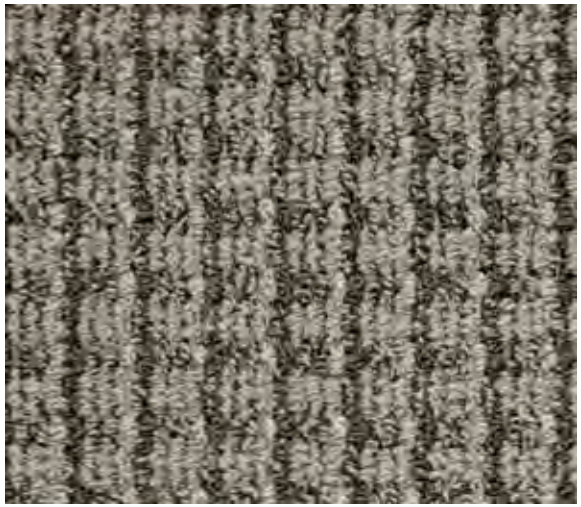
*
Denotes **Quick Ship** pattern and/or color

Screen / GRD13*

Circuitry / GRD15*



Labyrinth / GRD46*



Wiring / GRD52*

Tracery / GRD54*

Maze / GRD56*

product specifications:

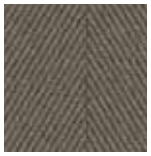
Style Name:	Herringbone
Construction:	Textured Loop Pattern
Yarn Content:	Zeftron® Nylon with 25% recycled content
Dye Method:	Solution
Yarn Weight Tufted:	32 oz./yd.^{2} (1,085 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	9" W x 0" L (22.9 cm. x 00 cm.)
Colors:	13

additives/ingredient products:

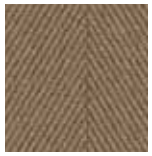
zeftron iLoc®

complete colorline:

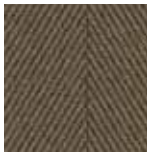
Twine


Rattan

White Oak

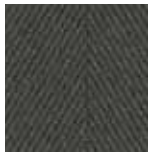

Bamboo

Woven Willow


Prairie Grass

Cane

Dry Wood


Grapevine

Black Ash

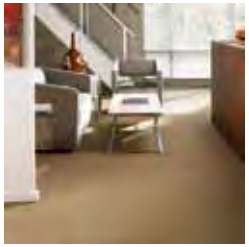
Twigs

Pineneedles

Blade

HERRINGBONE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.



Twine / HRB12

Rattan / HRB14

White Oak / HRB20

Bamboo / HRB23

Woven Willow / HRB24

Prairie Grass / HRB25

Cane / HRB27

Dry Wood / HRB53

Grapevine / HRB56

Black Ash / HRB58

Twigs / HRB73

Pineneedles / HRB79

Blade / HRB87

product specifications:

Style Name:	Index*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	Random
Colors:	6

additives/ingredient products:

AVALAR®

complete colorline:

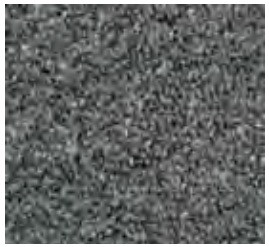
IND42*

IND43*

IND44*

IND45*

IND46*


IND47*

* Denotes **Quick Ship** pattern and/or color

INDEX*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

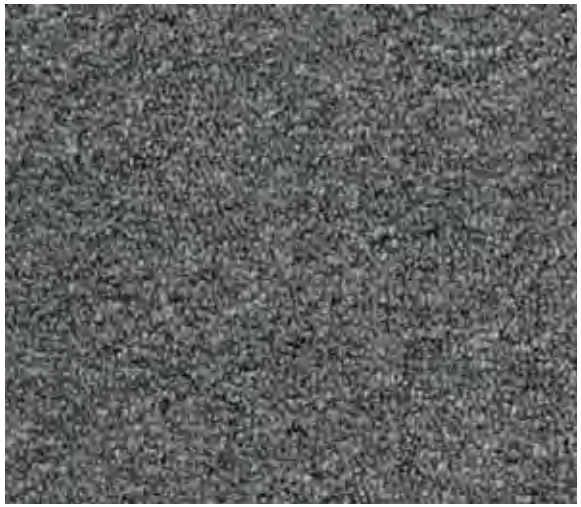
IND42*

IND43*

IND44*

IND45*

IND46*



IND47*

product specifications:

Style Name:	Inventor
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.60” W x .63” L (1.5 cm. x 1.6 cm.)
Colors:	13

additives/ingredient products:

AVALAR®

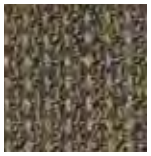
complete colorline:

The “Wheel”

Light Bulb

Interstate

Printing Press


Computer

Telephone

Facsimile

Airplane

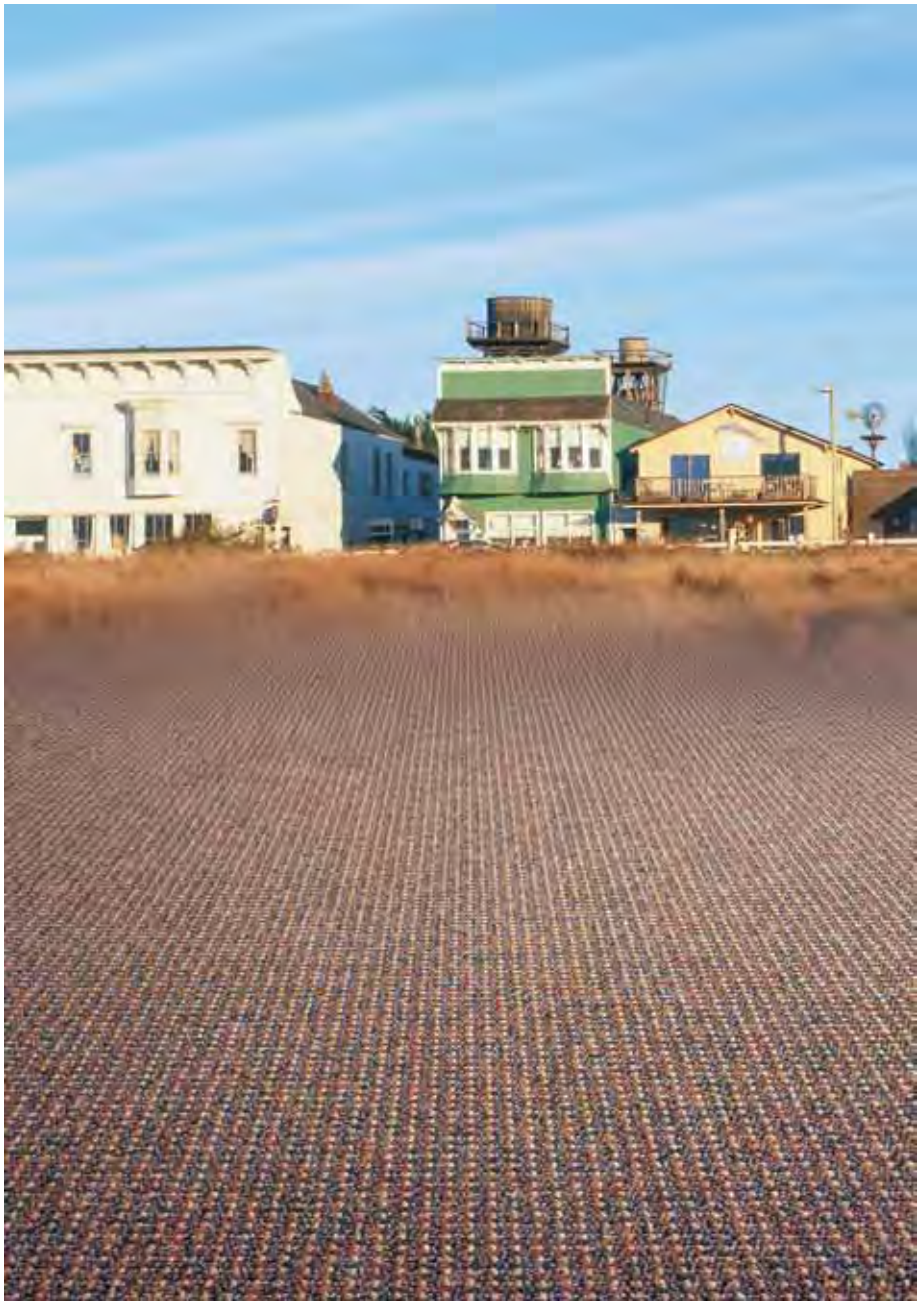
Television

Contact Lenses

Typewriter

Skyscraper

Telescope



INVENTOR

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

The "Wheel" / 35101

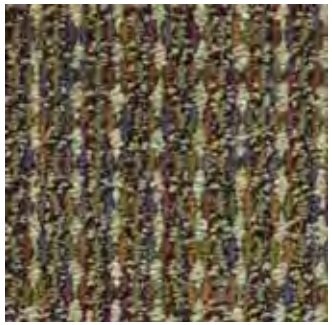
Light Bulb / 35102

Interstate / 35103

Printing Press / 35104

Computer / 35105

Telephone / 35106


Facsimile / 35107

Airplane / 35108

Television / 35109

Contact Lenses / 35110

Typewriter / 35111

Skyscraper / 35112

Telescope / 35113

product specifications:

Style Name:	Investment*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	24 oz./yd.^{2} (813 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	1.2" W x 1.25" L (3.1 cm. x 3.2 cm.)
Colors:	6

additives/ingredient products:

AVALAR®

complete colorline:

Long Term*

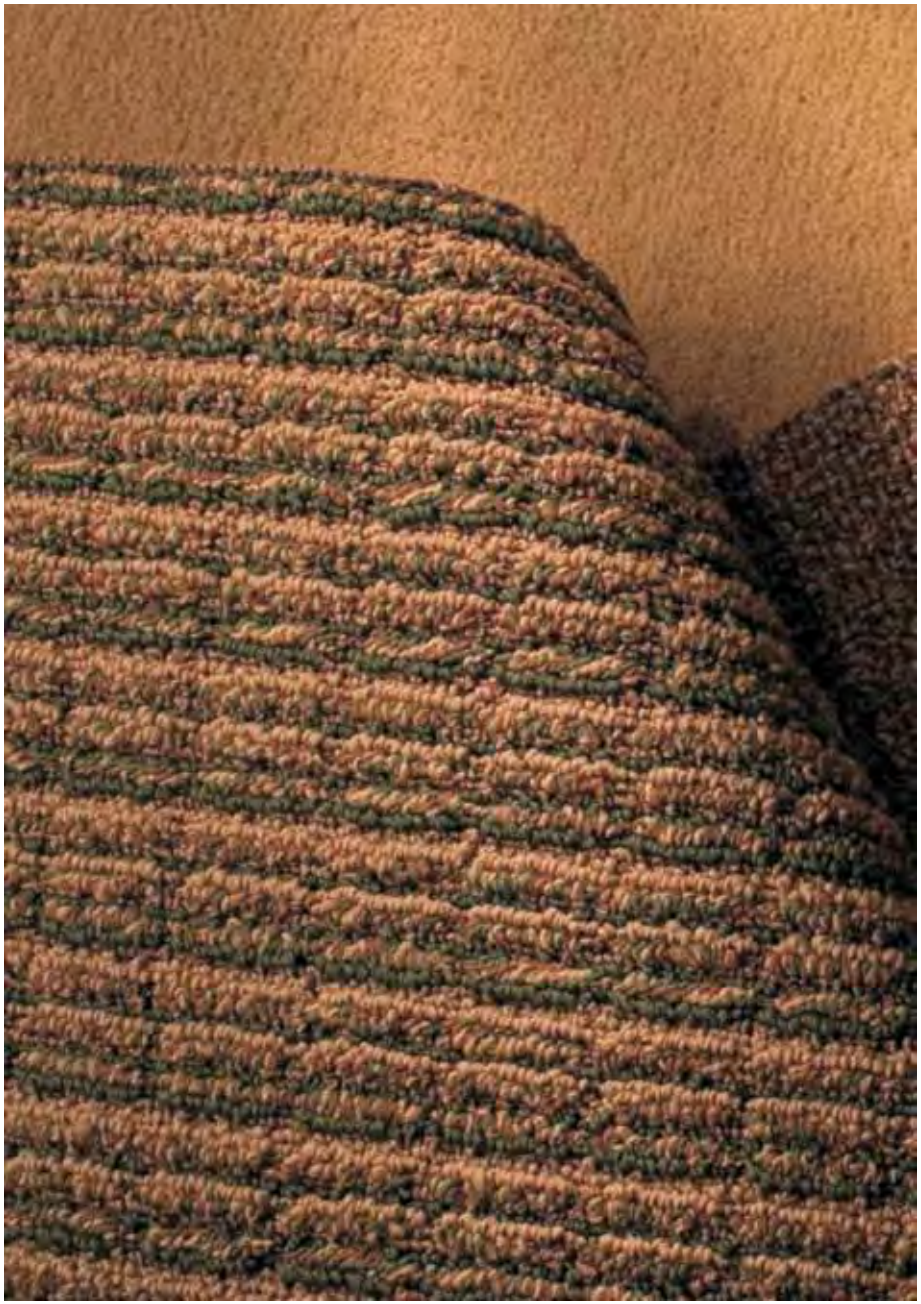
Option*

Blue Chip*

Annuity*

Mutual*

Certificate*



* Denotes **Quick Ship** pattern and/or color

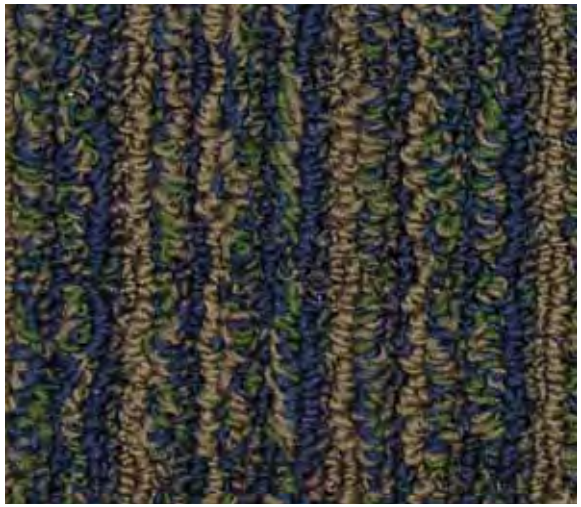
INVESTMENT*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

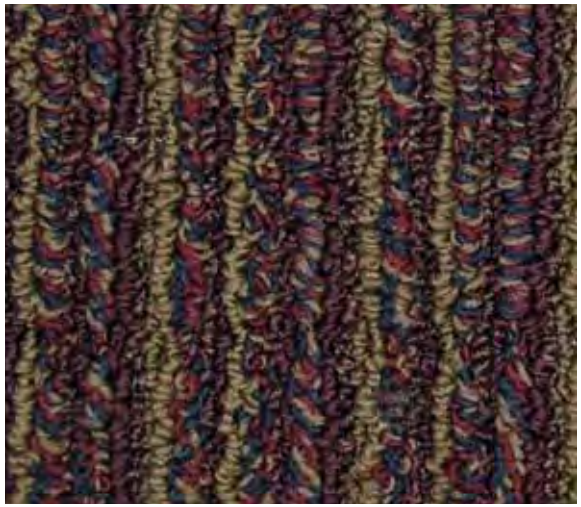
*
Denotes **Quick Ship** pattern and/or color

Long Term / INV02*

Option / INV03*

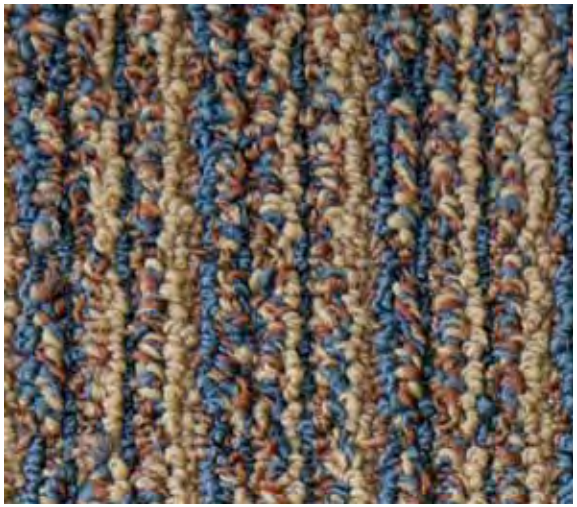


Blue Chip / INV05*



Annuity / INV06*

Mutual / INV07*



Certificate / INV14*

product specifications:

Style Name:	Joint Venture*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.60" W x .62" L (1.5 cm. x 1.6 cm.)
Colors:	6

additives/ingredient products:

AVALAR®

complete colorline:

Market*

Equity*

Earnings*

Growth*

Composite*

Trade*

* Denotes **Quick Ship** pattern and/or color

JOINT VENTURE*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Market / JTV32*

Equity / JTV33*

Earnings / JTV34*

Growth / JTV35*

Composite / JTV36*

Trade / JTV37*

product specifications:

Style Name:	Kew Gardens III
Construction:	Patterned Scroll
Yarn Content:	Zeftron® Nylon with 25% recycled cotent
Dye Method:	Solution/Space
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 25.5" L (61 cm. x 64.8 cm.)
Colors:	13

additives/ingredient products:

zeftron

complete colorline:

Rendezvous

Artisan Tan

Antique Brass

Arizona Copper

Portofino

Porcelain Sage

Cinder Ash

Pine Frost

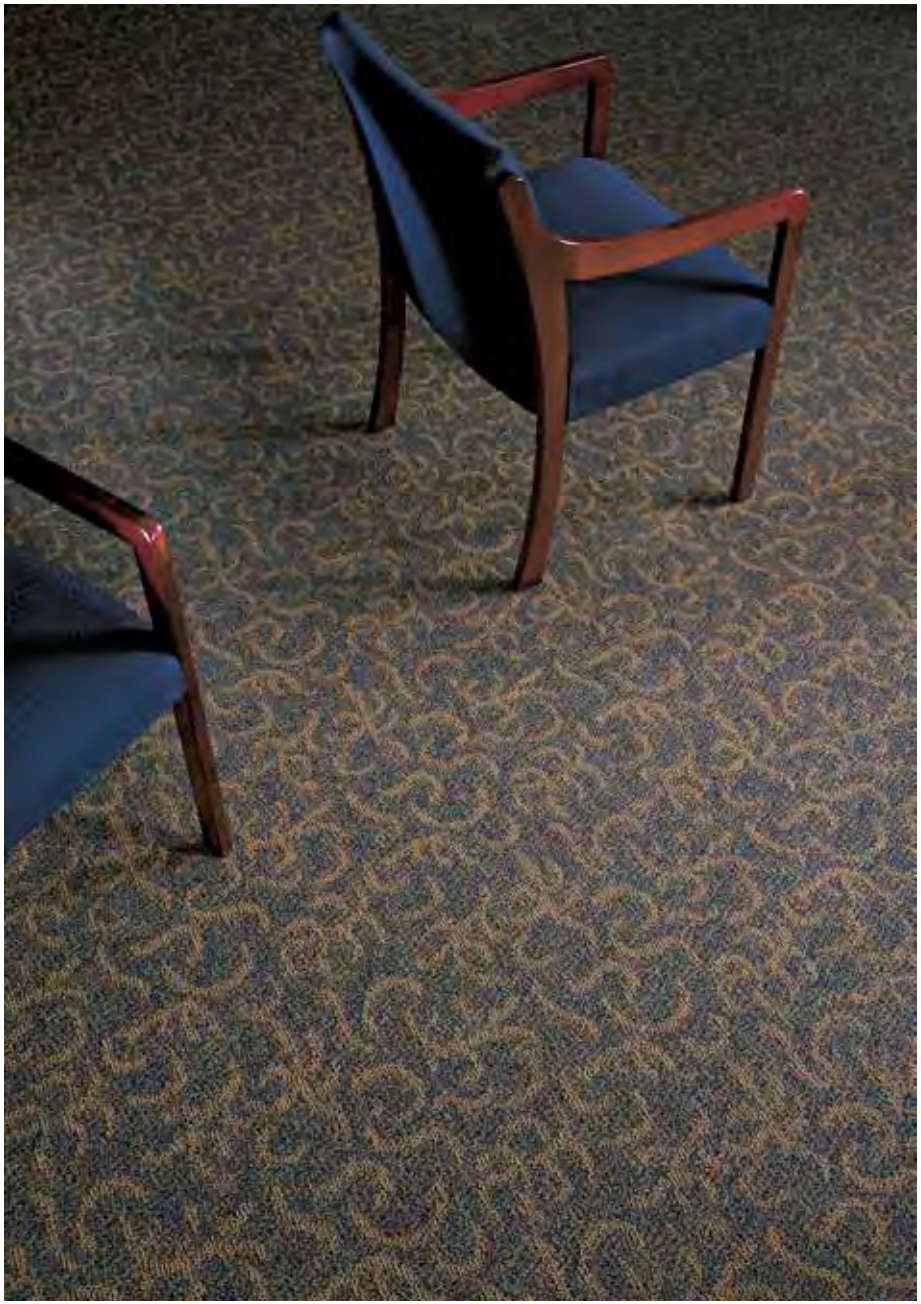
Imperial

Biscayne Bay

Baltic Sea

Montego

Berry Jubilee



KEW GARDENS III

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Rendezvous / 36001

Artisan Tan / 36002

Antique Brass / 36003

Arizona Copper / 36004

Portofino / 36005

Porcelain Sage / 36006

Cinder Ash / 36007

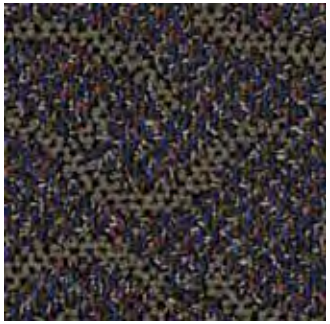
Pine Frost / 35008

Imperial / 36009

Biscayne Bay / 36010

Baltic Sea / 36011

Montego / 36012


Berry Jubilee / 36013

product specifications:

Style Name:	Keystone
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon with 25% Recycled Content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	22 oz./yd.^{2} (746 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.50" W x .80" L (1.3 cm. x 2.0 cm.)
Colors:	9

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Blush

Aureole

Divinity

Desert Sand

Candelabra

Alpaca

Franciscan

Cattail

Tarragon

KEYSTONE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Blush / KEY01

Aureole / KEY02

Divinity / KEY03

Desert Sand / KEY04

Candelabra / KEY05

Alpaca / KEY06

Franciscan / KEY07

Cattail / KEY08

Tarragon / KEY09

product specifications:

Style Name:	Locarno
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.80" W x .50" L (2.0 cm. x 1.3 cm.)
Colors:	17

additives/ingredient products:

AVALAR®

complete colorline:

Autumn Blonde

Tawny Birch

Amberlite

Parrot

Aquamarine

Sherwood Forest

Niagara

Sterling Blue

Stratosphere

Heliotrope

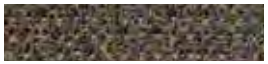
Spring Jewel

Yosemite

Terrestrial

Galaxy

Tamarack


Tuscany

Geranium

LOCARNO

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Autumn Blonde / LRN11

Tawny Birch / LRN12

Amberlite / LRN22

Parrot / LRN34

Aquamarine / LRN35

Sherwood Forest / LRN36

Niagara / LRN44

Steerling Blue / LRN45

Stratosphere / LRN46

Heliotrope / LRN47

Spring Jewel / LRN52

Yosemite / LRN53

Terrestrial / LRN54

Galaxy / LRN55

Tamarack / LRN74

Tuscany / LRN75

Geranium / LRN85

product specifications:

Style Name:	Loft
Construction:	Patterned Scroll
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	32 oz./yd.^{2} (1,085 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 14.25" L (61 cm. x 36.2 cm.)
Colors:	7

additives/ingredient products:

AVALAR®

complete colorline:

Parchment

Satin

Cashew

Mushroom

Fawn

Bisque

Canvas

LOFT

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Parchment / LFT01

Satin / LFT02

Cashew / LFT03

Mushroom / LFT04

Fawn / LFT05

Bisque / LFT06

Canvas / LFT07

product specifications:

Style Name:	Lowell
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.60” W x 1.63” L (1.5 cm. x 4.14 cm.)
Colors:	13

additives/ingredient products:

AVALAR®

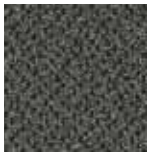
complete colorline:

Microchip

Hopsack

Grey Flannel

Leopard


Blackjack

Fernleaf

Autumn Oak

Mallard

Concord

Rosewood

Larkspur

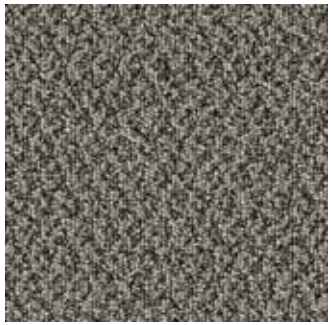
Skylark

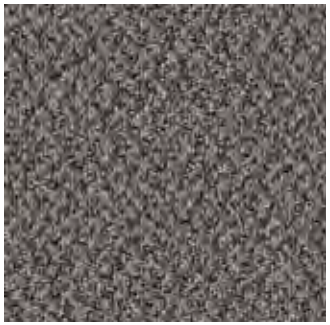
Nightshade

LOWELL

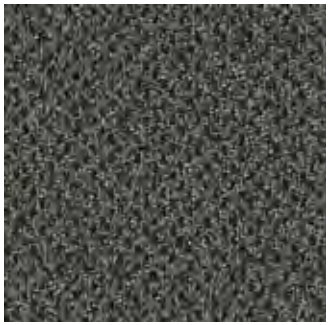
Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Microchip / 35301


Hopsack / 35302


Grey Flannel / 35303

Leopard / 35304


Blackjack / 35305

Fernleaf / 35306

Autumn Oak / 35307

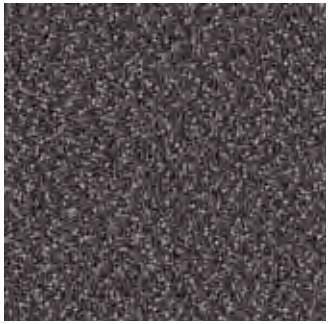
Mallard / 35308

Concord / 35309

Rosewood / 35310

Larkspur / 35311

Skylark / 35312


Nightshade / 35313

product specifications:

Style Name:	Modern Form
Construction:	Tip-Sheared Loop Pattern
Yarn Content:	Avalar® RE Nylon with 25% Recycled Content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	32 oz./yd.^{2} (1,085 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.80" W x .65" L (2.03 cm. x 1.7 cm.)
Colors:	13

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Vogue

Element

Style

Abstract

Silhouette

Fusion

In-Thing

Space

Manner

Avant-Garde

Groundwork

Leading Edge

Mode

MODERN FORM

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Vogue / MDF14

Element / MDF23

Style / MDF26

Abstract / MDF33

Silhouette / MDF36

Fusion / MDF38

In-Thing / MDF48

Space / MDF55

Manner / MDF56

Avant-Garde / MDF59

Groundwork / MDF76

Leading Edge / MDF77

Mode / MDF79

product specifications:

Style Name:	Montreux
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.80” W x .75” L (2.0 cm. x 1.9 cm.)
Colors:	17

additives/ingredient products:

AVALAR®

complete colorline:

Autumn Blonde

Tawny Birch

Amberlite

Parrot

Aquamarine

Sherwood Forest

Niagara

Sterling Blue

Stratosphere

Heliotrope

Spring Jewel

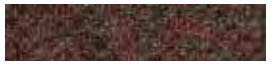
Yosemite

Terrestial

Galaxy

Tamarack

Tuscany


Geranium

MONTREUX

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Autumn Blonde / MTX11

Tawny Birch / MTX12

Amberlite / MTX22

Parrot / MTX34

Aquamarine / MTX35

Sherwood Forest / MTX36

Niagara / MTX44

Sterling Blue / MTX45

Stratosphere / MTX46

Heliotrope / MTX47

Spring Jewel / MTX52

Yosemite / MTX53

Terrestial / MTX54

Galaxy / MTX55

Tamarack / MTX74

Tuscany / MTX75

Geranium / MTX85

product specifications:

Style Name:	Night Shade
Construction:	Patterned Cut/Loop
Yarn Content:	Antron® Legacy Nylon
Dye Method:	Beck
Yarn Weight Tufted:	34 oz./yd.^{2} (1,162 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 15.8" L (61 cm. x 40 cm.)
Colors:	16

additives/ingredient products:

complete colorline:

NIGHT SHADE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

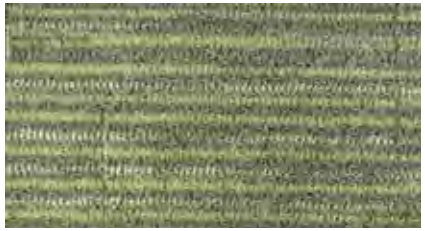
Dawn / NS111

Daybreak / NS220

Morning / NS234

Vespers / NS245

Noonday / NS252


Afternoon / NS344

Twilight / NS353

Nightfall / NS366

Evening / NS489

Dusk / NS544

Midnight / NS567

Eclipse / NS733

Moonbeam / NS745

Darkness / NS789

Sunset / NS885

Meridian / NS886

product specifications:

Style Name:	On The Edge*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon with 25% Recycled Content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.80" W x .50" L (2 cm. x 1.3 cm.)
Colors:	6

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

0TE13*

0TE24*

0TE35*

0TE48*

0TE57*

0TE75*

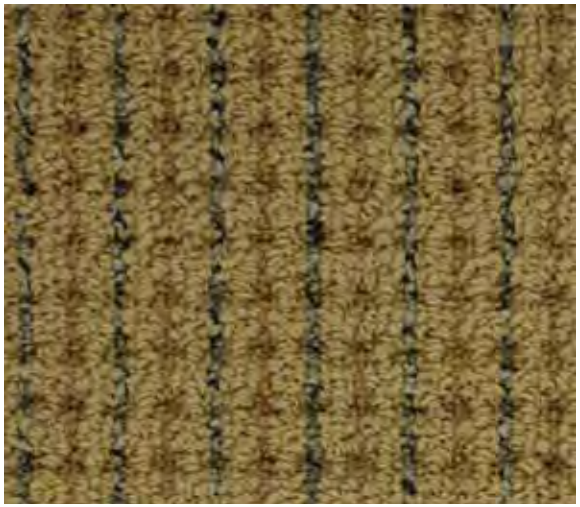
* Denotes **Quick Ship** pattern and/or color

ON THE EDGE*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

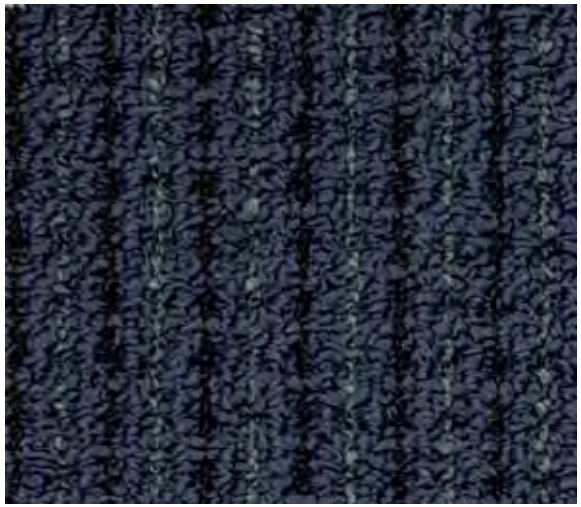
*
Denotes **Quick Ship** pattern and/or color

0TE13*



0TE24*

0TE35*



0TE48*

0TE57*

0TE75*

product specifications:

Style Name:	Oxford III
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	n/a
Colors:	19

additives/ingredient products:

AVALAR®

complete colorline:

Pebble

Seal Point

High Seas

Midnight Rose

Plantation

Cosmopolitan

Jewel of Heaven

Smokey Plum

Faux Marble

Scandia Blue

Twilight Plum

Amber Sand

Botanical Garden

Candied Apple

Chesapeake Bay

Magical Waters

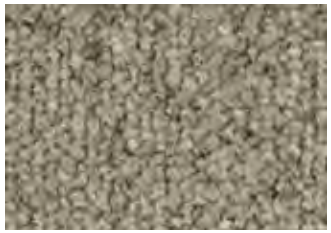
Imperial Tea

Fresco Blue

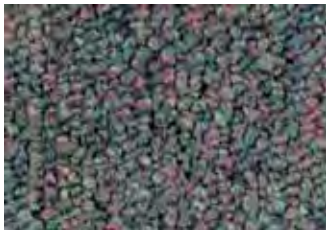
April Showers

OXFORD III

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.


Pebble / 8045

Seal Point / 8061


High Seas / 8083

Midnight Rose / 8126

Plantation / 8135

Cosmopolitan / 8200

Jewel of Heaven / 8216

Smokey Plum / 8301

Faux Marble / 8403

Scandia Blue / 8404

Twilight Plum / 8503

Amber Sand / 8702

Botanical Garden / 8705

Candied Apple / 8706

Chesapeake Bay / 8710

Magial Waters / 8711

Imperial Teal / 8712

Fresco Blue / 8713

April Showers / 8716

product specifications:

Style Name:	Panache
Construction:	Tip Sheared Loop
Yarn Content:	Zeftron® Nylon with 25% recycled content
Dye Method:	Solution
Yarn Weight Tufted:	34 oz./yd.^{2} (1,152 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	3.5" W x 4.0" L (8.9 cm. x 10.2 cm.)
Colors:	17

additives/ingredient products:

zeftron

complete colorline:

La-Di-Da

Dapper

First Class

Natty

Flair

Glamour

Ritzy

Steppin' Out

Snazzy

Renown

With-It

Chic

Uptown

High-Style

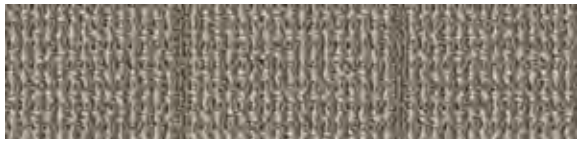
Charisma

Posh

Fat Cat

PANACHE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.


La-Di-Da / PNC12

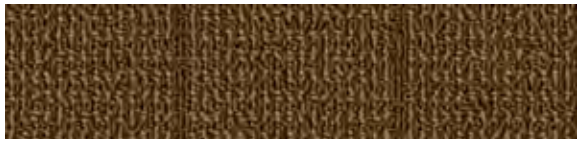
Dapper / PNC14

First Class / PNC16

Natty / PNC17

Flair / PNC22

Glamour / PNC24

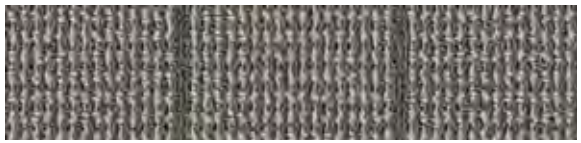

Ritzy / PNC28

Steppin' Out / PNC35

Snazzy / PNC36

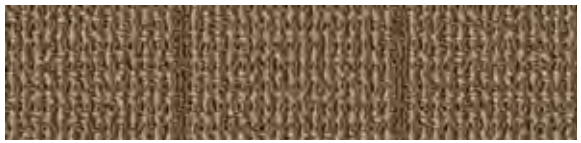
Renown / PNC39

With-It / PNC44


Chic / PNC52

Uptown / PNC56

High-Style / PNC59


Charisma / PNC72

Posh / PNC76

Fat Cat / PNC79

product specifications:

Style Name:	Park Avenue
Construction:	Textured Loop Pattern
Yarn Content:	Antron® Lumena Nylon
Dye Method:	Solution
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .50" L (1.0 cm. x 1.3 cm.)
Colors:	13

additives/ingredient products:

The Antron DIFFERENCE
only by INVISTA

complete colorline:

Madison Garden

Rockefeller

Washington Square

Plaza

St. Patrick's

The Carousel

Broadway

Carnegie Hall

Radio City

Grand Central

Brooklyn Bridge

Times Square

Coney Island

PARK AVENUE

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Madison Garden / PRK01

Rockefeller / PRK02

Washington Square / PRK04

Plaza / PRK08

St. Patrick's / PRK09

The Carousel / PRK13

Broadway / PRK14

Carnegie Hall / PRK15

Radio City / PRK16

Grand Central / PRK17

Brooklyn Bridge / PRK18

Times Square / PRK19

Coney Island / PRK20

product specifications:

Style Name:	Pioneer
Construction:	Patterned Scroll
Yarn Content:	Avalar® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 25" L (61 cm. x 63.5 cm.)
Colors:	13

additives/ingredient products:

AVALAR®

complete colorline:

The "Wheel"

Light Bulb

Interstate

Printing Press

Computer

Telephone

Facsimile

Airplane

Television

Contact Lenses

Typewriter

Skyscraper

Telescope

PIONEER

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

The "Wheel" / 35001

Light Bulb / 35002

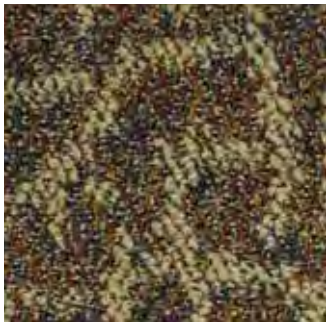
Interstate / 35003

Printing Press / 35004

Computer / 35005

Telephone / 35006

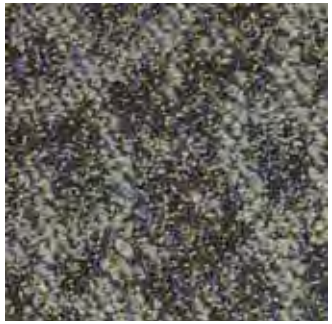
Facsimile / 35007


Airplane / 35008

Television / 35009

Contact Lenses / 35010

Typewriter / 35011


Skyscraper / 35012

Telescope / 35013

product specifications:

Style Name:	Pizzazz
Construction:	Patterned Loop
Yarn Content:	Zeftron® Nylon with 25% recycled content
Dye Method:	Solution
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 17.5" L (61 cm. x 45 cm.)
Colors:	10

additives/ingredient products:

zeftron iLoc®

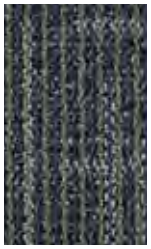
complete colorline:

Cream Crusade

Sunsparks

Patina Power

Gutsy Green


Blue-Zing

Silver Streak

Liquid Steel

Sassy Brass

Mocha Moxie

Fiery Copper

PIZZAZZ

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Cream Crusade / PZB12

Sunsparks / PZB23

Patina Power / PZB33

Gutsy Green / PZB36

Blue-Zing / PZB46

Silver Streak / PZB52

Liquid Steel / PZB57

Sassy Brass / PZB74

Mocha Moxie / PZB76

Fiery Copper / PZB83

product specifications:

Style Name:	Portfolio*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.60" W x .79" L (1.5 cm. x 2.0 cm.)
Colors:	6

additives/ingredient products:

AVALAR®

complete colorline:

PTF22*

PTF23*

PTF24*

PTF25*

PTF26*

PTF27*

* Denotes **Quick Ship** pattern and/or color

PORTFOLIO*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

PTF22*

PTF23*

PTF24*

PTF25*

PTF26*

PTF27*

product specifications:

Style Name:	Portico
Construction:	Tip-Sheared Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	32 oz./yd.^{2} (1,085 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .50" L (1.0 cm. x 1.3 cm.)
Colors:	7

additives/ingredient products:

AVALAR®

complete colorline:

Parchment

Satin

Cashew

Mushroom

Fawn

Bisque

Canvas

PORTICO

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Parchment / PRC01

Satin / PRC02

Cashew / PRC03

Mushroom / PRC04

Fawn / PRC05

Bisque / PRC06

Canvas / PRC07

product specifications:

Style Name:	Producer
Construction:	Patterned Scroll
Yarn Content:	Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 25" L (61 cm. x 63.5 cm.)
Colors:	13

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Light Bulb

Printing Press

Telephone

Facsimile

Airplane

Contact Lenses

Skyscraper

Calculator

Refrigerator

Steamboat

Microwave Oven

Automobile

Transistor

PRODUCER

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Light Bulb / PRD02

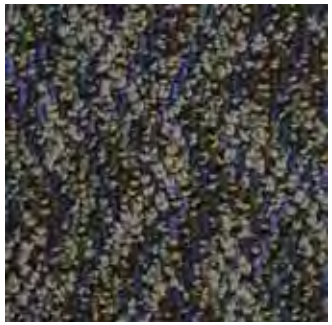
Printing Press / PRD04

Telephone / PRD06

Facsimile / PRD07

Airplane / PRD08

Contact Lenses / PPRD10


Skyscraper / PRD12

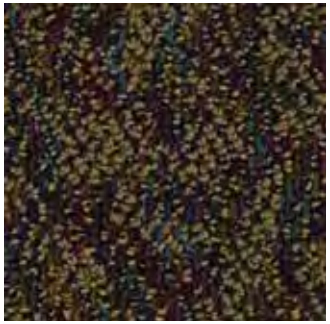
Calculator / PRD14

Refrigerator / PRD15

Steamboat / PRD16

Microwave Oven / PRD17

Automobile / PRD18


Transistor / PRD19

product specifications:

Style Name:	Relay
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	n/a
Colors:	16

additives/ingredient products:

AVALAR®

complete colorline:

Wicker

Heather

Mineral Gray

Amber Ash

Canyon

Fall Foliage

Painted Desert

Greenhouse

Niagara

Glacier Blue

Teal Slate

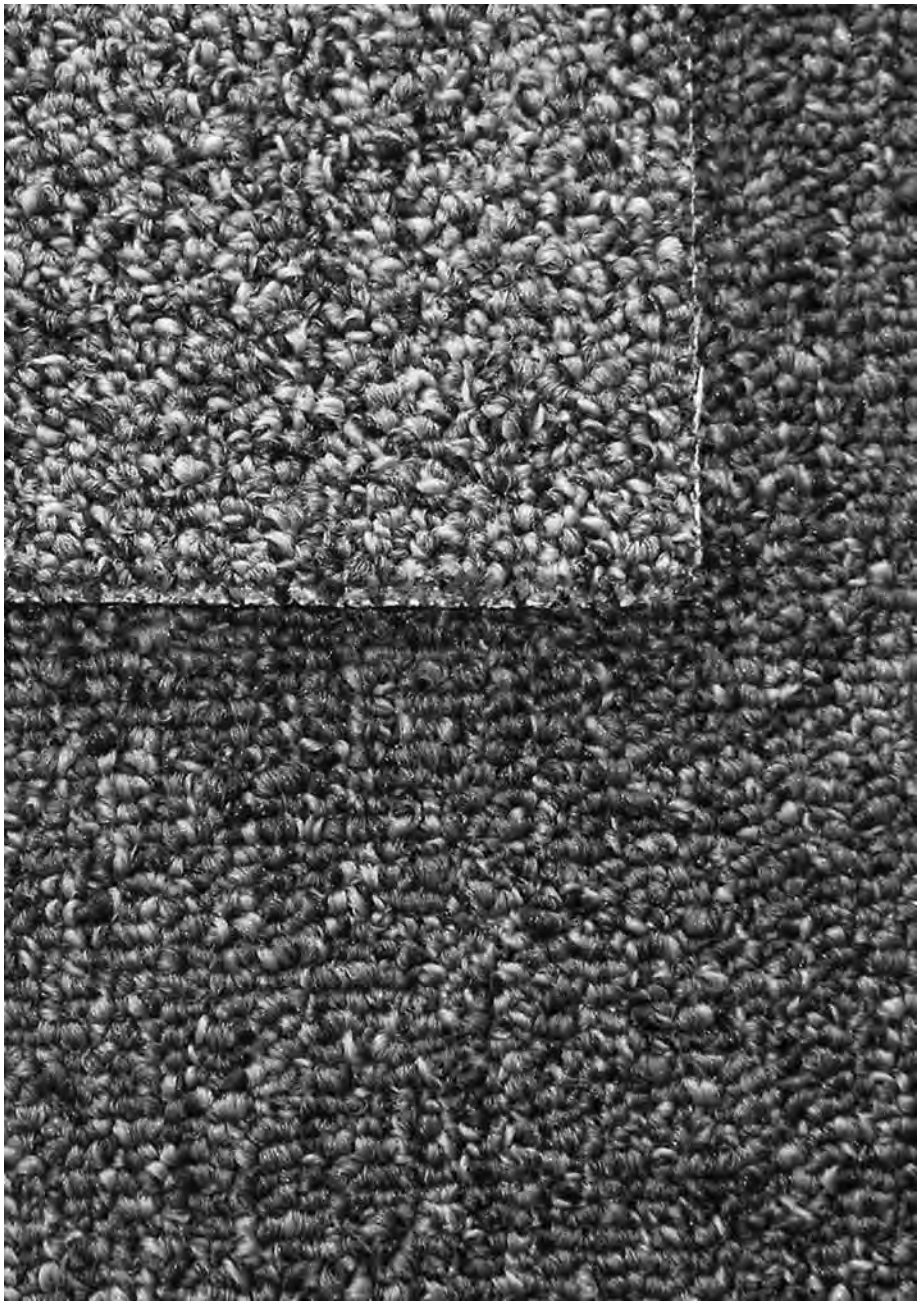
Watercolor

Stepping Stone

Ember Glow

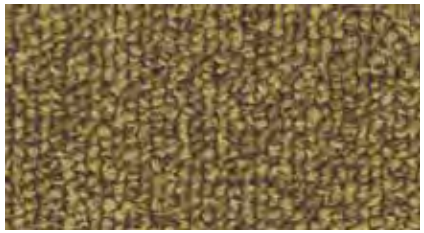
Night Sky

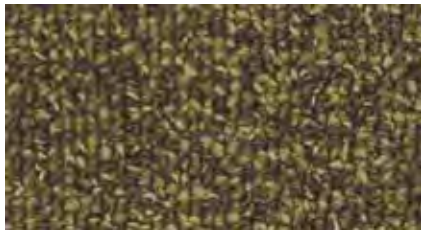
Cordovan

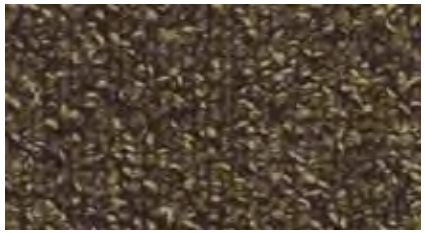


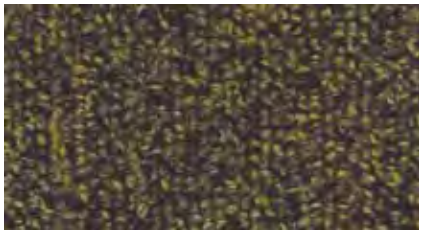
RELAY

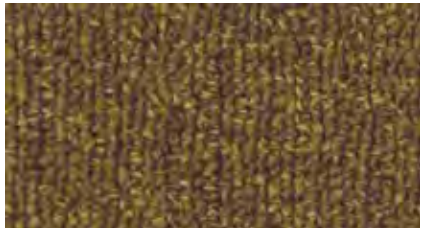
Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.


Wicker / RLY01

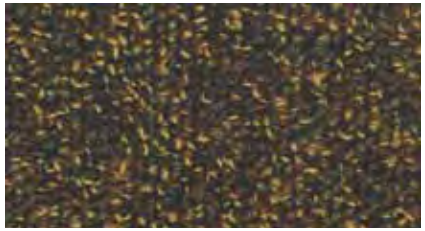

Heather / RLY02

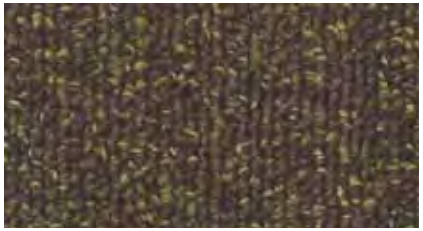

Mineral Gray / RYL03

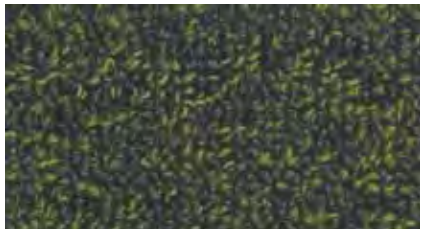

Amber Ash / RYL04

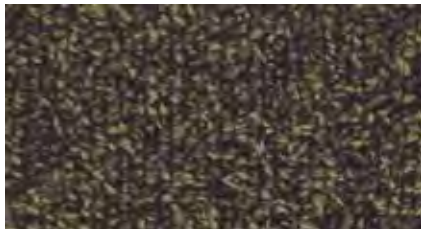

Canyon / RYL05

Fall Foliage / RYL06


Painted Desert / RLY07


Greenhouse / RYL08

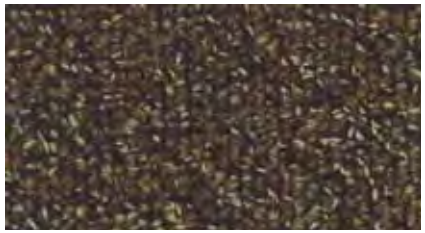

Niagara / RYL09


Glacier Blue / RYL10

Teal Slate / RYL11

Watercolor / RYL12

Stepping Stone / RYL13


Ember Glow / RYL14

Night Sky / RYL15

Cordovan / RYL16

product specifications:

Style Name:	Ringmaster
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon with 25% Recycled Content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	36" W x 33.3" L (91.4 cm. x 85 cm.)
Colors:	12

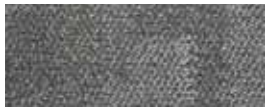
additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Unicycle

Three Ring


Strongman

Acrobat

Parade

Somersault

Aerialist

Carnival

Big Cats

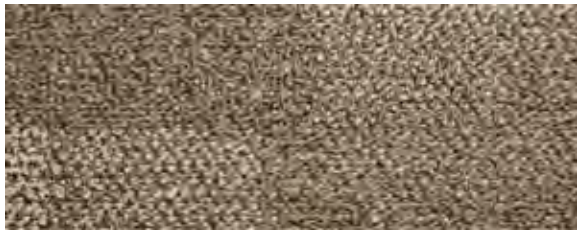
Juggler

Magic

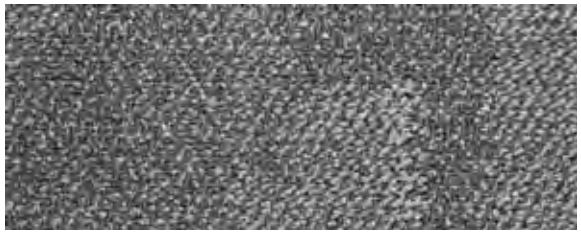
Music

RINGMASTER

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.


Unicycle / RGM01

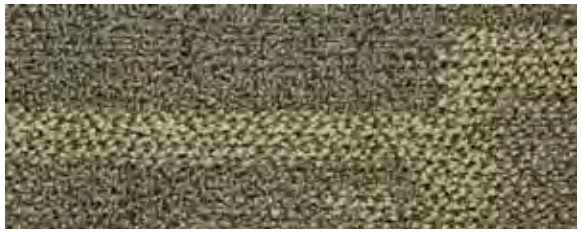
Three Ring / RGM02


Strongman / RGM03

Acrobat / RGM04

Parade / RGM05

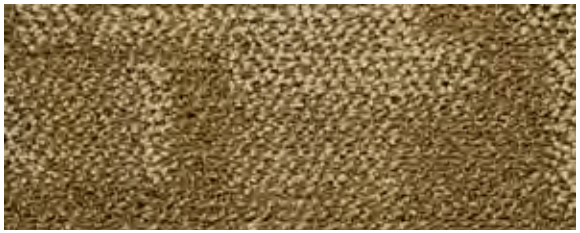
Somersault / RGM06


Aerialist / RGM07

Carnival / RGM08

Big Cats / RGM09

Juggler / RGM10


Magic / RGM11

Music / RGM12

product specifications:

Style Name:	Road Trip*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	22 oz./yd.^{2} (746 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x 1.25" L (1.0 cm. x 3.2 cm.)
Colors:	6

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Adventure*

Local Diner*

Scenic Drive*

Back Roads*

Top Down*

Explore*

U.S. GREEN BUILDING COUNCIL MEMBER

CRI GREEN LABEL PLUS carpet.org.org

EPA GREEN POWER PARTNER

* Denotes **Quick Ship** pattern and/or color

ROAD TRIP*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

* Denotes **Quick Ship** pattern and/or color

Adventure / RTR12*

Local Diner / RTR13*

Scenic Drive / RTR14*

Back Roads / RTR15*

Top Down / RTR16*

Explore / RTR17*

product specifications:

Style Name:	Route 66
Construction:	Dense Cut Pile
Yarn Content:	XTI® Nylon
Dye Method:	Piece
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2) 30 oz./yd.^{2} (1,017 g./m^2) 36 oz./yd.^{2} (1,220 g./m^2)
Width:	12 feet (3.66 m.)
Colors:	48

additives/ingredient products:

XTI nylon
only by INVISTA

complete colorline:

Bleached Cyprus	Neutral Beige	Blonde	Moleskin	Cappuccino	Arapaho Tan
Smokescreen	Shadow Grey	Leather Bottle	Magnetic	Magic Marker	Brownstone
Linen	Pawnee	Rosemont	Midas Touch	Sweet Potato	Rouge
Amber Sun	Georgia Clay	Maraschino	Painted Desert	Rustique	Vintage
Old Lavender	Greyhound	Artesian Well	Purple Haze	Cutlass	Bayou
Plum Crazy	Granite Peak	Bar Harbor	Violet	Lead Mine	Deep Blue Sea
Spring Shower	Menthol	Camouflage	Fountain Blue	Bermuda	Olive Oil
Hurricane	Emerald Forest	Juniper	Aquatic	Holly Bush	Greenbriar

ROUTE 66

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Bleached Cyprus / 46601	Neutral Beige / 46602	Blonde / 46603	Moleskin / 46604	Cappuccino / 46605	Arapaho Tan / 46606
Smokescreen / 46607	Shadow Grey / 46608	Leather Bottle / 46609	Magnetic / 46610	Magic Marker / 46611	Brownstone / 46612
Linen / 46613	Pawnee / 46614	Rosemont / 46615	Midas Touch / 46616	Sweet Potato / 46617	Rouge / 46618
Amber Sun / 46619	Georgia Clay / 46620	Maraschino / 46621	Painted Desert / 46622	Rustique / 46623	Vintage / 46624
Old Lavender / 46625	Greyhound / 46626	Artesian Well / 46627	Purple Haze / 46628	Cutlass / 46629	Bayou / 46630
Plum Crazy / 46631	Granite Peak / 46632	Bar Harbor / 46633	Violet / 46634	Lead Mine / 46635	Deep Blue Sea / 46636
Spring Shower / 46637	Menthol / 46638	Camouflage / 46639	Fountain Blue / 46640	Bermuda / 46641	Olive Oil / 46642
Hurricane / 46643	Emerald Forest / 46644	Juniper / 46645	Aquatic / 46646	Holly Bush / 46647	Greenbriar / 46648

product specifications:

Style Name:	Rush Hour*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	24 oz./yd.^{2} (813 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.20" W x .75" L (.51 cm. x 1.9 cm.)
Colors:	6

additives/ingredient products:

AVALAR®

complete colorline:

New Radio*

Mass Transit*

Limited Access*

Fast Lane*

Gridlock*

Merging Traffic*

* Denotes **Quick Ship** pattern and/or color

RUSH HOUR*

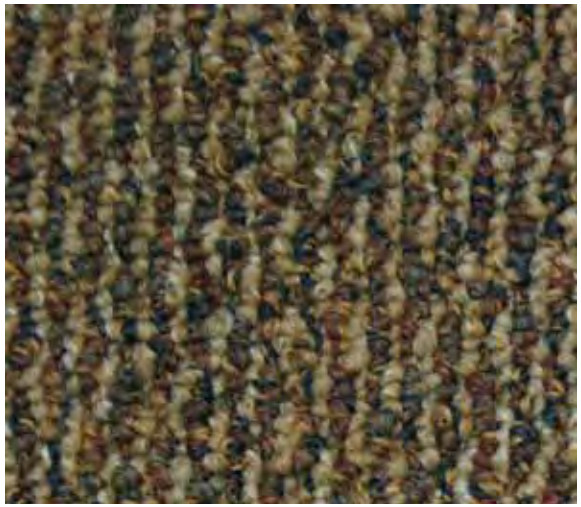
Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

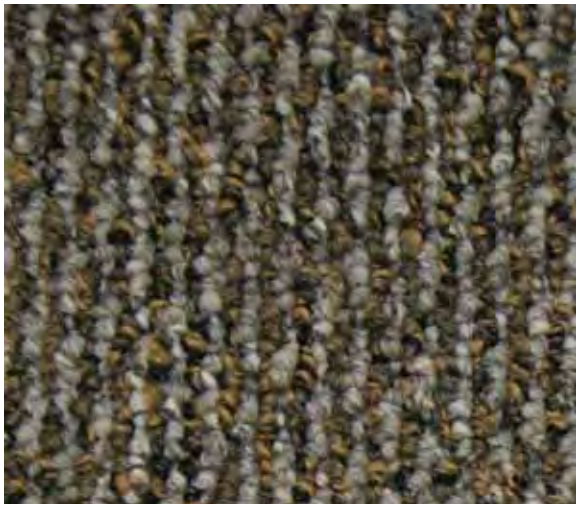
New Radio / RHR01*

Mass Transit / RHR02*

Limited Access / RHR03*



Fast Lane / RHR04*



Gridlock / RHR05*

Merging Traffic / RHR06*

product specifications:

Style Name:	Sashay
Construction:	Tip-Sheared Loop Pattern
Yarn Content:	Zeftron® Nylon with 25% recycled content
Dye Method:	Solution/Space
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x 2.8" L (1 cm. x 7.1 cm.)
Colors:	16

additives/ingredient products:

zeftron

complete colorline:

Lead the Band

Brag About

Supermodel

Work It

Swagger

High Brow

Camera Ready

Showboat

Proud Peacock

Attitude

Grandstand

Fashionista

Stray Cat

Show Off

Mad Rooster

Dance Hall Diva

SASHAY

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Lead the Band / SAS12

Brag About / SAS23

Supermodel / SAS25

Work It / SAS33

Swagger / SAS34

High Brow / SAS35

Camera Ready / SAS36

Showboat / SAS46

Proud Peacock / SAS48

Attitude / SAS52

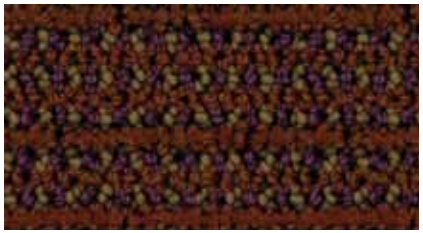
Grandstand / SAS54

Fashionista / SAS72

Stray Cat / SAS75

Show Off / SAS78

Mad Rooster / SAS86


Dance Hall Diva / SAS88

product specifications:

Style Name:	Sector*
Construction:	Dense Cut Pile
Yarn Content:	Type 6,6 Nylon
Dye Method:	Piece
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	n/a
Colors:	16

additives/ingredient products:

complete colorline:

* Denotes **Quick Ship** pattern and/or color

SECTOR*

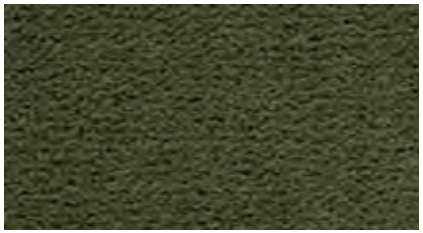
Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

* Denotes **Quick Ship** pattern and/or color

State / SCT16*

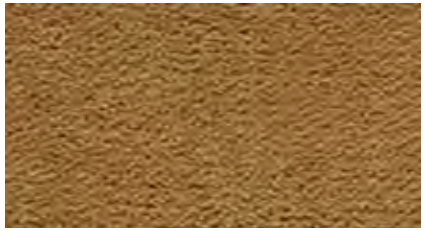
Sunset / SCT53*

Main / SCT57*


Hana / SCT64*

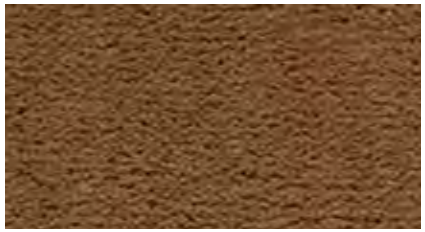
Loneliest / SCT65*

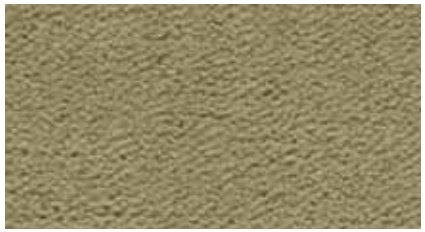
Grand / SCT66*

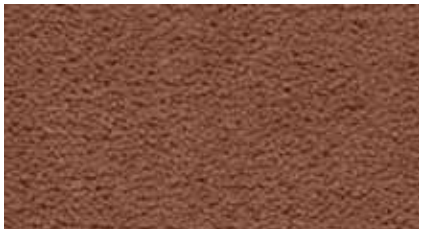

Yellow Brick / SCT67*

Lombard / SCT72*

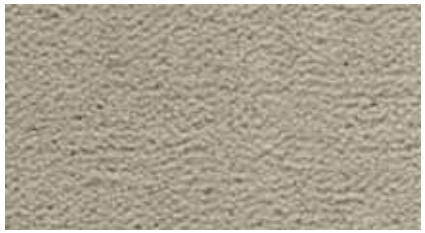
Elm / SCT73*


Cedar / SCT74*


Cappuccino / SCT75*


Georgia Clay / SCT76*

Natchez / SCT77*


Abbey / SCT78*

Flanne / SCT79*

Tobacco / SCT81*

product specifications:

Style Name:	Shiloh
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x 3.0" L (1.0 cm. x 7.6 cm.)
Colors:	13

additives/ingredient products:

AVALAR®

complete colorline:

Painted Canyon

Alabaster

Rosetta Stone

Mojave Desert

Stained Glass

Silverado

Aquacade

Galactica

Gray Nimbus

Violet Shimmer

Rivera

Sangiovese

Tuscan Teal

SHILOH

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Painted Canyon / SHL01

Alabaster / SHL02

Rosetta Stone / SHL03

Mojave Desert / SHL04

Stained Glass / SHL05

Silverado / SHL06

Aquacade / SHL07

Galactica / SHL09

Gray Nimbus / SHL10

Violet Shimmer / SHL11

Rivera / SHL12

Sangiovese / SHL13

Tuscan Teal / SHL14

product specifications:

Style Name:	Sierra
Construction:	Tip-Sheared Scroll
Yarn Content:	Zeftron® Nylon with 25% recycled content
Dye Method:	Solution
Yarn Weight Tufted:	36 oz./yd.^{2} (1,220 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 14.25" L (61 cm. x 36.2 cm.)
Colors:	13

additives/ingredient products:

zeftron

complete colorline:

Sandoval

Yellowstone

Ponderosa

Copper Canyon

Bitter Canyon

Hawk Springs

Sierra Mesa

Medicine Bow

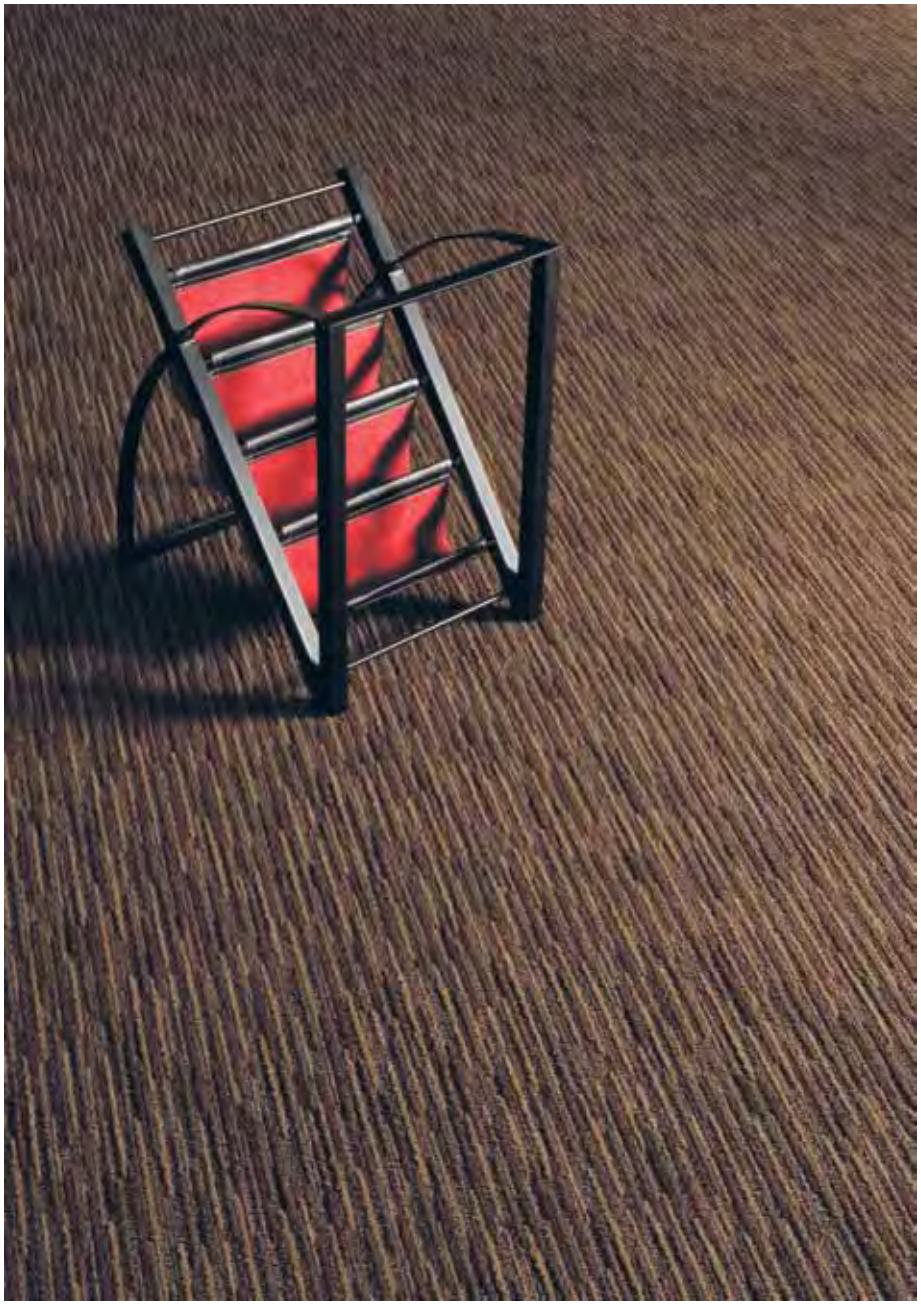
Great Divide

Paradise Hills

Eagle's Nest

Sweetwater

Black Mountain



SIERRA

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Sandoval / SRR01

Yellowstone / SRR02

Ponderosa / SRR03

Copper Canyon / SRR04

Bitter Canyon / SRR05

Hawk Springs / SRR06

Sierra Mesa / SRR07

Medicine Bow / SRR08

Great Divide / SRR09

Paradise Hills / SRR10

Eagle's Nest / SRR11

Sweetwater / SRR12

Black Mountain / SRR13

product specifications:

Style Name:	Skedaddle
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon with 25% Recycled Content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	1.2" W x .75" L (3.0 cm. x 1.9 cm.)
Colors:	6

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

SKD11

SKD22

SKD46

SKD52

SKD75

SKD84

SKEDADDLE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

SKD11

SKD22

SKD46

SKD52

SKD75

SKD84

product specifications:

Style Name:	Solitude
Construction:	Tip-Sheared Loop Pattern
Yarn Content:	Antron® Legacy Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	36 oz./yd.^{2} (1,220 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .43" L (1.0 cm. x 1.1 cm.)
Colors:	12

additives/ingredient products:

complete colorline:

Meditate

Daydream

Karma

Retreat

Nirvana

Zen

Celestial

Fantasy

Harmony

Stargaze

Mystic

Reflection

SOLITUDE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Meditate / SLT12

Daydream / SLT13

Karma / SLT23

Retreat / SLT24

Nirvana / SLT25

Zen / SLT34

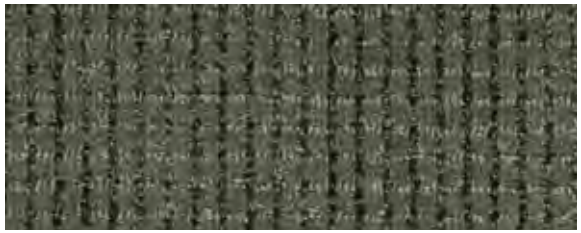
Celestial / SLT35

Fantasy / SLT37

Harmony / SLT45

Stargaze / SLT52

Mystic / SLT56


Reflection / SLT57

product specifications:

Style Name:	Southern Pines
Construction:	Patterned Scroll
Yarn Content:	XTI® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 26.5" L (61 cm. x 67.3 cm.)
Colors:	9

additives/ingredient products:

XTI® nylon
only by INVISTA

complete colorline:

Tee Off

Round Robin

Divot

Chip Shot

Linksman

Fairway

Practice Green

Dogleg

Eagle

SOUTHERN PINES

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Tee Off / SPS01

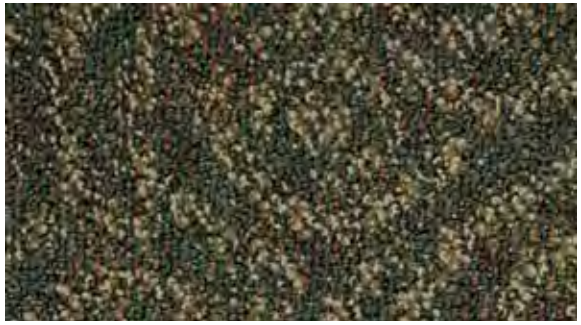
Round Robin / SPS02

Divot / SPS03

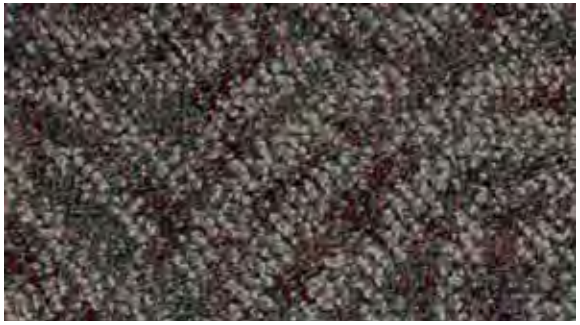
Chip Shot / SPS04

Linksman / SPS05

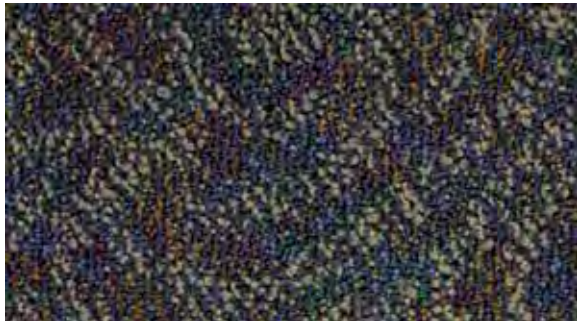
Fairyway / SPS06



Practice Green / SPS07



Dogleg / SPS08



Eagle / SPS09

product specifications:

Style Name:	St. Andrews
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .50" L (1.0 cm. x 1.3 cm.)
Colors:	13

additives/ingredient products:

AVALAR®

complete colorline:

Driver

Brassie

Spoon

Cleek

Baffy

Driving Iron

Mid Iron

Mashie

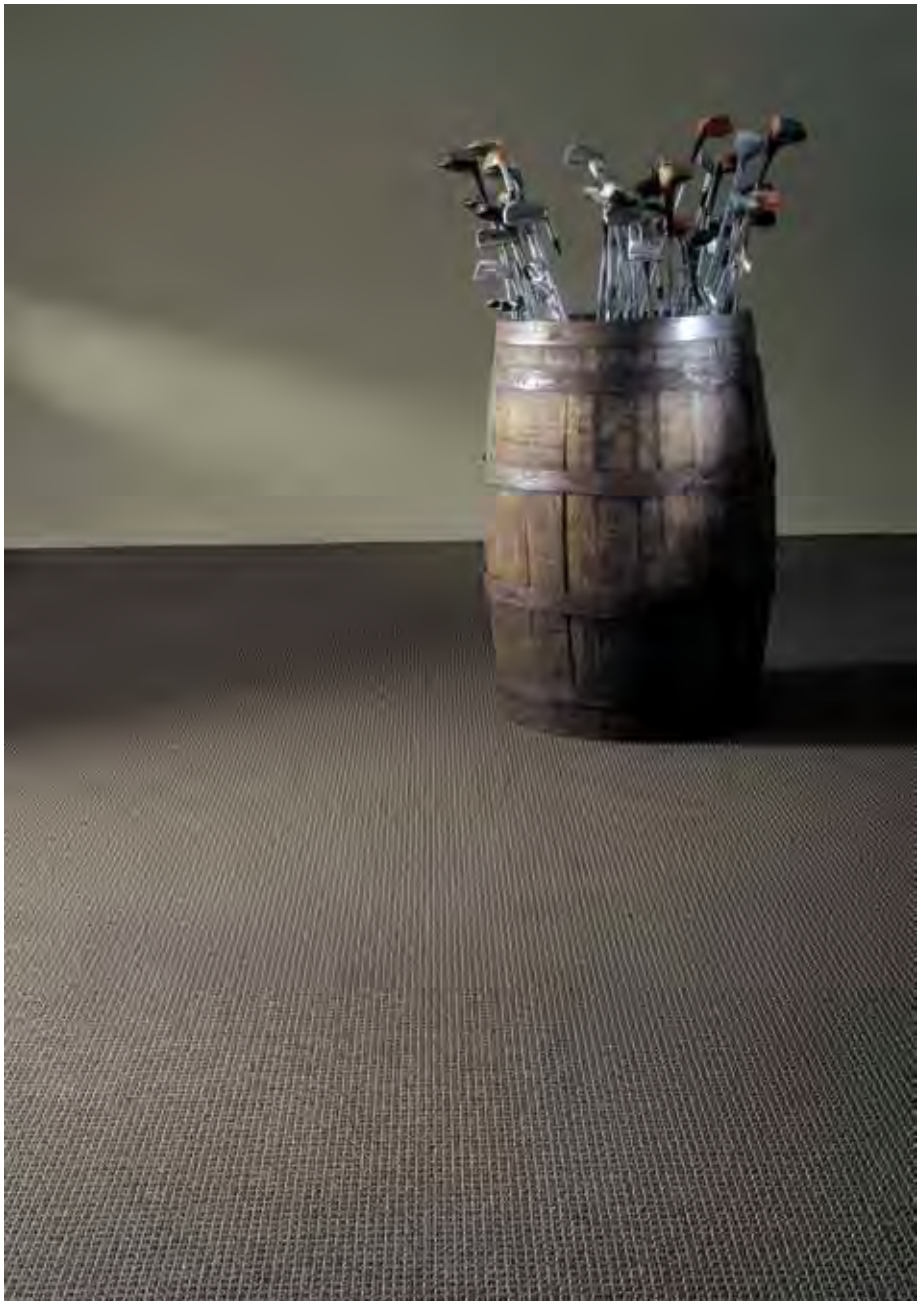
Spade

Niblick

Sand Iron

Pitching Wedge

Putter



ST. ANDREWS

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Driver / 26701

Brassie / 26702

Spoon / 26703

Cleek / 26704

Baffy / 26705

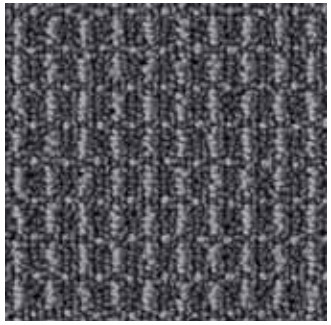
Driving Iron / 26706

Mid Iron / 26707

Mashie / 26708

Spade / 26709

Niblick / 26710


Sand Iron / 26711

Pitching Wedge / 26712

Putter / 26713

product specifications:

Style Name:	Standards*
Construction:	Cut Pile
Yarn Content:	Type 6,6 Nylon
Dye Method:	Piece
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	n/a
Colors:	11

additives/ingredient products:

complete colorline:

Loneliest*

Hill*

Cedar*

Locust*

Abbey*

Natchez*

Sunset*

Grand*

Wabash*

Tobacco*

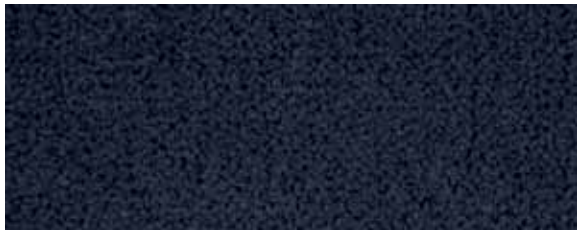
Main*

* Denotes **Quick Ship** pattern and/or color

STANDARDS*

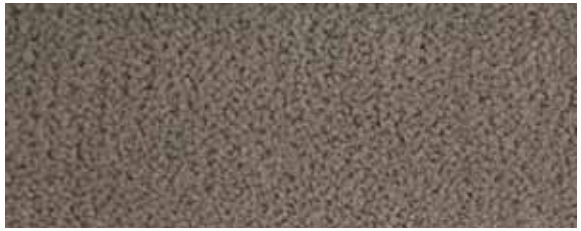
Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

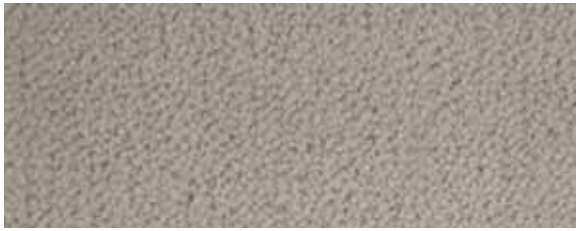
*
Denotes **Quick Ship** pattern and/or color

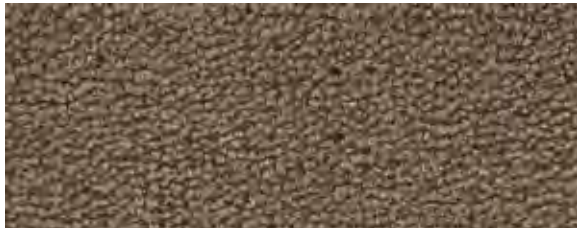

Loneliest / STA42*

Hill / STA43*

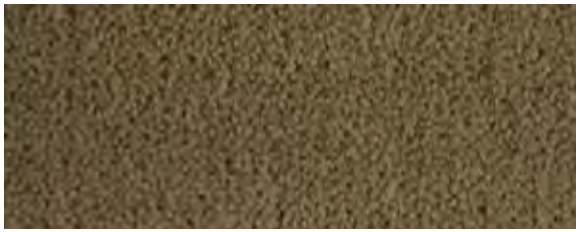
Cedar / STA44*


Locust / STA46*


Abbey / STA47*


Natchez / STA52*

Sunset / STA53*


Grand / STA54*

Wabash / STA55*

Tobacco / STA56*

Main / STA57*

product specifications:

Style Name:	Stitch
Construction:	Tip-Sheared Scroll
Yarn Content:	Avalar® RE Nylon with 25% Recycled Content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	24 oz./yd.^{2} (814 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 40" L (61 cm. x 102 cm.)
Colors:	12

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Tatami

Tinsel

Spa Spun

Reed

Shadow

Denim

Grey Twill

Rattan

Knitting Needle

Tapestry Taupe

Suitable Brown

Shuttle Bronze

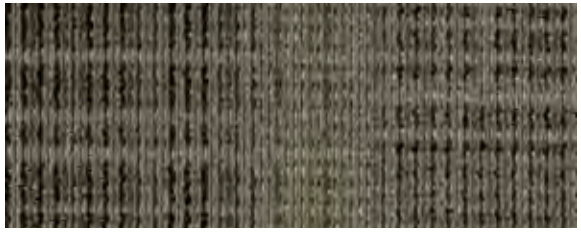
STITCH

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

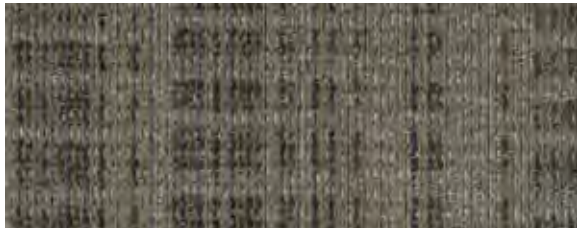
Tatami / STC10

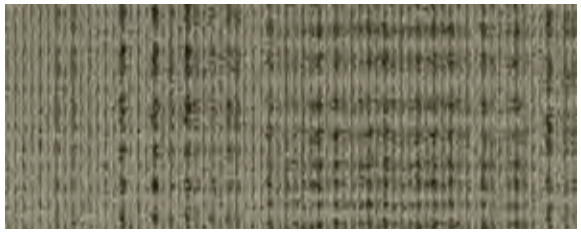
Tinsel / STC32

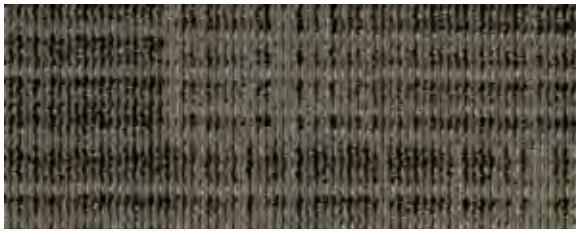
Spa Spun / STC36

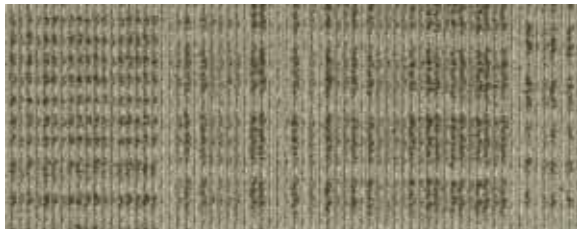

Reed / STC38

Shadow / STC45

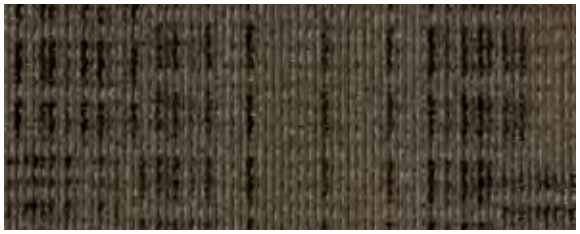

Denim / STC48


Grey Twill / STC52


Rattan / STC58


Knitting Needle / STC72

Tapestry Taupe / STC77


Suitable Brown / STC78

Shuttle Bronze / STC86

product specifications:

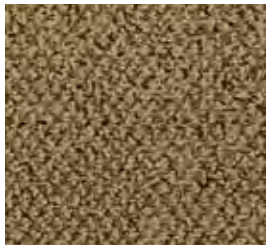
Style Name:	Street Smart*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon with 25% Recycled Content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .60" L (1 cm. x 1.5 cm.)
Colors:	6

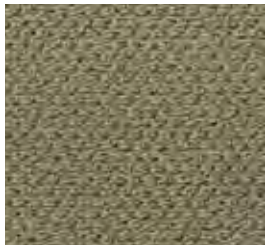
additives/ingredient products:

AVALAR® Puralex®

complete colorline:

SSM13*


SSM24*


SSM35*

SSM48*

SSM57*

SSM75*

* Denotes **Quick Ship** pattern and/or color

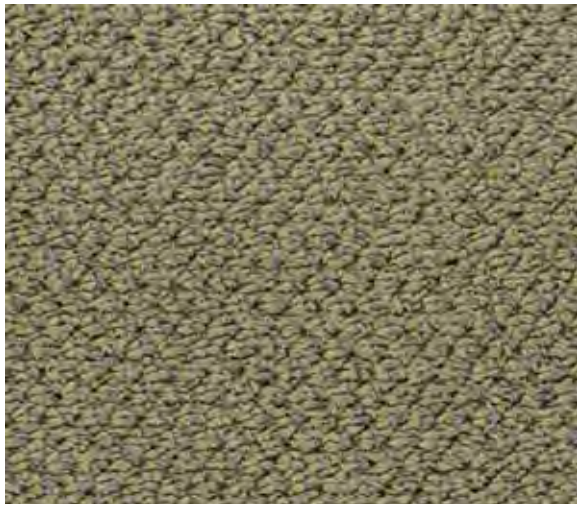
STREET SMART*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

SSM13*

SSM24*



SSM35*

SSM48*

SSM57*

SSM75*

product specifications:

Style Name:	Structure*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	20 oz./yd.^{2} (678 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.60" W x 1.25" L (1.5 cm. x 3.2 cm.)
Colors:	13

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

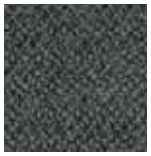
Dormer*

Element*

Frame

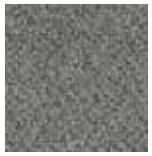
Joist

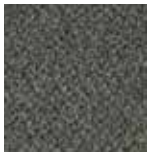
Network


Perch

Trestle*

Soffit


Cast*


Edifice*

Assembly*

Filigree

Gable

* Denotes **Quick Ship** pattern and/or color

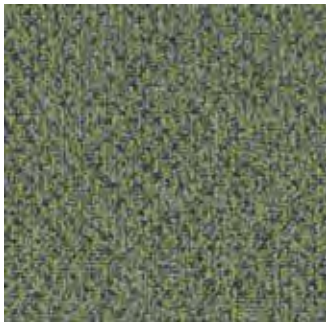
STRUCTURE*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

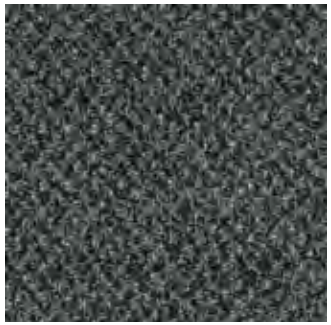
Dormer / STU13*

Element / STU15*


Frame / STU33

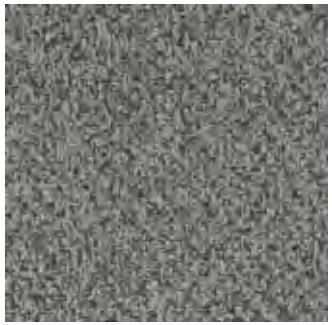
Joist / STU35

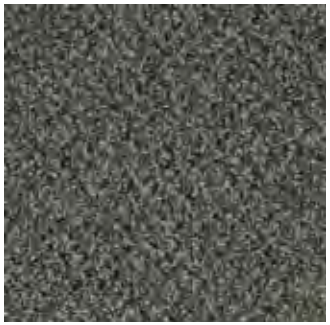
Network / STU43


Perch / STU45

Trestle / STU46*

Soffit / STU48


Cast / STU52*


Edifice / STU54*

Assembly / STU56*

Filigree / STU65

Gable / STU76

product specifications:

Style Name:	Strut
Construction:	Textured Loop Pattern
Yarn Content:	Zeftron® Nylon with 25% recycled content
Dye Method:	Solution/Space
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .46" L (1.0 cm. x 1.2 cm.)
Colors:	16

additives/ingredient products:

zeftron

complete colorline:

Lead the Band

Brag About

Supermodel

Work It

Swagger

High Brow

Camera Ready

Showboat

Proud Peacock

Attitude

Grandstand

Fashionista

Stray Cat

Show Off

Mad Rooster

Dance Hall Dive

STRUT

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Lead the Band / STR12

Brag About / STR23

Supermodel / STR25

Work It / STR33

Swagger / STR34

High Brow / STR35

Camera Ready / STR36

Showboat / STR46

Proud Peacock / STR48

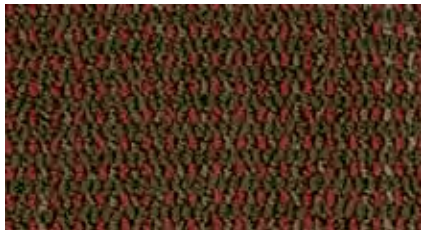
Attitude / STR52

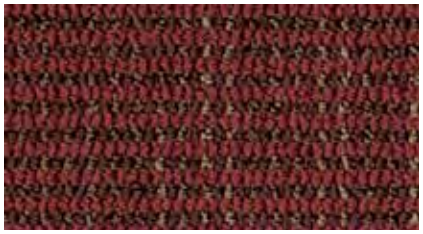
Grandstand / STR54

Fashionista / STR72

Stray Cat / STR75

Show Off / STR78


Mad Rooster / STR86


Dance Hall Dive / STR88

product specifications:

Style Name:	Summer Wood
Construction:	Patterned Cut/Loop
Yarn Content:	Antron® Legacy Nylon
Odor Reduction:	Puralex®
Dye Method:	Beck
Yarn Weight Tufted:	34 oz./yd.^{2} (1,162 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 19.2" L (61 cm. x 48.7 cm.)
Colors:	16

additives/ingredient products:

The Antron DIFFERENCE
only by INVISTA

complete colorline:

Dawn

Daybreak

Morning

Vespers

Noonday

Afternoon

Twilight

Nightfall

Evening

Dusk

Midnight

Eclipse

Moonbeam

Darkness

Sunset

Meridian

U.S. GREEN BUILDING COUNCIL MEMBER

CRI GREEN LABEL PLUS carpet.org.org

EPA GREEN POWER PARTNER

SUMMER WOOD

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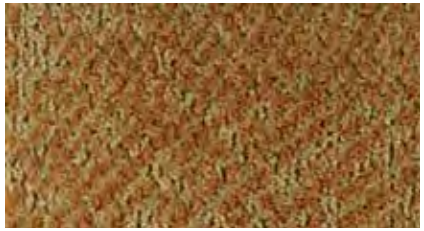
Dawn / SU111

Daybreak / SU220

Morning / SU234

Vespers / SU245


Noonday / SU252

Afternoon / SU344

Twilight / SU353

Nightfall / SU366

Evening / SU489

Dusk / SU544

Midnight / SU567

Eclipse / SU733

Moonbeam / SU745

Darkness / SU789

Sunset / SU885

Meridian / SU886

product specifications:

Style Name:	Summit
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .50" L (1.0 cm. x 1.3 cm.)
Colors:	13

additives/ingredient products:

AVALAR®

complete colorline:

Appalachian

Catskill

Laramie

Allegheny

Pocono

Adirondack

Fujiyama

Rocky

Smokey

Cumberland

San Bernadino

Guadalupe

Blue Ridge

SUMMIT

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Appalachian / 75001

Catskill / 75002

Laramie / 75003

Allegheny / 75004

Pocono / 75005

Adirondack / 75006

Fujiyama / 75007

Rocky / 75008

Smokey / 75009

Cumberland / 75010

San Bernadino / 75011

Guadalupe / 75012

Blue Ridge / 75013

product specifications:

Style Name:	Taffeta
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .50" L (1.0 cm. x 1.3 cm.)
Colors:	13

additives/ingredient products:

AVALAR®

complete colorline:

Gingham

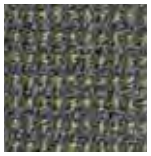
Crepe

Sateen

Bedford

Dimity

Basket Weave


Chambray

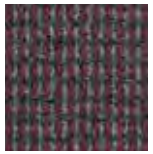
Shantung

Pique

Herringbone

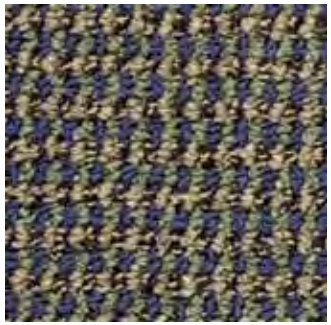
Moire

Bengaline


Seersucker

TAFFETA

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.


Gingham / 76601

Crepe / 76602

Sateen / 76603

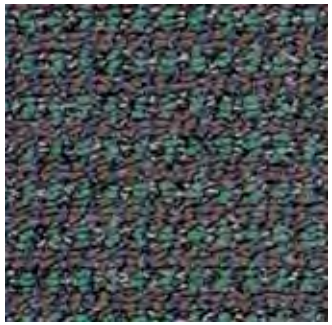
Bedford / 76604

Diminity / 76605

Basket Wire / 76606

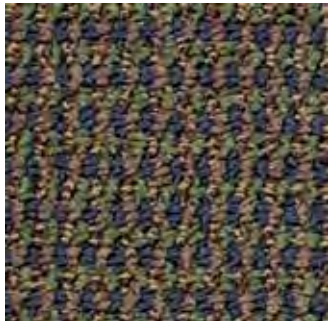
Chambray / 76607

Shantung / 76608


Pique / 76609

Herringbone / 76610

Moire / 76611


Bengaline / 76612

Seersucker / 76613

product specifications:

Style Name:	Tailored Details
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon with 25% Recycled Content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	34 oz./yd.^{2} (1,152 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	n/a
Colors:	9

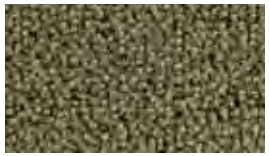
additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Cutting Line

Zig Zag


Custom Fit

Wing Needle

French Curve

Hook & Eye

Applique

Top Stitch

Bar Tack

TAILORED DETAILS

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Cutting Line / TLD23

Zig Zag / TLD33

Custom Fit / TLD36

Wing Needle / TLD39

French Curve / TLD47

Hook & Eye / TLD55

Applique / TLD57

Top Stitch / TLD58

Bar Tack / TLD78

product specifications:

Style Name:	Tango
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.80" W x .88" L (2 cm. x 2.2 cm.)
Colors:	12

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Dip

Shake

Turn

Shimmy

Bend

Twist

Bounce

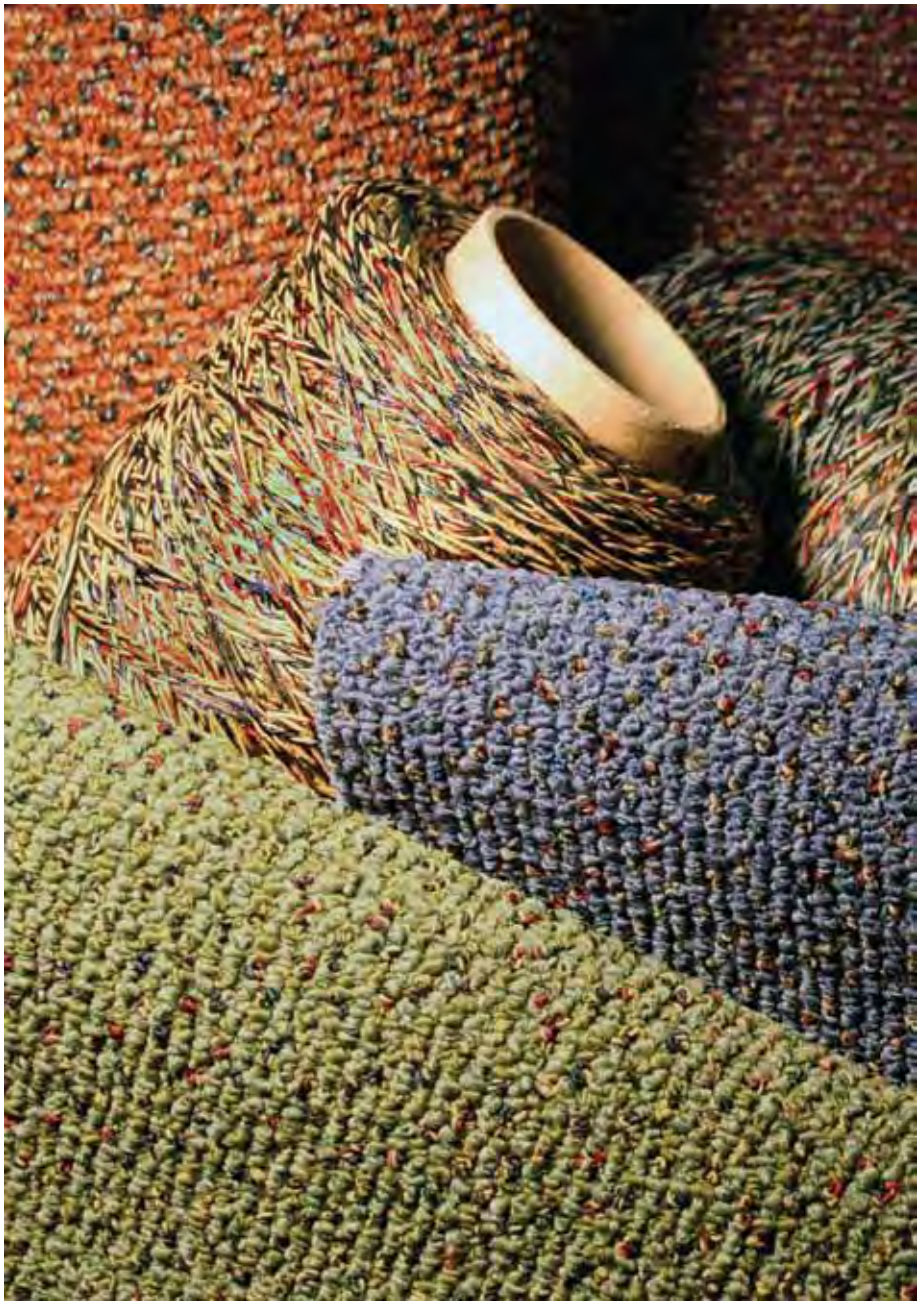
Shuffle

Glide

Step

Swing

Shag



TANGO

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Dip / TNG01

Shake / TNG02

Turn / TNG03

Shimmy / TNG04

Bend / TNG05

Twist / TNG06

Bounce / TNG07

Shuffle / TNG08

Glide / TNG09

Step / TNG10

Swing / TNG11

Shag / TNG12

product specifications:

Style Name:	The Loop
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .63" L (1.0 cm. x 1.6 cm.)
Colors:	13

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Deep Dish Pizza

Windy City

The El

Lincoln Park

Great Fire

O'Hare

Water Works

Lakeview

Midway

Gyros

Printer's Row

Navy Pier

Magnificent Mile

THE LOOP

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Deep Dish Pizza / 45601

Windy City / 45602

The El / 45603

Lincoln Park / 45604

Great Fire / 45605

O'Hare / 45606

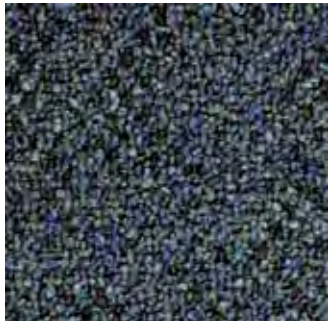
Water Works / 45607

Lakeview / 45608

Midway / 45609

Gyros / 45610

Printer's Row / 45611


Navy Pier / 45612

Magnificent Mile / 45613

product specifications:

Style Name:	Tightrope
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon with 25% Recycled Content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 28" L (61 cm. x 71.1 cm.)
Colors:	12

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Unicycle

Three Ring

Strongman

Acrobat

Parade

Somersault

Aerialist

Carnival

Big Cats

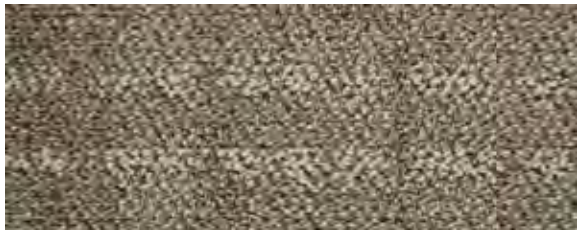
Juggler

Magic

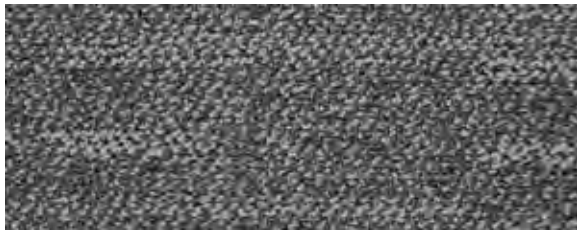
Music

TIGHTROPE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.


Unicycle / TRP01

Three Ring / TRP02


Strongman / TRP03

Acrobat / TRP04

Parade / TRP05

Somersault / TRP06

Aerialist / TRP07

Carnival / TRP08

Big Cats / TRP09

Juggler / TRP10

Magic / TRP11

Music / TRP12

product specifications:

Style Name:	Trapeze
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon with 25% Recycled Content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 27.75" L (61 cm. x 71 cm.)
Colors:	12

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

Unicycle

Three Ring

Strongman

Acrobat

Parade

Somersault

Aerialist

Carnival

Big Cats

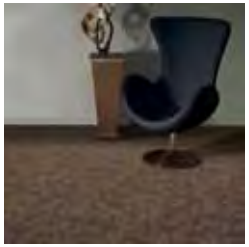
Juggler

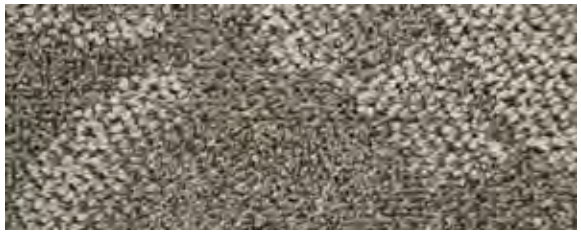
Magic

Music

TRAPEZE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.




Unicycle / TPZ01

Three Ring / TPZ02

Strongman / TPZ03

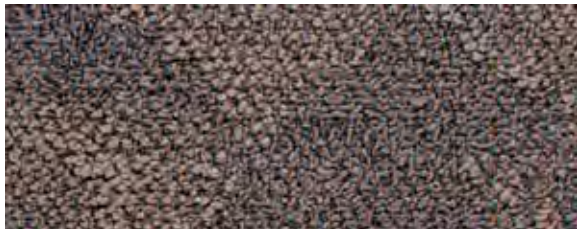
Acrobat / TPZ04

Parade / TPZ05

Somersault / TPZ06

Aerialist / TPZ07

Carnival / TPZ08


Big Cats / TPZ09

Juggler / TPZ10

Magic / TPZ11

Music / TPZ12

product specifications:

Style Name:	Tree Lines
Construction:	Patterned Cut/Loop
Yarn Content:	Antron® Legacy Nylon
Dye Method:	Beck
Yarn Weight Tufted:	34 oz./yd.^{2} (1,162 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	12" W x 10.7" L (25.4 cm. x 27.1 cm.)
Colors:	16

additives/ingredient products:

The Antron DIFFERENCE only by INVISTA

complete colorline:

Dawn

Daybreak

Morning

Vespers

Noonday

Afternoon

Twilight

Nightfall

Evening

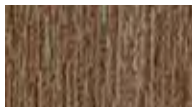
Dusk

Midnight

Eclipse

Moonbeam

Darkness


Sunset

Meridian

TREE LINES

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Dawn / TL111

Daybreak / TL220

Morning / TL234

Vespers / TL245

Noonday / TL252

Afternoon / TL344

Twilight / TL353

Nightfall / TL366

Evening / TL489

Dusk / TL544

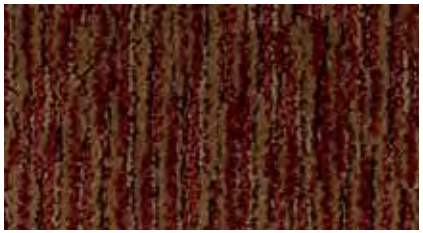
Midnight / TL567

Eclipse / TL733

Moonbeam / TL745

Darkness / TL789

Sunset / TL885


Meridian / TL886

product specifications:

Style Name:	Turnberry
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .38" L (1.0 cm. x .91 cm.)
Colors:	13

additives/ingredient products:

AVALAR®

complete colorline:

Birdie

Hazard

Caddy

Par

Chip

Eagle

Hole-in-One

Bogey

Mulligan

Stroke

Sand Trap

Hook

Slice

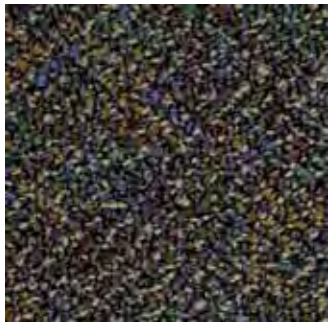
TURNBERRY

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Birdie / 26901

Hazard / 26902

Caddy / 26903


Par / 26904

Chip / 26905

Eagle / 26906

Hole-in-One / 26907

Bogey / 26908

Mulligan / 26909

Stroke / 26910

Sand Trap / 26911

Hook / 26912

Slice / 26913

product specifications:

Style Name:	Veranda
Construction:	Textured Cut Pile
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	32 oz./yd.^{2} (1,085 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	n/a
Colors:	7

additives/ingredient products:

AVALAR®

complete colorline:

Parchment

Satin

Cashew

Mushroom

Fawn

Bisque

Canvas

VERANDA

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Parchment / VRD01

Satin / VRD02

Cashew / VRD03

Mushroom / VRD04

Fawn / VRD05

Bisque / VRD06

Canvas / VRD07

product specifications:

Style Name:	Viewpoint
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.40" W x .50" L (1.0 cm. x 1.3 cm.)
Colors:	13

additives/ingredient products:

AVALAR®

complete colorline:

Mountain Top

Upper Deck

Top Floor

Observation Deck

Crow's Nest

Tree House

Sky Box

Front Row

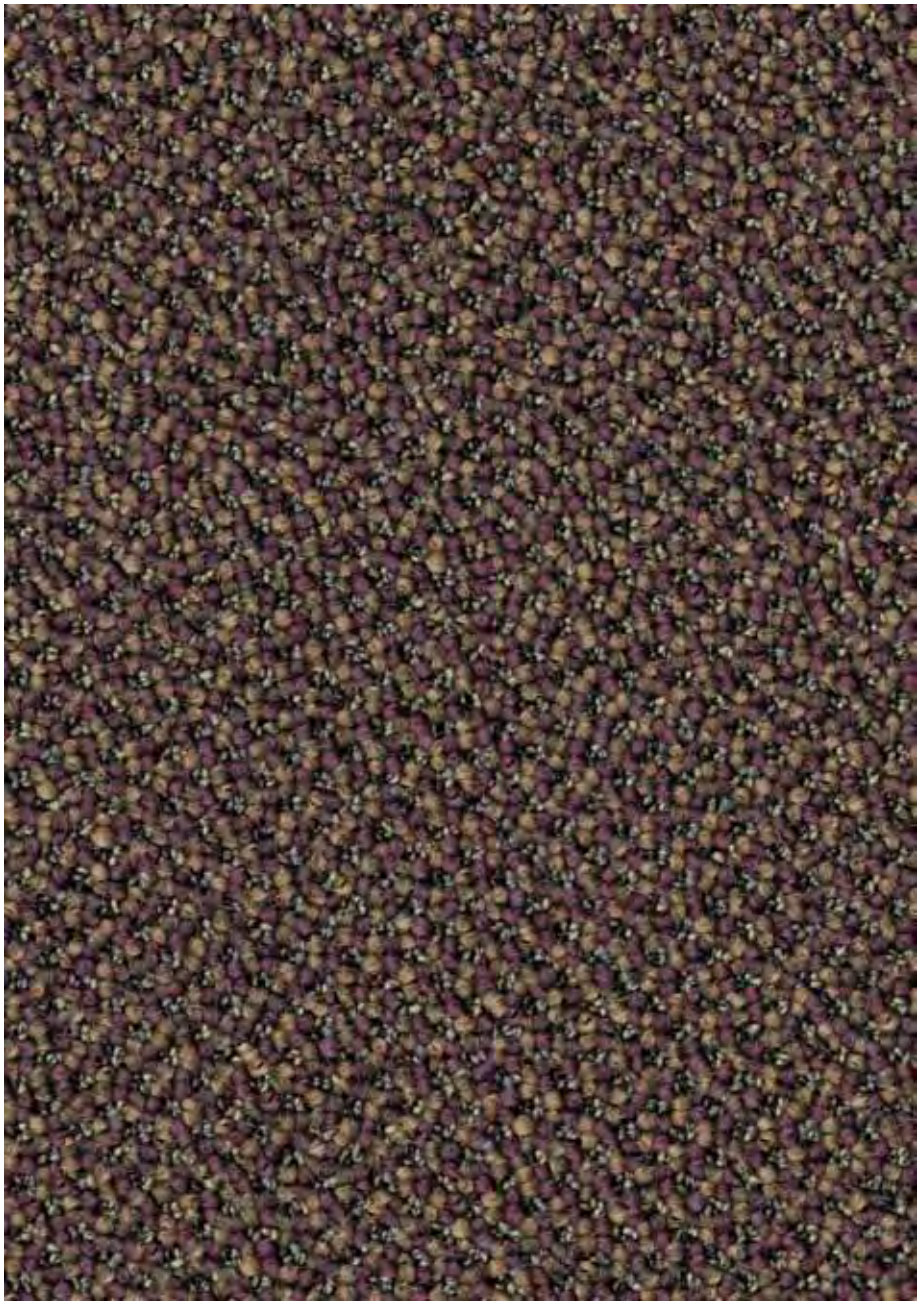
Roof Top

Lighthouse

Balcony

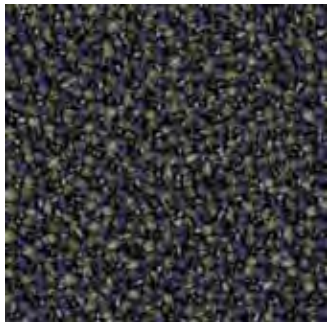
Press Box

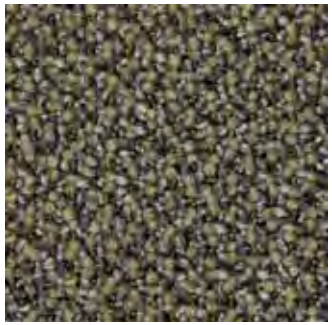
Peephole



VIEWPOINT

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.


Mountain Top / VPT01

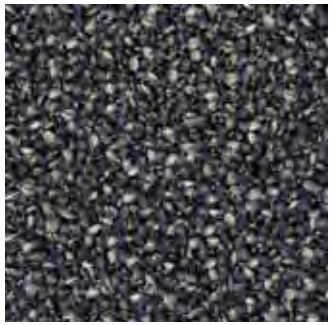

Upper Deck / VPT02

Top Floor / VPT03

Observation Deck / VPT04

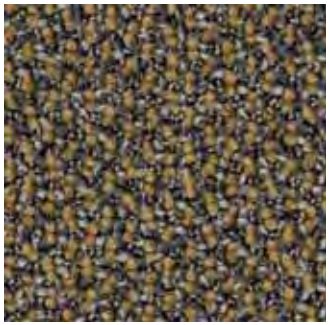
Crow's Nest / VPT05

Tree House / VPT06

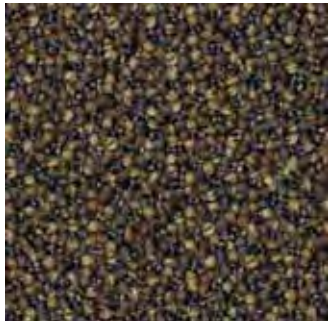

Sky Box / VPT07

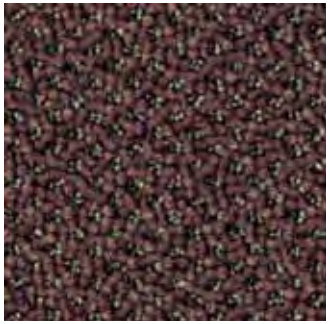
Front Row / VPT08

Roop Top / VPT09


Lighthouse / VPT10

Balcony / VPT11


Press Box / VPT12


Peephole / VPT13

product specifications:

Style Name:	Visions II
Construction:	Patterned Scroll
Yarn Content:	Avalar® Nylon
Dye Method:	Solution/Space
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 18" L (61 cm. x 46 cm.)
Colors:	12

additives/ingredient products:

AVALAR®

complete colorline:

Wood Mist

Earthtone

Chateau

Tapestry

Dune Grass

Fresco

Tortoise Shell

Piccadilly

Mountain Mist

Silver Birch

Plumage

Glacier

VISIONS II

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Wood Mist / 76701

Earthtone / 76702

Chateau / 76703

Tapestry / 76704

Dune Grass / 76705

Fresco / 76706

Tortoise Shell / 76707

Piccadilly / 76708

Mountain Mist / 76709

Silver Birch / 76710

Plumage / 76711

Glacier / 76712

product specifications:

Style Name:	Winter Solstice
Construction:	Patterned Cut/Loop
Yarn Content:	Antron® Legacy Nylon
Dye Method:	Beck
Yarn Weight Tufted:	34 oz./yd.^{2} (1,162 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	24" W x 19.2" L (61 cm. x 48.7 cm.)
Colors:	16

additives/ingredient products:

The Antron DIFFERENCE only by INVISTA

complete colorline:

Dawn

Daybreak

Morning

Vespers

Noonday

Afternoon

Twilight

Nightfall

Evening

Dusk

Midnight

Eclipse

Moonbeam

Darkness

Sunset

Meridian

U.S. GREEN BUILDING COUNCIL MEMBER

CRI GREEN LABEL PLUS carpet.org.org

EPA GREEN POWER PARTNER

WINTER SOLSTICE

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Dawn / WS111

Daybreak / WS220

Morning / WS234

Vespers / WS245

Noonday / WS252

Afternoon / WS344

Twilight / WS353

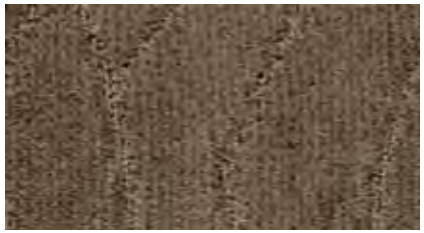
Nightfall / WS366

Evening / WS489

Dusk / WS544

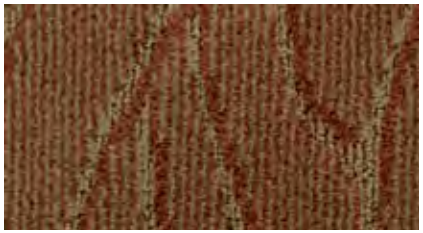
Midnight / WS567

Eclipse / WS733


Moonbeam / WS745

Darkness / WS789

Sunset / WS885


Meridian / WS886

product specifications:

Style Name:	Wynford III
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Dye Method:	Solution
Yarn Weight Tufted:	26 oz./yd.^{2} (746 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	n/a
Colors:	19

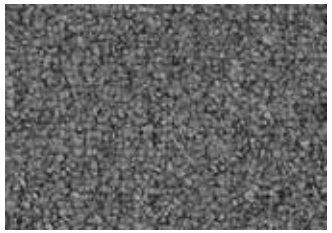
additives/ingredient products:

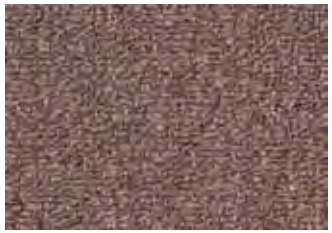
AVALAR®

complete colorline:

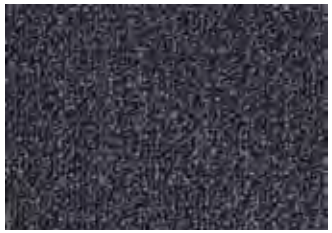
WYNFORD III

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.


London Fog / 2102

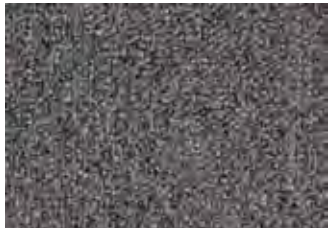

Mosaic / 2206

Blue Jeans / 2301


Night Carnival / 2302

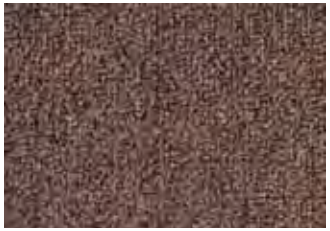
Black Magic / 2702

Riviera Green / 2703


Heavenly Blue / 2704

Orchid Dust / 2707

Charred Pine / 2708


Polynesian Blue / 2710

Santa Fe / 2711

Navajo Gold / 2714

Nutshell / 2802

Springtime / 2803

Evergreen / 2805

Pottery Clay / 2808

Clover / 2815

Monte Carlo / 2816

Sangria / 2817

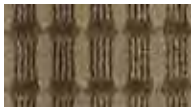
product specifications:

Style Name:	Yada Yada
Construction:	Tip-Sheared Loop Pattern
Yarn Content:	Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	32 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	1.2" W x 1.8" L (3.0 cm. x 4.6 cm.)
Colors:	16

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

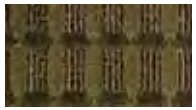

Trivial Talk

Loud Whisper

Gift of Gab

Tall Tales

On and On

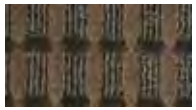

Yackety-Yack

Blah Blah Blah

You're Joking

No Way!

Idle Chit Chat


Is That So?

Chatter Box

You Don't Say

Mumble Jumble

Good Grief

Shoot The Breeze

YADA YADA

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Trivial Talk / YAD12

Loud Whisper / YAD13

Gift of Gab / YAD23

Tall Tales / YAD25

On and On / YAD26

Yackety-Yack / YAD33

Blah Blah Blah / YAD35

You're Joking / YAD37

No Way! / YAD45

Idle Chit Chat / YAD46

Is That So? / YAD54

Chatter Box / YAD57

You Don't Say / YAD75

Mumble Jumble / YAD76

Good Grief! / YAD78

Shoot The Breeze / YAD87

product specifications:

Style Name:	Zoom*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m^2)
Width:	12 feet (3.66 m.)
Pattern Repeat:	.80" W x .46" L (2.0 cm. x 3.3 cm.)
Colors:	6

additives/ingredient products:

AVALAR® Puralex®

complete colorline:

ZOM11*

ZOM22*

ZOM46*

ZOM52*

ZOM75*

ZOM84*

* Denotes **Quick Ship** pattern and/or color

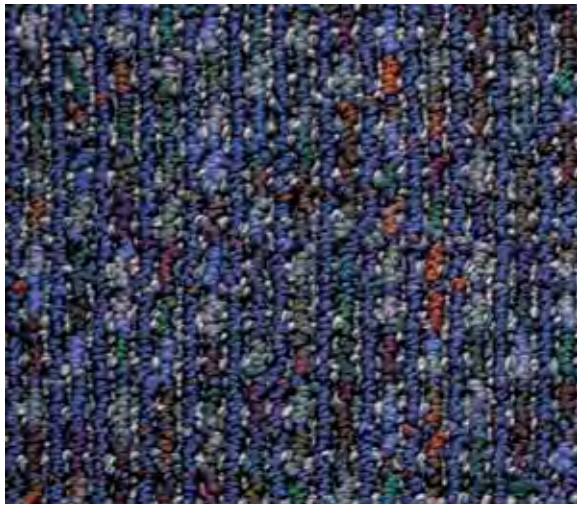
ZOOM*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

* Denotes **Quick Ship** pattern and/or color

ZOM11*

ZOM22*



ZOM46*

ZOM52*

ZOM75*

ZOM84*

MODULAR CARPET

MODULAR STYLES

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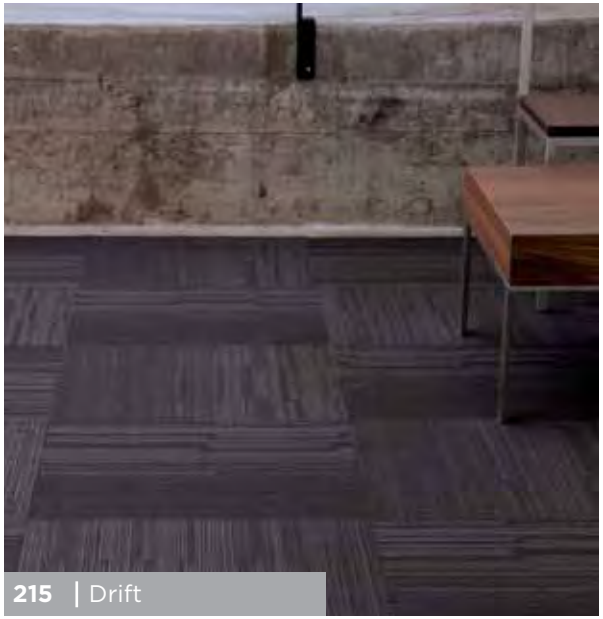
NOTE: We strove to make the color representations in this **Look Book** as accurate as possible, but the images shown are intended as a reference only. They should not be regarded as absolutely color correct. If you would like to see a sample of any of our products, visit us at www.bolyu.com or call 800.451.1250.

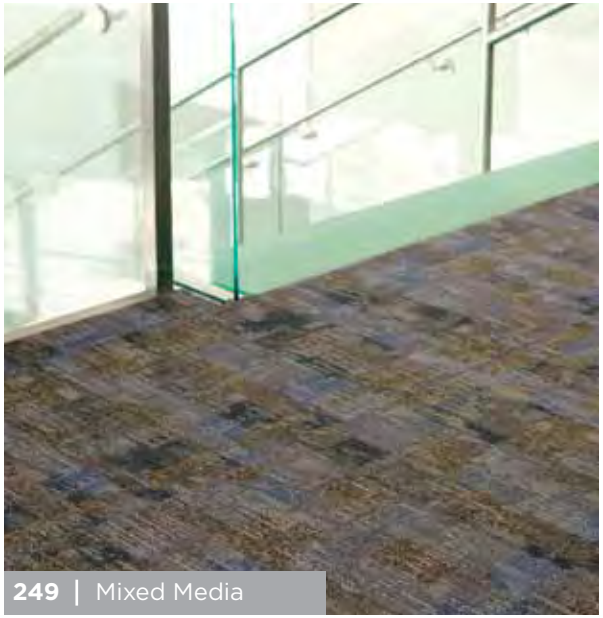
205 | Brushstrokes



215 | Drift

233 | GEO Accents

241 | Jetset



249 | Mixed Media

293 | The Brights

MODULAR LOGO KEY

AVALAR®	**Avalar®**, **Avalar® SD**, and **Avalar® RE** are premium branded yarn-dyed and solution-dyed Type 6 nylon fibers extruded in BOLYU's own quality controlled facilities. *The **Avalar** logo on a product page signifies that the product is tufted with **Avalar, Avalar SD,** or **Avalar RE** nylon.*
Puralex®	**Puralex®** is an environmentally friendly self-renewing odor reducer that is effective against virtually any indoor odor. Puralex uses a breakthrough proprietary technology that significantly shortens the time it takes for odors to dissipate. *All BOLYU modular products contain **Puralex**.*
NEXTERRA®	**Nexterra®** is a revolutionary backing system for carpet tile that provides the highest levels of performance and sustainability. Nexterra features a minimum of 40% recycled content and is manufactured in facilities that use 100% green energy. *All BOLYU modular products feature the **Nexterra** backing system.*
NSF®	**NSF®** is an independent not-for-profit organization that is committed to ongoing public health and one of the most widely-respected and recognized global third-party certification providers. *BOLYU is proud to have all of our modular products certified in the Sustainable Carpet Assessment (NSF/ANSI Standard 140) category.*
U.S. GREEN BUILDING COUNCIL MEMBER	The **U.S. Green Building Council (USGBC)** is a non-profit organization committed to a prosperous and sustainable future for our nation through cost-efficient and energy-saving green buildings. *BOLYU is proud to be a member of the USGBC and proud that our products align to the USGBC mission.*
CRI GREEN LABEL +PLUS carpet-rug.org	In 1992, **The Carpet and Rug Institute (CRI)** launched its Green Label program to identify products with very low VOC emissions. CRI has recently launched **Green Label Plus**, an enhanced program that sets an even higher standard for Indoor Air Quality. *BOLYU is proud to be Green Label Plus Certified, ensuring that our products are among the lowest emitting on the market.*
EPA GREEN POWER PARTNER	The **EPA Green Power Partnership** is a voluntary program that supports the organizational procurement of green power. Beginning in 2008, BOLYU became the first commercial manufacturer to buy 100% Green renewable energy credits for all of our facilities. *BOLYU is proud to be a Green Power Partner and proud that all of our products are produced using 100% renewable energy credits.*

For more information on our product innovations and our professional affiliations, please refer to the Appendix starting on page 307.

product specifications:

Style Name:	Access
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	6
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

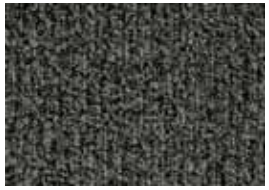
Procure

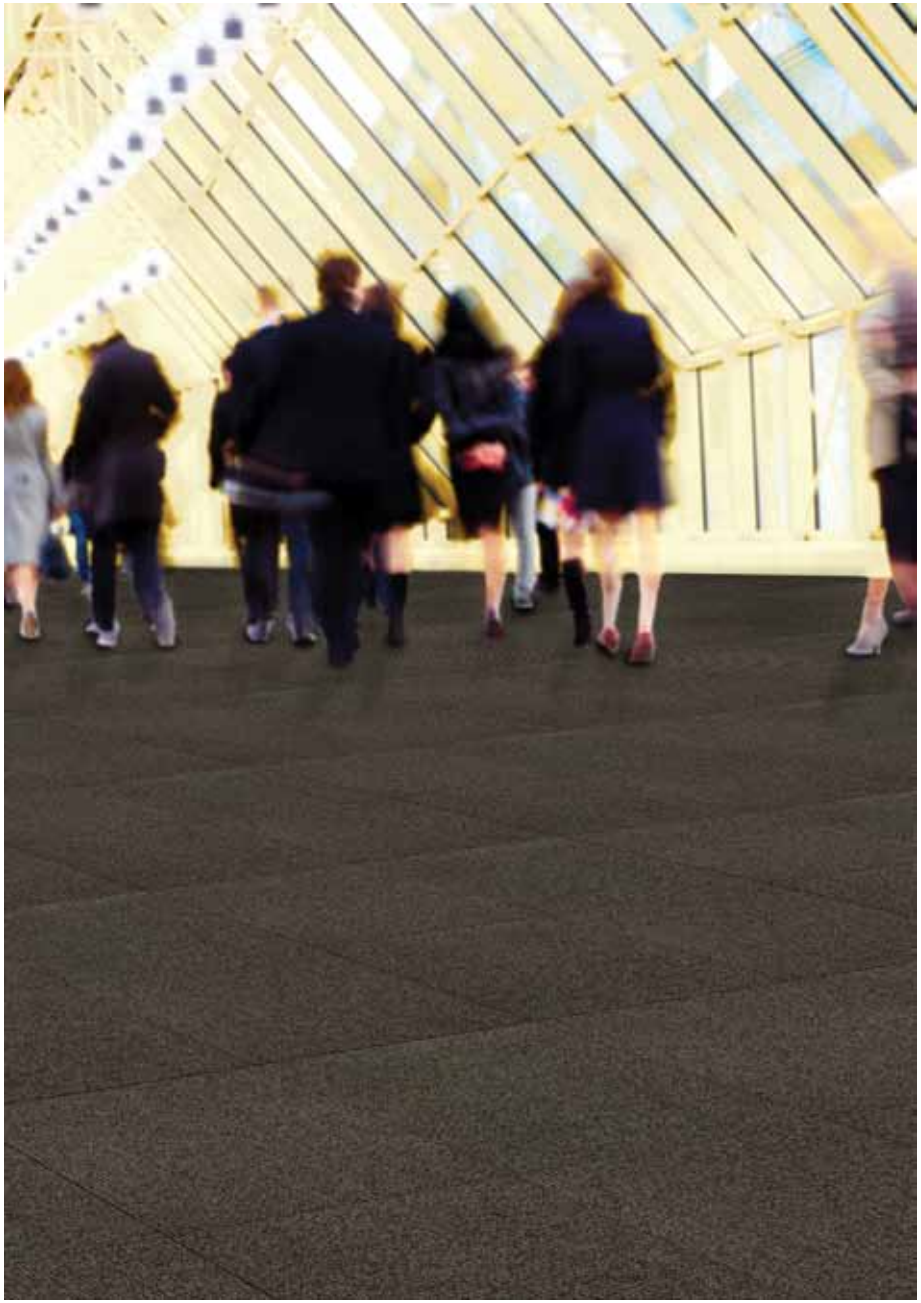
Come In

Thoroughfare

Admit

Channel


Ingress

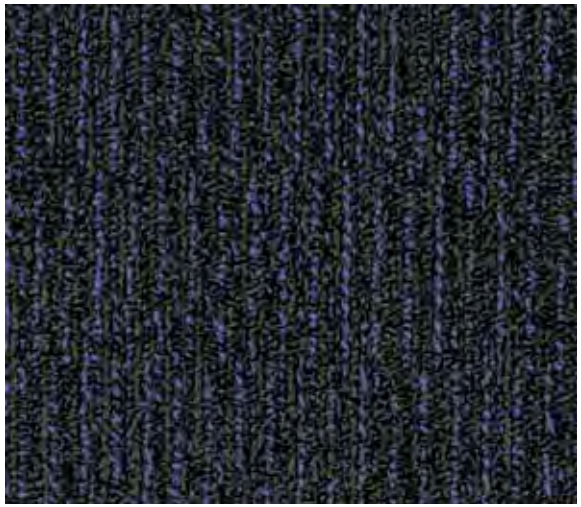


ACCESS

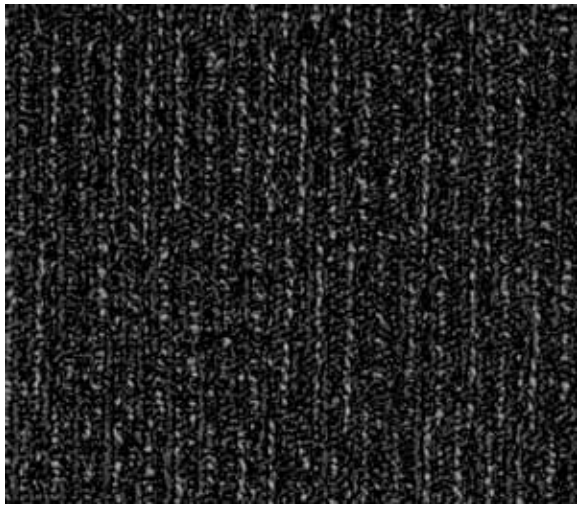
Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Procure / AX302

Come In / AX307

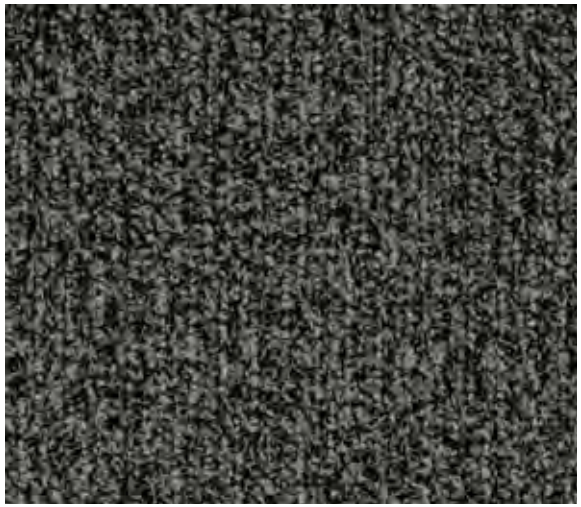


Thoroughfare / AX705



Admit / AX901

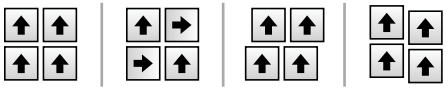
Channel / AX903



Ingress / AX904

product specifications:

Style Name:	Brushstrokes
Construction:	Textured Patterned Loop
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	22 oz./yd.^{2} (746 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	9
Recommended Installation:	



additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Paint in Red

Paint by Numbers

Lines & Shapes

Taupe Under Green

Dots & Dashes

Ballet Dancer

Water Lilies

Light Reflected

Starry Night

BRUSHSTROKES

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Paint in Red / BK109

Paint by Numbers / BK201

Lines & Shapes / BK303

Taupe Under Green / BK305

Dots & Dashes / BK602

Ballet Dancer / BK706

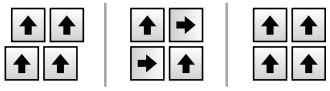
Water Lilies / BK708

Light Reflected / BK904

Starry Night / BK907

product specifications:

Style Name:	Cachet
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	16 oz. /yd.^{2} (610 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	10
Recommended Installation:	



additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Etiquette

Granduer

Distinction

Stature

Splendor

Honor

Nobleness

Majesty

Prestige

Virtue

CACHET

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Etiquette / CHT01

Granduer / CHT02

Distinction / CHT03

Stature / CHT04

Splendor / CHT05

Honor / CHT06

Nobleness / CHT07

Majesty / CHT08

Prestige / CHT09

Virtue / CHT10

product specifications:

Style Name:	Crossing
Construction:	Tip-Sheared Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	22 oz./yd.^{2} (746 g./m^2)
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Tatami

Tinsel

Spa Spun

Reed

Shadow

Denim

Grey Twill

Rattan

Knitting Needle

Tapestry Taupe

Suitable Brown

Shuttle Bronze

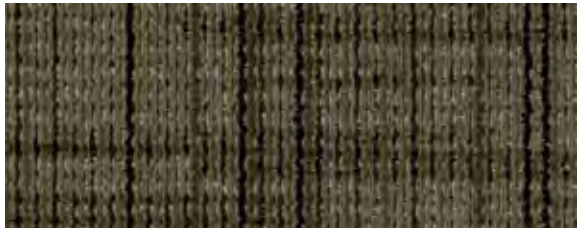
CROSSING

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Tatami / CSG10

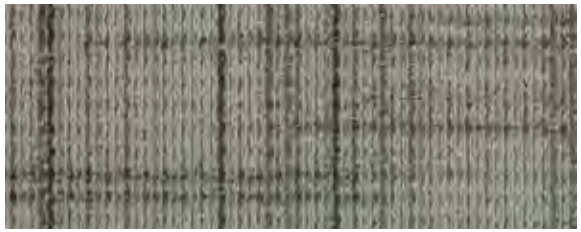
Tinsel / CSG32

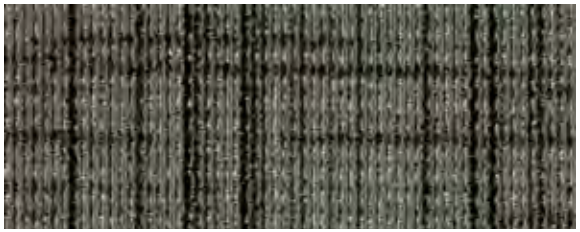
Spa Spun / CSG36

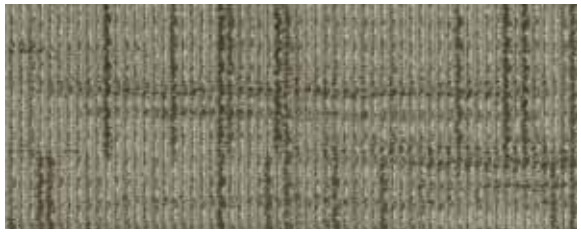

Reed / CSG38

Shadow / CSG45

Denim / CSG48


Grey Twill / CSG52


Rattan / CSG58


Knitting Needle / CSG72

Tapestry Taupe / CSG77

Suitable Brown / CSG78

Shuttle Bronze / CSG86

product specifications:

Style Name:	Dhurrie Remix
Construction:	Patterned Cut/Loop
Yarn Content:	Zeftron® Nylon with 25% recycled content
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	36 oz./yd.^{2} (1,220 g./m^2)
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	13
Recommended Installation:	

additives/ingredient products:

zeftron Puralex® NEXTERRA®

complete colorline:

Celestial

Velvety

Eye-Catching

Illuminated

Dignified

Snappy

Noble

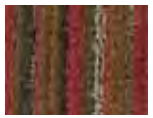
Demure

Exquisite

Lustrous

Inspired

Majestic


Assertive

DHURRIE REMIX

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Celestial / DRT13

Velvety / DRT14

Eye-Catching / DRT23

Illuminated / DRT33

Dignified / DRT36

Snappy / DRT44

Noble / DRT47

Demure / DRT55

Exquisite / DRT59

Lustrous / DRT74

Inspired / DRT76

Majestic / DRT84

Assertive / DRT86

product specifications:

Style Name:	Digit*
Construction:	Tip-Sheared Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	24 oz./yd.^{2} (813 g./m^2)
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	7
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Pick Your Color*

Call my Cell-ery*

Dating a Royal*

Cloud Nine*

Mon Sooner or Later*

Bronzed Perfection*

J'Adore Red*

* Denotes **Quick Ship** pattern and/or color

DIGIT*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Pick Your Color / DGT13*

Call my Cell-ery / DGT35*

Dating a Royal / DGT48*

Cloud Nine / DGT55*

Mon Sooner or Later / DGT57*

Bronzed Perfection / DGT76*

J'Adore Red /DGT86*

product specifications:

Style Name:	Drift
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	24 oz./yd.^{2} (814 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Sunlit Haze

Shimmering Pearl

Golden Flux

Diffused Sepai

Radiant Sea Glass

Forest Glow

Glistening Slate

Silver Spot Light

Coal Spark

Morning Fog

Steamy Espresso

Eclipse

DRIFT

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Sunlit Haze / DRF10

Shimmering Pearl / DRF12

Golden Flux / DRF20

Diffused Sepia / DRF25

Radiant Sea Glass / DRF34

Forest Glow / DRF36

Glistening Slate / DRF38

Silver Spot Light / DRF54

Coal Spark / DRF57

Morning Fog / DRF70

Steamy Espresso / DRF75

Eclipse / DRF78

product specifications:

Style Name:	Enterprise*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	16 oz. /yd.^{2} (610 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Business

Franchise*

Operation

Venture

Organization

Establishment*

Firm*

Proprietorship*

Company*

Guild

Corporation

Partnership*

* Denotes **Quick Ship** pattern and/or color

ENTERPRISE*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Business / ENT01

Franchise / ENT02*

Operation / ENT03

Venture / ENT04

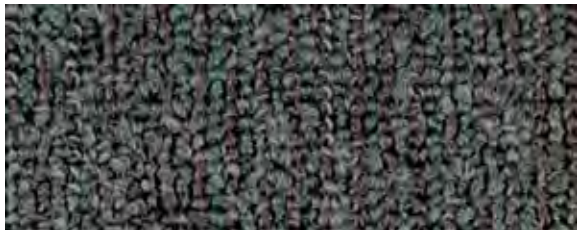
Organization / ENT05

Establishment / ENT06*

Firm / ENT07*

Proprietorship / ENT08*

Company / ENT09*


Guild / ENT10

Corporation / ENT11

Partnership / ENT12*

product specifications:

Style Name:	Epic Quick Ship*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	22 oz. /yd.^{2} (746 g/m^2)
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	7
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Mojave*

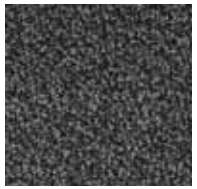
Fool's Gold*

Legendary*

Seclusion*

Gypsum*

Galactic*


Black Marble*

* Denotes **Quick Ship** pattern and/or color

EPIC QUICK SHIP*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Mojave / EPC03*

Fool's Gold / EPC04*

Legendary / EPC06*

Seclusion / EPC11*

Gypsum / EPC14*

Galactic / EPC15*

Black Marble / EPC17*

product specifications:

Style Name:	Epic*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	22 oz. /yd.^{2} (746 g/m^2)
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	18
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Sunstone	Balsam	Mojave*
Fool's Gold*	Antique	Legendary*
Sagebrush	Rain Forest	Windjammer
Aspenwood	Seclusion*	All Star
Harbortown	Gypsum*	Galactic*
Granite Park	Black Marble*	Dark Walnut

NSF · U.S. Green Building Council Member · CRI Green Label Plus · EPA Green Power Partner

* Denotes **Quick Ship** pattern and/or color

EPIC *

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Sunstone / EPC01

Balsam / EPC02

Mojave / EPC03*

Fool's Gold / EPC04*

Antique / EPC05

Legendary / EPC06*

Sagebrush / EPC07

Rain Forest / EPC08

Windjammer / EPC09

Aspenwood / EPC10

Seclusion / EPC11*

All Star / EPC12

Harbortown / EPC13

Gypsum / EPC14*

Galactic / EPC15*

Granite Park / EPC16

Black Marble / EPC17*

Dark Walnut / EPC18

product specifications:

Style Name:	Fiesta!
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE / Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	9
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Sparklers

Sombrero

Maracas

Guitar

Mariachi Band

Margaritas

Pinata

Streamers

Salsa

FIESTA!

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

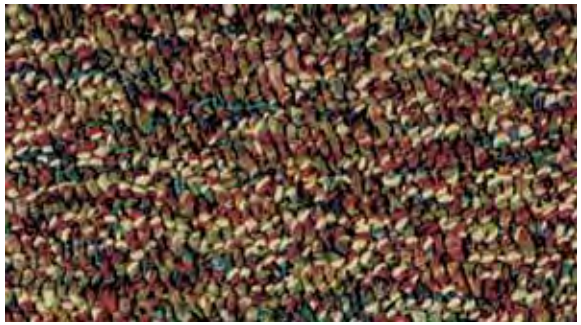
Sparklers / FST01

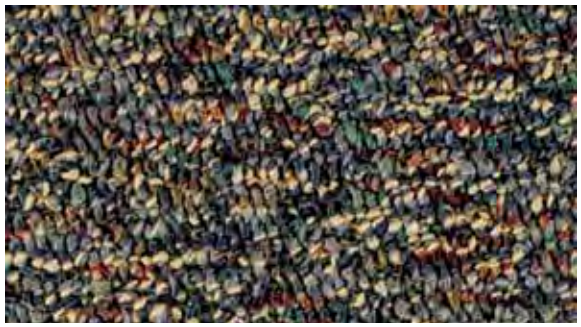
Sombrero / FST02

Maracas / FST03

Guitar / FST04

Mariachi Band / FST05


Margaritas / FST06


Pinata / FST07

Streamers / FST08

Salsa / FST09

product specifications:

Style Name:	Fine-Tuned
Construction:	Tip-Sheared Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	36 oz./yd.^{2} (1,220 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	13
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Corkscrew

Curly-Q

Ringlet

Spiral

Entwine

Loopy

Slinky

Springs

Tornado

Cyclone

Spindle

Pretzel

Dreadlocks

FINE-TUNED

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Corkscrew / FTT14

Curly-Q / FTT23

Ringlet / FTT26

Sprial / FTT33

Entwine / FTT36

Loopy / FTT38

Slinky / FTT48

Springs / FTT55

Tornado / FTT56

Cyclone / FTT59

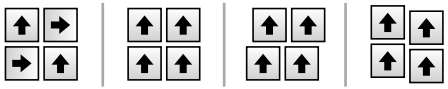
Spindle / FTT76

Pretzel / FTT77

Dreadlocks / FTT79

product specifications:

Style Name:	Flash
Construction:	Tip-Sheared Loop
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	32 oz./yd.^{2} (1,084 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	



additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Pearls Night Out

High Beam

Queen for a Day

Hit the Jackpot

In the Spotlight

Glowing Review

Blue my Mind

Silver Bullet

A Bit Edgy

Wish Upon a Star

Uptown Taupe

Good Fortune

FLASH

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Pearls Night Out / FSH12

High Beam / FSH22

Queen for a Day / FSH25

Hit the Jackpot / FSH27

In the Spotlight / FSH34

Glowing Review / FSH35

Blue my Mind / FSH46

Silver Bullet / FSH52

A Bit Edgy / FSH54

Wish Upon a Star / FSH58

Uptown Taupe / FSH73

Good Fortune / FSH78

product specifications:

Style Name:	Flicker
Construction:	Tip-Sheared Loop
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	32 oz./yd.^{2} (1,084 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Pearls Night Out

High Beam

Queen for a Day

Hit the Jackpot

In the Spotlight

Glowing Review

Blue my Mind

Silver Bullet

A Bit Edgy

Wish Upon a Star

Uptown Taupe

Good Fortune

FLICKER

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Pearls Night Out / FLK12

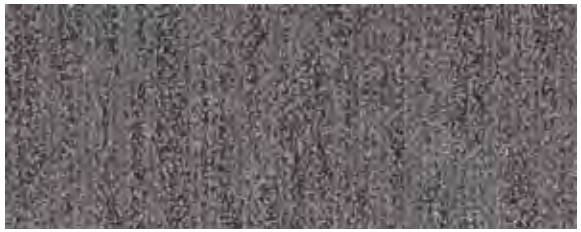
High Beam / FLK22

Queen for a Day / FLK25

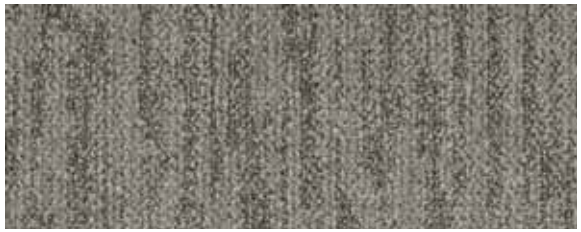
Hit the Jackpot / FLK27

In the Spotlight / FLK34

Glowing Review / FLK35


Blue my Mind / FLK46

Silver Bullet / FLK52


A Bit Edgy / FLK54

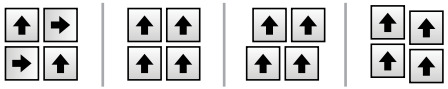
Wish Upon a Star / FLK58

Uptown Taupe / FLK73

Good Fortune / FLK78

product specifications:

Style Name:	Fusion*
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	20 oz./yd.^{2} (678 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	10
Recommended Installation:	



additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Quantum*

Cybernetics*

Hyperspace*

Morphing*

Impressions*

Harmonic

Levitate

Evolution

Reality

Oscillator

* Denotes **Quick Ship** pattern and/or color

FUSION*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Quantum / FUS01*

Cybernetics / FUS02*

Hyperspace / FUS03*

Morphing / FUS04*

Impressions / FUS05*

Harmonic / FUS06

Levitate / FUS07

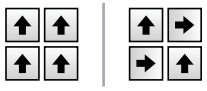
Evolution / FUS08

Reality / FUS09

Oscillator / FUS10

product specifications:

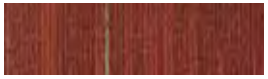
Style Name:	GEO Accents
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	22 oz./yd.^{2} (746 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	



additives/ingredient products:

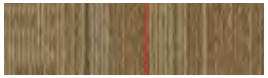
AVALAR® Puralex® NEXTERRA®

complete colorline:


Frankly Scarlet

Penny Loafers

Cocoa Chanel


Cat's Pajamas

City Threads

Kimino Khaki

Luxe Laces

Gucci Green

Bling it Blue

Silver Sequins

Clothes Encounter

Little Black Dress
(Quarter Turn Only)

GEO ACCENTS

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

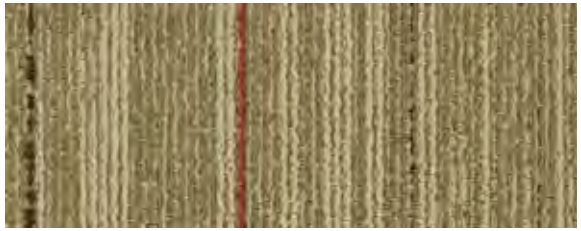
Frankly Scarlet / GE016

Penny Loafers / GE035

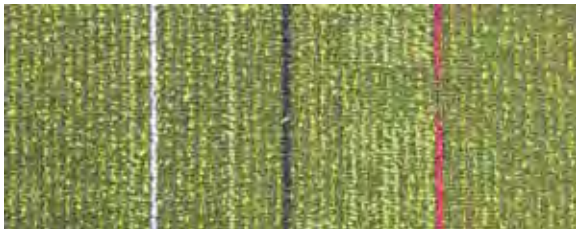
Cocoa Chanel / GE036

Cat's Pajamas / GE039

City Threads / GE044


Kimino Khaki / GE048

Luxe Laces / GE057


Gucci Green / GE065

Bling it Blue / GE073

Silver Sequins / GE091

Clothes Encounter / GE092

Little Black Dress / GE093
(Quarter Turn Only)

product specifications:

Style Name:	Imagery
Construction:	Patterned Loop
Yarn Content:	Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	24 oz./yd.^{2} (813.5 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	9
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Nuanced Neutral

Kinetic Khaki

Glitterati Gold

Silvery Sage

Galaxy Green

Visionaire

Bawdy Blue

Gabby Gray

Cosmic Caramel

IMAGERY

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Nuanced Neutral / IMG12

Kinetic Khaki / IMG14

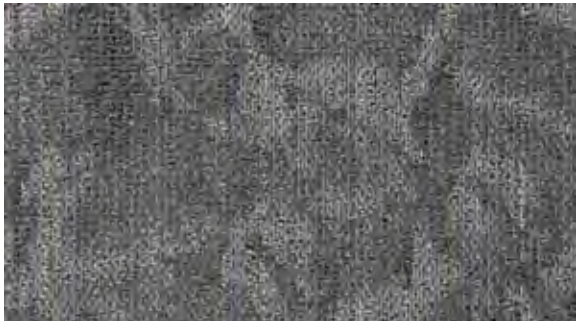
Glitterati Gold / IMG27

Silvery Sage / IMG32

Galaxy Green / IMG34

Visionaire / IMG38

Bawdy Blue / IMG45

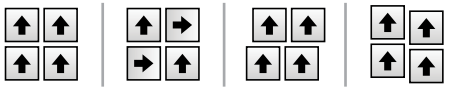


Gabby Gray / IMG54

Cosmic Caramel / IMG75

product specifications:

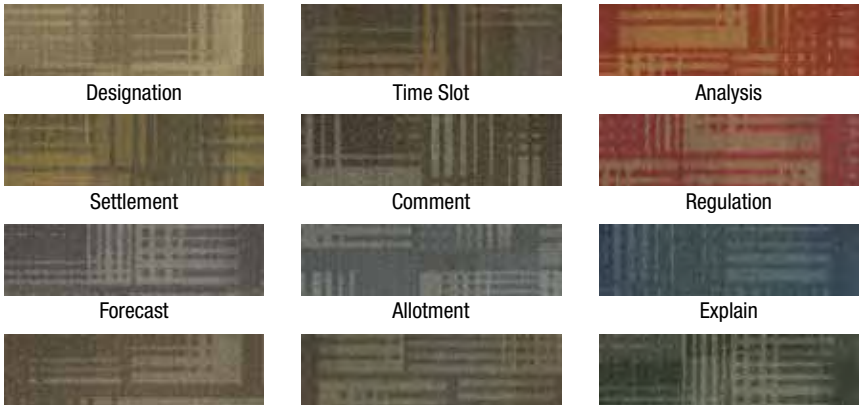
Style Name:	Infinity
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	20 oz./yd.^{2} (678 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	



additives/ingredient products:

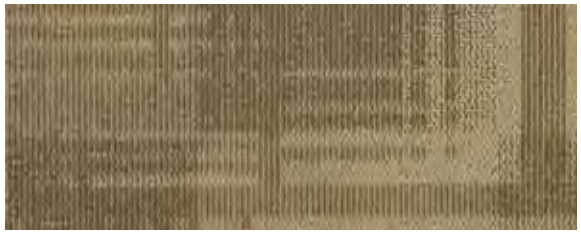
AVALAR® Puralex® NEXTERRA®

complete colorline:



INFINITY

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

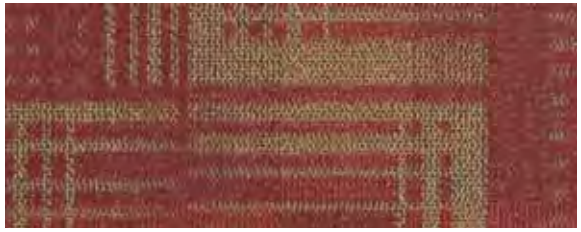

Designation / INF01

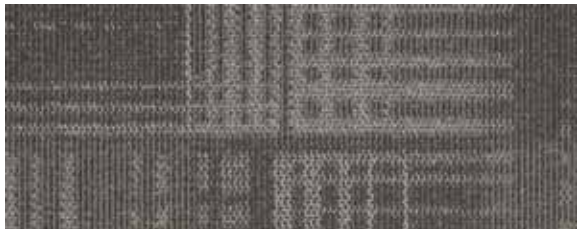
Time Slot / INF02

Analysis / INF03

Settlement / INF04

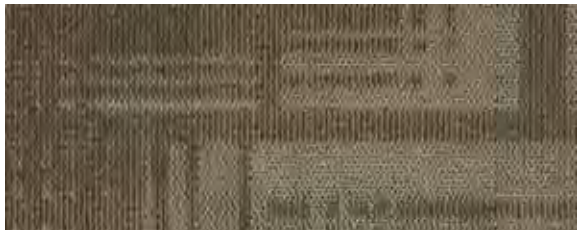
Comment / INF05


Regulation / INF06

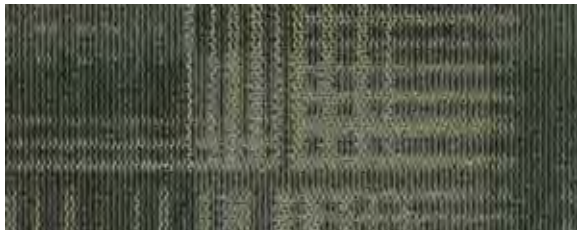

Forecast / INF07

Allotment / INF08

Explain / INF09


Report Back / INF10

Explicate / INF11


Clarify / INF12

product specifications:

Style Name:	Intrigue
Construction:	Patterned Loop
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	24 oz./yd.^{2} (813.5 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	9
Recommended Installation:	

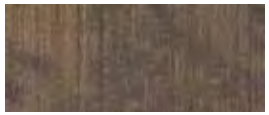
additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Nuanced Neutral

Kinetic Khaki


Glitterati Gold

Silvery Sage

Galaxy Green

Visionaire

Bawdy Blue

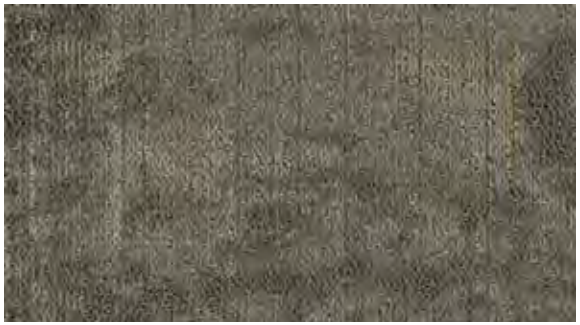
Gabby Gray

Cosmic Caramel

INTRIGUE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

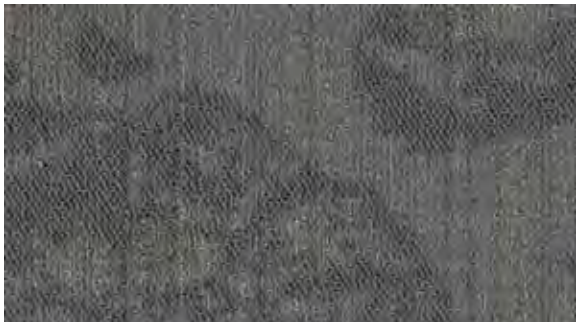
Nuanced Neutral / ITR12



Kinetic Khaki / ITR14

Glitterati Gold / ITR27

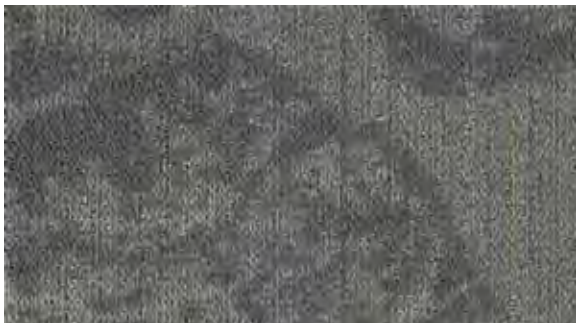
Silvery Sage / ITR32



Galaxy Green / ITR34

Visionaire / ITR38

Bawdy Blue / ITR45

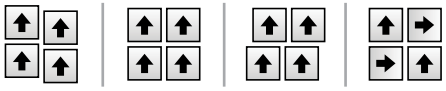


Gabby Gray / ITR54

Cosmic Caramel / ITR75

product specifications:

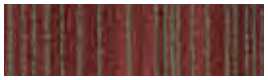
Style Name:	Jetset
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	26 oz./yd.^{2} (881.4 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	



additives/ingredient products:

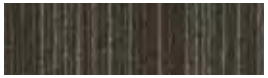
AVALAR® Puralex® NEXTERRA®

complete colorline:


International

Elite

Glamour


Sophisticated

In-Crowd

Posh

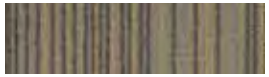
Nassau

Riviera

Cruise

Country Club

Cafe Society


High Life

JETSET

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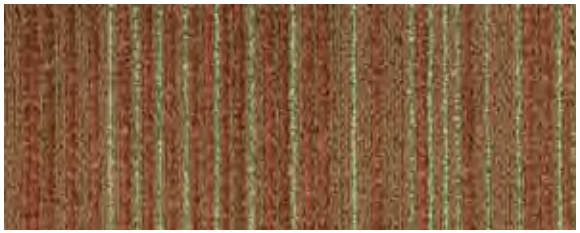
International / JS103


Elite / JS202

Glamour / JS301

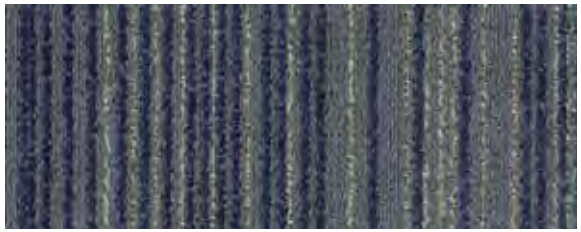
Sophisticated / JS305

In-Crowd / JS306

Posh / JS507

Nassau / JS608

Riviera / JS711


Cruise / JS712

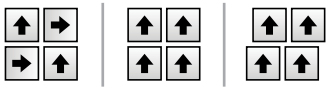
Country Club / JS904

Cafe Society / JS909

High Life / JS910

product specifications:

Style Name:	Legend*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® SD Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	20 oz./yd.^{2} (678 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	7
Recommended Installation:	



additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Paul Bunyan*

Sasquatch*

Johnny Appleseed*

Wyatt Earp*

Sleepy Hollow*

Robin Hood*

Atlantis*

* Denotes **Quick Ship** pattern and/or color

LEGEND *

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Paul Bunyan / LEG01*

Sasquatch / LEG02*

Johnny Appleseed / LEG05*

Wyatt Earp / LEG07*

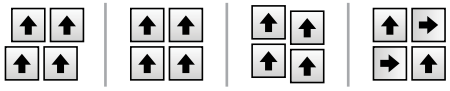
Sleepy Hollow / LEG08*

Robin Hood / LEG11*

Atlantis / LEG12*

product specifications:

Style Name:	Marketplace
Construction:	Tip-Sheared Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	28 oz./yd.^{2} (949 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	13
Recommended Installation:	



additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

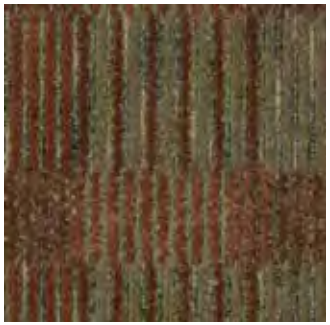
complete colorline:

MARKETPLACE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Polished Apple / MP111

Black-Eyed Peas / MP303


Red Leaf Lettuce / MP309

Fruit Basket / MP401

Cracker Con Mais / MP507

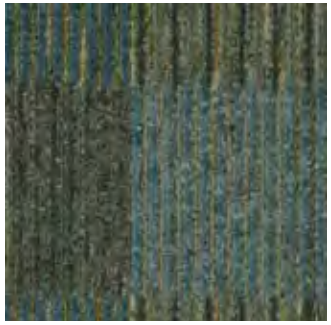
Golden Sunrise / MP510

Moroccan Mint / MP604

Green Grapes / MP606

Lemonberry Sage / MP608

Beans 'n Greens / MP613

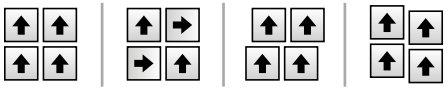

Blue Fin / MP705

Plumberry Jam / MP812

Peppercorn / MP902

product specifications:

Style Name:	Matrix*
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	20 oz./yd.^{2} (678 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	10
Recommended Installation:	



additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Quantum* Cybernetics* Hyperspace* Morphing* Impressions*

Harmonic Levitate Evolution Reality Oscillator

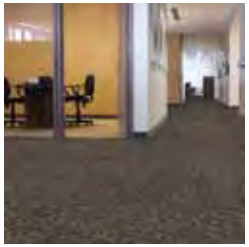
NSF · USGBC MEMBER · CRI GREEN LABEL PLUS · EPA GREEN POWER PARTNER

* Denotes **Quick Ship** pattern and/or color

MATRIX*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color



Quantum / MRX01*

Cybernetics / MRX02*

Hyperspace / MRX03*

Morphing / MRX04*

Impresssions / MRX05*

Harmonic / MRX06

Levitate / MRX07

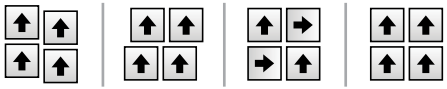
Evolution / MRX08

Reality / MRX09

Oscillator / MRX10

product specifications:

Style Name:	Mixed Media
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	24 oz./yd.^{2} (813.5 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	8
Recommended Installation:	



additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Be ColorFul

Three D

Break Beat Beige

Hip Hop Green

Wildstyle

Batik Blue

Tag It

Concrete Sparkle

MIXED MEDIA

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Be ColorFul / MM102

Three D / MM201

Break Beat Beige / MM403

Hip Hop Green / MM607

Wildstyle / MM608

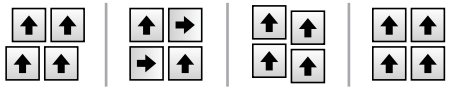
Batik Blue / MM706

Tag It / MM904

Concrete Sparkle / MM905

product specifications:

Style Name:	Modlife
Construction:	Tip-Sheared Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	25 oz./yd.^{2} (847.5 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	11
Recommended Installation:	



additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Neato

Fab

Awesome

Cruising

Primo

Flower Child

Boogie

Far Out

Groovy

Cool

Dude

MODLIFE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Neato / ML111

Fab / ML210

Awesome / ML301

Cruising / ML309

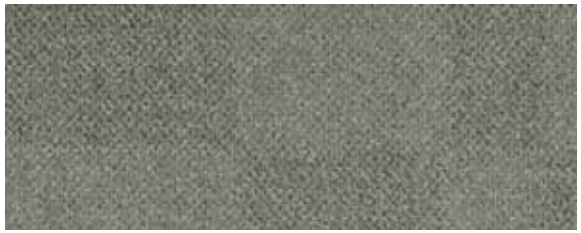
Primo / ML402

Flower Child / ML503

Boogie / ML604

Far Out / ML605

Groovy / ML708


Cool / ML906

Dude / ML907

product specifications:

Style Name:	Momentum
Construction:	Patterned Loop
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	24 oz./yd.^{2} (813.5 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	13
Recommended Installation:	

additives/ingredient products:

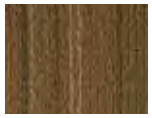
AVALAR® Puralex® NEXTERRA®

complete colorline:

Nuanced Neutral

Kinetic Khaki

Sun Shower


Glitterati Gold

Silvery Sage

Frisky Fern

Visionaire

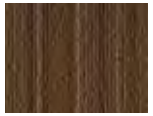
Bawdy Blue

Sterling Shimmer

Gabby Gray

Classic Charcoal

Cosmic Caramel


Bravura Brown

MOMENTUM

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Nuanced Neutral / MMT12

Kinetic Khaki / MMT14

Sun Shower / MMT22

Glitterati Gold / MMT27

Silvery Sage / MMT32

Frisky Fern / MMT36

Visionaire / MMT38

Bawdy Blue / MMT45

Sterling Shimmer / MMT52

Gabby Gray / MMT54

Classic Charcoal / MMT59

Cosmic Caramel / MMT75

Bravura Brown / MMT77

product specifications:

Style Name:	Mystic
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon / Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	4
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

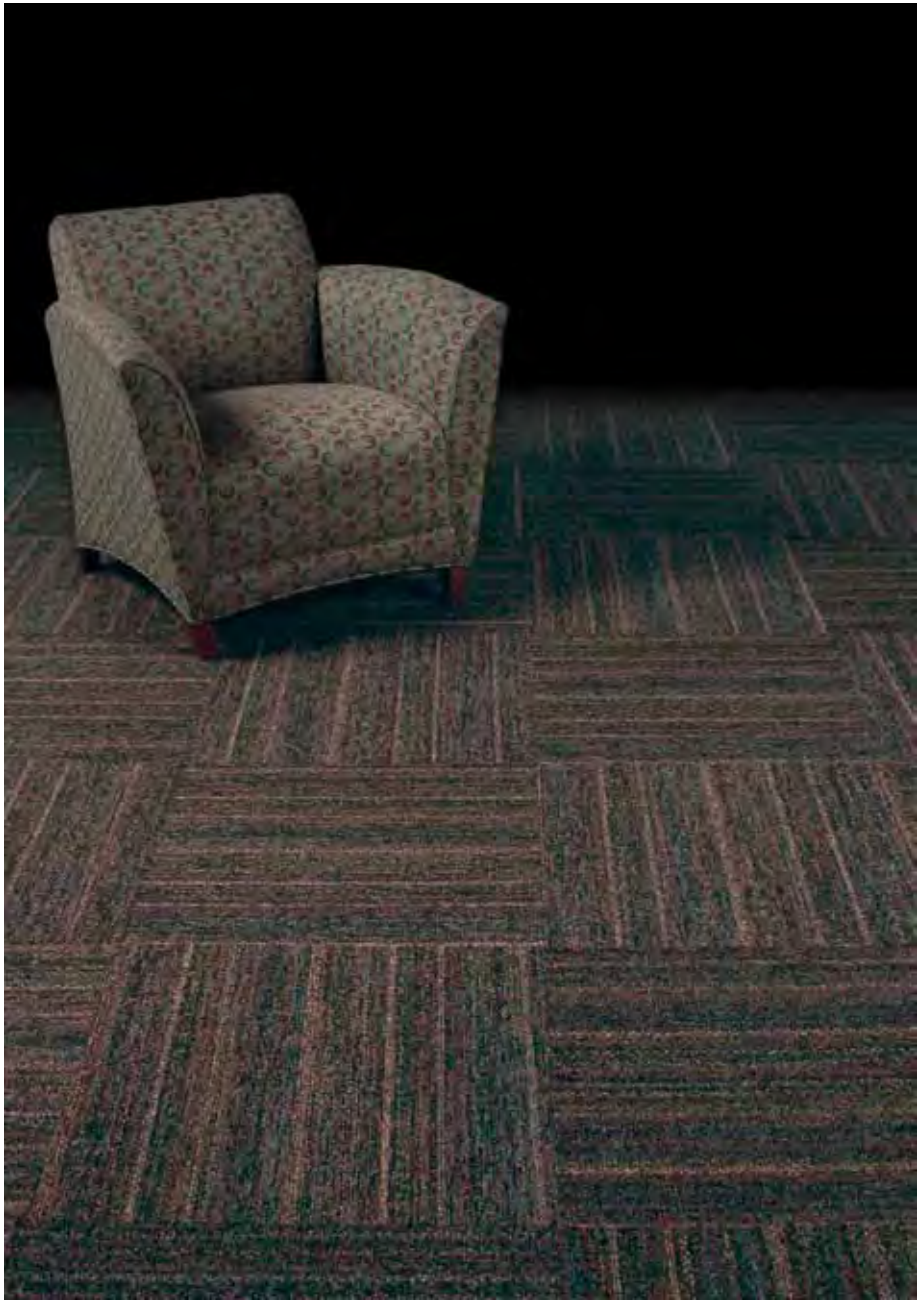
complete colorline:

Bacchus Beige

Athena Green

Demeter Grey

Poseidon Blue



MYSTIC

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Bacchus Beige / MSY01

Athena Green / MSY02

Demeter Grey / MSY03

Poseidon Blue / MSY04

product specifications:

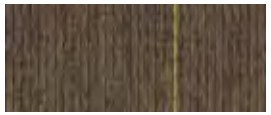
Style Name:	On Point*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	17 oz./yd.^{2} (576 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	9
Recommended Installation:	

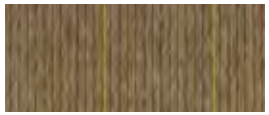
additives/ingredient products:

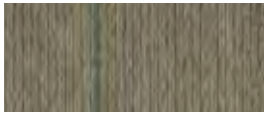
AVALAR® Puralex® NEXTERRA®

complete colorline:

Flash of Light


Direct Connect


Live Wire

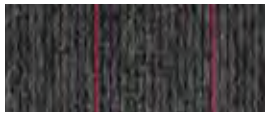

Perfectly Poised*

In the Middle*

Hit the Mark

Crisp 'N Clean

Drop Me a Line


Exactly That*

* Denotes **Quick Ship** pattern and/or color

ON POINT*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Flash of Light / OP305

Direct Connect / OP306

Live Wire / OP309

Perfectly Poised / OP404*

In the Middle / OP408*

Hit the Mark / OP507

Crisp 'N Clean / OP901

Drop Me a Line / OP902

Exactly That / OP903*

product specifications:

Style Name:	Pizzazz
Construction:	Textured Loop Pattern
Yarn Content:	Zeftron® Nylon with 25% recycled content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	27 oz./yd.^{2} (915 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	10
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Cream Crusade

Sunsparks

Patina Power

Gutsy Green

Blue-Zing

Silver Streak

Liquid Steel

Sassy Brass

Mocha Moxie

Fiery Copper

PIZZAZZ

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Cream Crusade / PZZ12

Sunsparks / PZZ23

Patina Power / PZZ33

Gutsy Green / PZZ36

Blue-Zing / PZZ46

Silver Streak / PZZ52

Liquid Steel / PZZ57

Sassy Brass / PZZ74

Mocha Moxie / PZZ76

Fiery Copper / PZZ83

product specifications:

Style Name:	Point of View*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	17 oz./yd.^{2} (576 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	9
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Expressive

Uppity

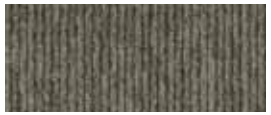
Radical

Orientation*

Viewpoint*

Precisely

Outlook


Clique

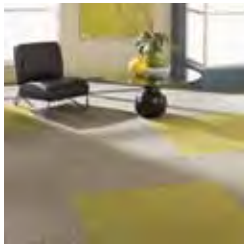
Mindset*

* Denotes **Quick Ship** pattern and/or color

POINT OF VIEW*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color



Expressive / PT305

Uppity / PT306

Radical / PT309

Orientation / PT404*

Viewpoint / PT408*

Precisely / PT507

Outlook / PT901

Clique / PT902

Mindset / PT903*

product specifications:

Style Name:	Producer
Construction:	Interloop Pattern
Yarn Content:	Avalar® RE/Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	24 oz./yd.^{2} (813 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	13
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Light Bulb

Printing Press

Telephone

Facsimile

Airplane

Contact Lenses

Skyscraper

Calculator

Refrigerator

Steamboat

Microwave Oven

Automobile

Transistor

PRODUCER

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Light Bulb / PRD02

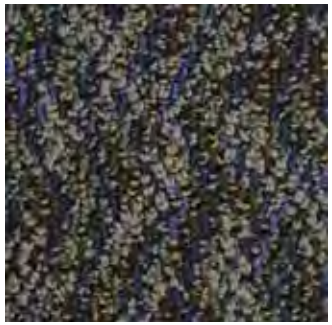
Printing Press / PRD04

Telephone / PRD06

Facsimile / PRD07

Airplane / PRD08

Contact Lenses / PRD10


Skyscraper / PRD12

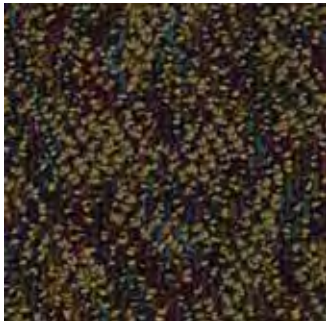
Calculator / PRD14

Refrigerator / PRD15

Steamboat / PRD16

Microwave Oven / PRD17

Automobile / PRD18


Transistor / PRD19

product specifications:

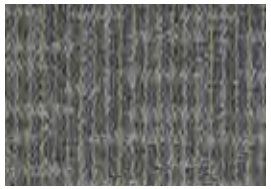
Style Name:	Quik*
Construction:	Patterned Loop
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	20 oz./yd.^{2} (678 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	6
Recommended Installation:	

additives/ingredient products:

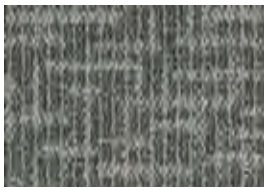
AVALAR® Puralex® NEXTERRA®

complete colorline:

Gorgeous Green*


Best Blue*

Zany Zinc*


Shiny Steel*

Bashful Brass*

Macho Mocha*

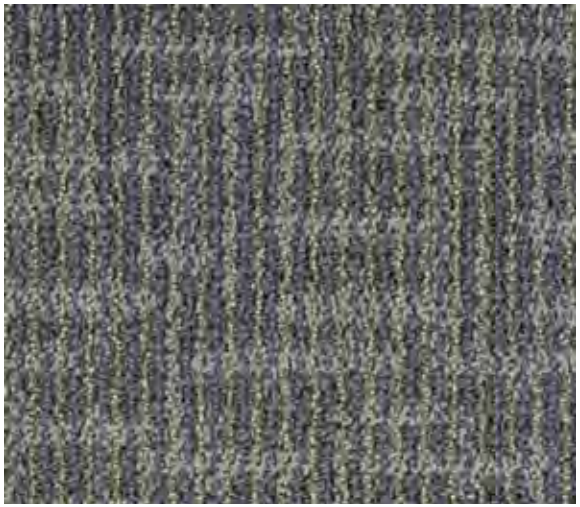
* Denotes **Quick Ship** pattern and/or color

QUIK*

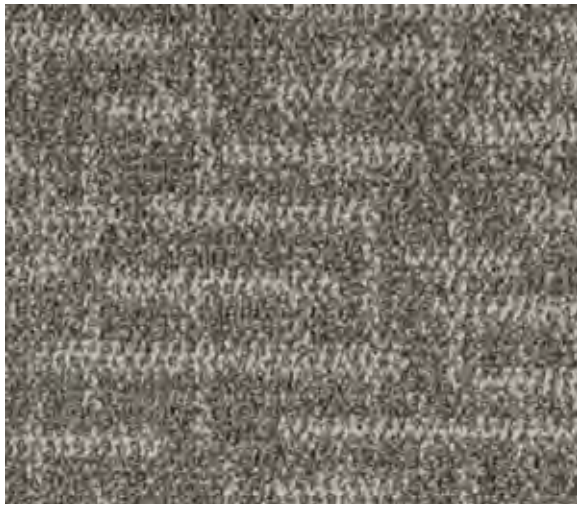
Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Gorgeous Green / QUK36*



Best Blue / QUK46*



Zany Zinc / QUK52*

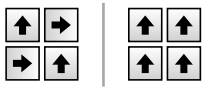
Shiny Steel / QUK57*

Bashful Brass / QUK74*

Macho Mocha / QUK76*

product specifications:

Style Name:	Reflexion
Construction:	Patterned Loop
Yarn Content:	Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	24 oz./yd.^{2} (813.5 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	9
Recommended Installation:	



additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Nuanced Neutral

Kinetic Khaki

Glitterati Gold

Silvery Sage

Galaxy Green

Visionaire

Bawdy Blue

Gabby Gray

Cosmic Caramel

REFLEXION

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Nuanced Neutral / RFX12

Kinetic Khaki / RFX14

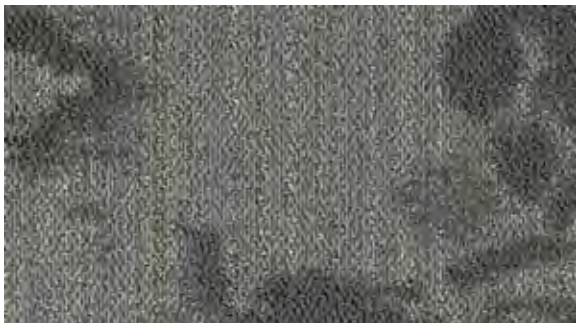
Glitterati Gold / RFX27

Silvery Sage / RFX32

Galaxy Green / RFX34

Visioinaire / RFX38

Bawdy Blue / RFX45


Gabby Gray / RFX54

Cosmic Caramel / RFX75

product specifications:

Style Name:	Rhythmics
Construction:	Patterned Loop
Yarn Content:	Avalar® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	24 oz./yd.^{2} (813.5 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	9
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Nuanced Neutral

Kinetic Khaki

Glitterati Gold

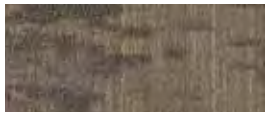
Silvery Sage

Galaxy Green

Visionaire

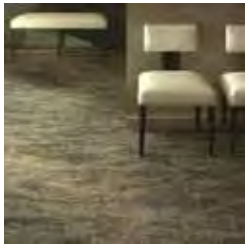
Bawdy Blue

Gabby Gray


Cosmic Caramel

RHYTHMICS

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.



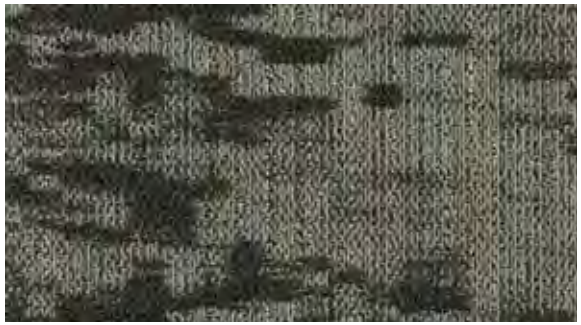
Nuanced Neutral / RTM12

Kinetic Khaki / RTM14

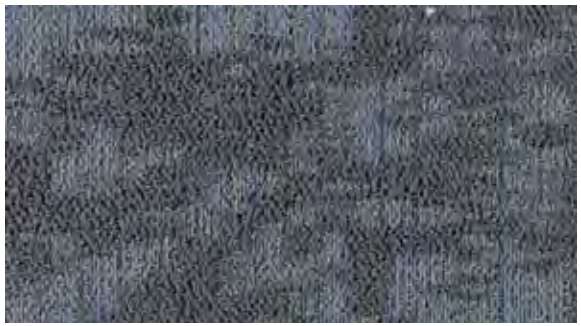
Glitterati Gold / RTM27

Silvery Sage / RTM32

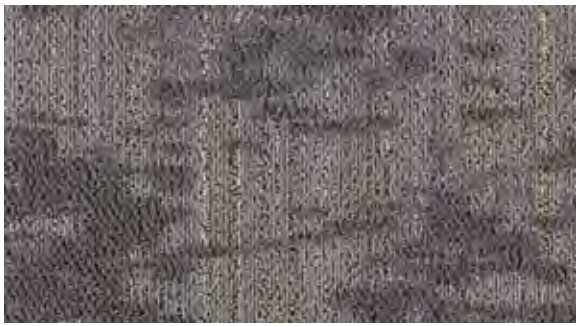
Galaxy Green / RTM34



Visioinaire / RTM38



Bawdy Blue / RTM45



Gabby Gray / RTM54

Cosmic Caramel / RTM75

product specifications:

Style Name:	Ringmaster
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	25 oz./yd.^{2} (847 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Unicycle

Three Ring

Strongman

Acrobat

Parade

Somersault

Aerialist

Carnival

Big Cats

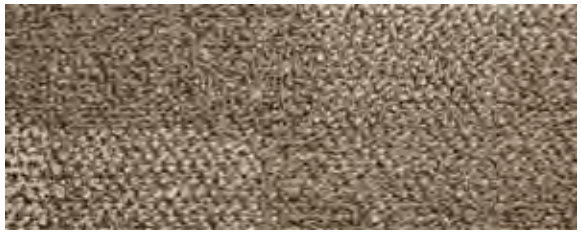
Juggler

Magic

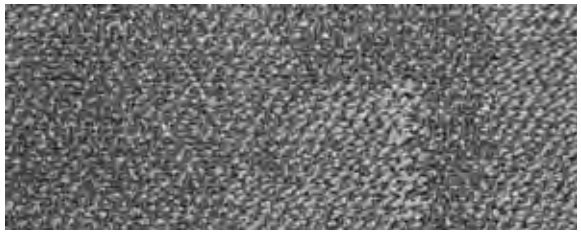
Music

RINGMASTER

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.


Unicycle / RGM01

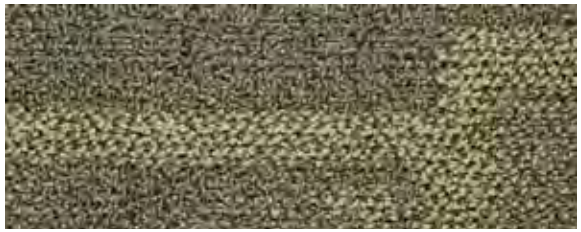
Three Ring / RGM02


Strongman / RGM03

Acrobat / RGM04

Parade / RGM05

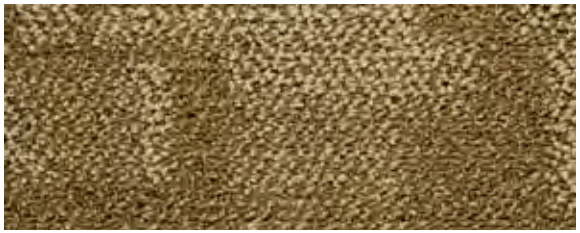
Somersault / RGM06


Aerialist / RGM07

Carnival / RGM08

Big Cats / RGM09

Juggler / RGM10


Magic / RGM11

Music / RGM12

product specifications:

Style Name:	Rush
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	24 oz./yd.^{2} (814 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Sunlit Haze

Shimmering Pearl

Golden Flux

Diffused Sepai

Radiant Sea Glass

Forest Glow

Glistening Slate

Silver Spot Light

Coal Spark

Morning Fog

Steamy Espresso

Eclipse

RUSH

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Sunlit Haze / RSH10

Shimmering Pearl / RSH12

Golden Flux / RSH20

Diffused Sepia / RSH25

Radiant Sea Glass / RSH34

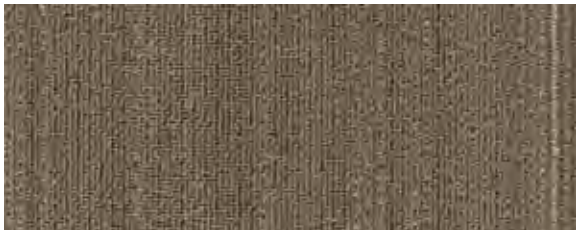
Forest Glow / RSH36

Glistening Slate / RSH38

Silver Spot Light / RSH54

Coal Spark / RSH57

Morning Fog / RSH70


Steamy Espresso / RSH75

Eclipse / RSH78

product specifications:

Style Name:	Shadows
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	21 oz./yd.^{2} (712 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Tint & Tone

In a Frame

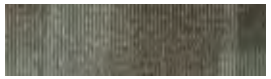
Squiggles

Free Form

Ripple Effect

Elm Tree

Shady Day


A Fine Line

Work Daze

After Dark

Charcoal Stix

Hazy Fog

SHADOWS

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Tint & Tone / SH303

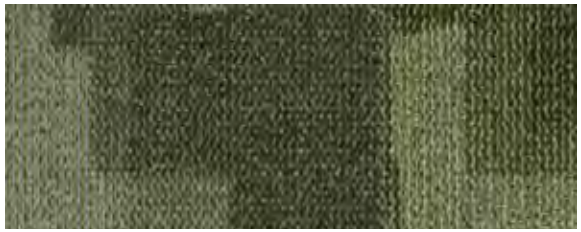
In a Frame / SH306

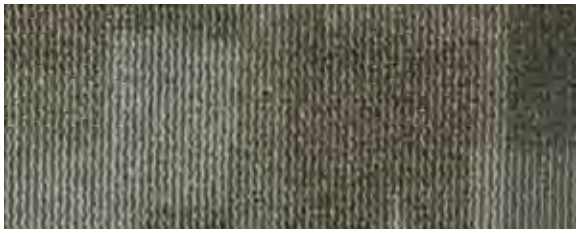
Squiggles / SH401

Free Form / SH504

Ripple Effect / SH505

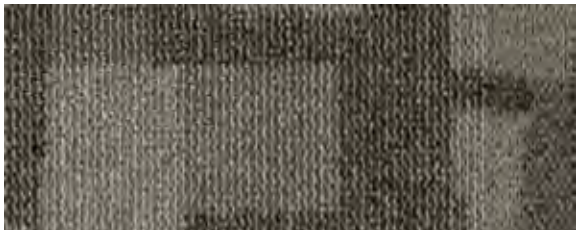
Elm Tree / SH607

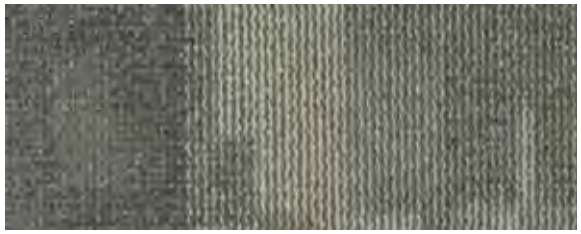

Shady Day / SH608


A Fine Line / SH711

Work Daze / SH712

After Dark / SH902


Charcoal Stix / SH909


Hazy Fog / SH910

product specifications:

Style Name:	Sierra
Construction:	Tip-Sheared Scroll
Yarn Content:	Zeftron® Nylon with 25% recycled content
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	34 oz./yd.^{2} (1,153 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	13
Recommended Installation:	

additives/ingredient products:

zeftron Puralex® NEXTERRA

complete colorline:

Sandoval

Yellowstone

Ponderosa

Copper Canyon

Bitter Creek

Hawk Springs

Sierra Mesa

Medicine Bow

Great Divide

Paradise Hills

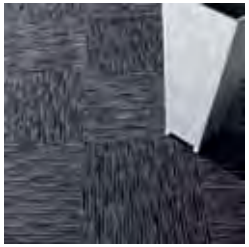
Eagle's Nest

Sweetwater

Black Mountain

SIERRA

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.



Sandoval / SRR01

Yellowstone / SRR02

Ponderosa / SRR03

Copper Canyon / SRR04

Bitter Creek / SRR05

Hawk Springs / SRR06

Sierra Mesa / SRR07

Medicine Bow / SRR08

Great Divide / SRR09

Paradise Hills / SRR10

Eagle's Nest / SRR11

Sweetwater / SRR12

Black Mountain / SRR13

product specifications:

Style Name:	Simplicity
Construction:	Pattern Cut/Loop
Yarn Content:	Antron® Legacy Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	32 oz./yd.^{2} (1,084 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	

additives/ingredient products:

complete colorline:

Reflect

Ease

Candor

Integrity

Purity

Clean Lines

Transparency

Clarity

Balanced

Naivety

Skillful

Virtue

SIMPLICITY

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Reflect / SMP12

Ease / SMP13

Candor / SMP23

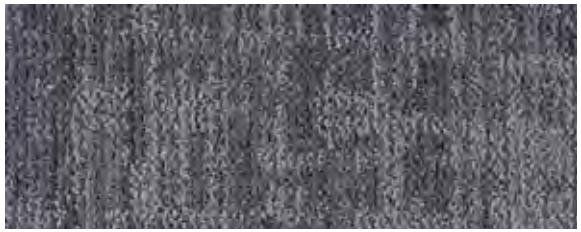
Integrity / SMP24

Purity / SMP25

Clean Lines / SMP34

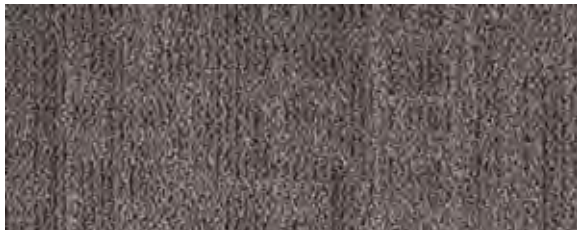
Transparency / SMP35

Clarity / SMP37


Balanced / SMP45

Naivety / SMP52

Skillful / SMP56


Virtue / SMP57

product specifications:

Style Name:	Sketches
Construction:	Tip-Sheared Pattern Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	21 oz./yd.^{2} (712 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Tint & Tone

In a Frame

Squiggles

Free Form

Ripple Effect

Elm Tree

Shady Day

A Fine Line

Work Daze

After Dark

Charcoal Stix

Hazy Fog

SKETCHES

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Tint & Tone / SK303

In a Frame / SK306

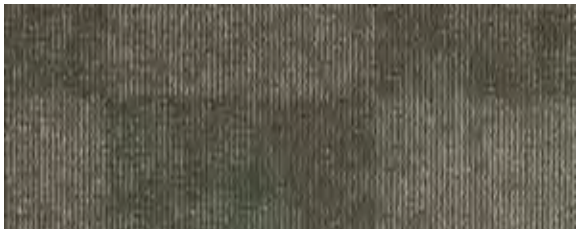
Squiggles / SK401

Free Form / SK504

Ripple Effect / SK505

Elm Tree / SK607

Shady Day / SK608


A Fine Line / SK711

Work Daze / SK712

After Dark / SK902

Charcoal Stix / SK909

Hazy Fog / SK910

product specifications:

Style Name:	Southern Pines
Construction:	Patterned Scroll
Yarn Content:	XTI® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution/Space
Yarn Weight Tufted:	26 oz./yd.^{2} (881 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	9
Recommended Installation:	

additives/ingredient products:

XTI nylon only by INVISTA · Puralex® · NEXTERRA®

complete colorline:

Tee Off

Round Robin

Divot

Chip Shot

Linksman

Fairway

Practice Green

Dogleg

Eagle

SOUTHERN PINES

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Tee Off / SPS01

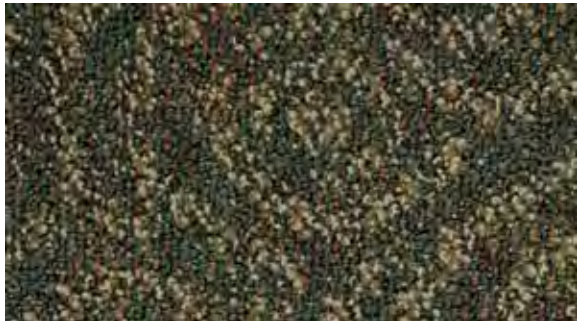
Round Robin / SPS02

Divot / SPS03

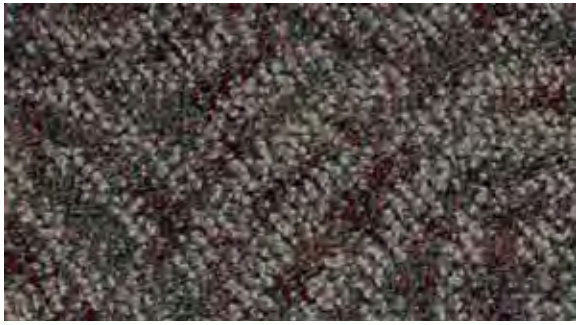
Chip Shot / SPS04

Linksman / SPS05

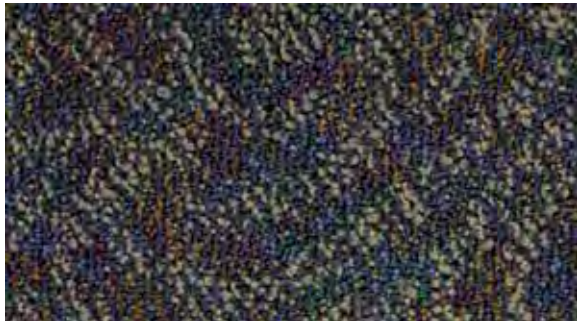
Fairyway / SPS06



Practice Green / SPS07



Dogleg / SPS08



Eagle / SPS09

product specifications:

Style Name:	Stitch
Construction:	Tip-Sheared Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	22 oz./yd.^{2} (746 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Tatami

Tinsel

Spa Spun

Reed

Shadow

Denim

Grey Twill

Rattan

Knitting Needle

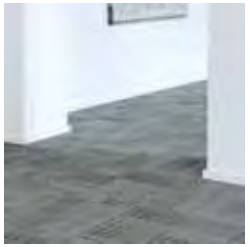
Tapestry Taupe

Suitable Brown

Shuttle Bronze

STITCH

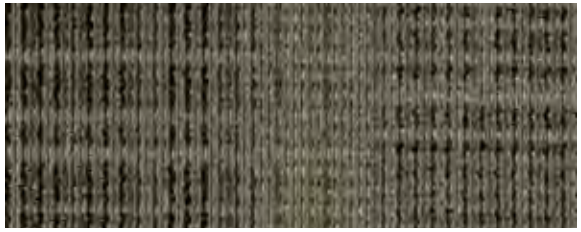
Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.



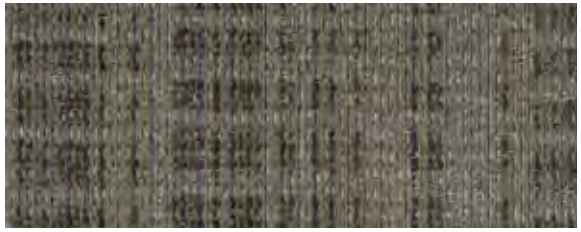
Tatami / STC10

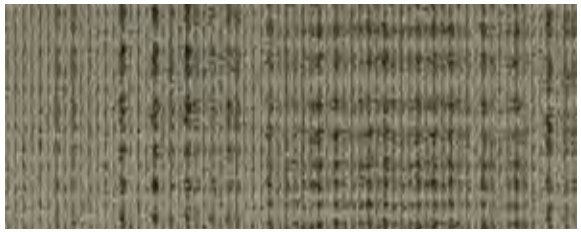
Tinsel / STC32

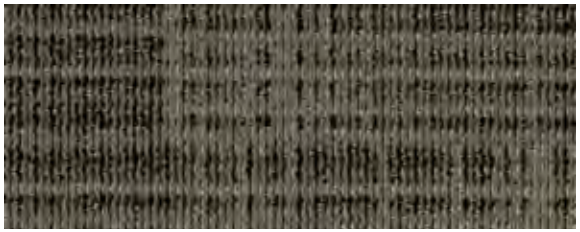
Spa Spun / STC36

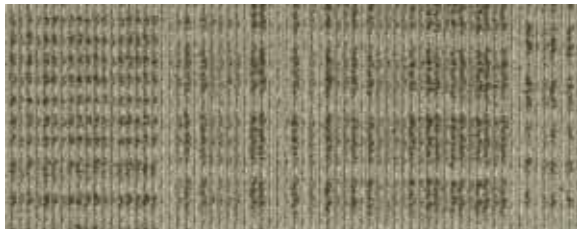

Reed / STC38

Shadow / STC45

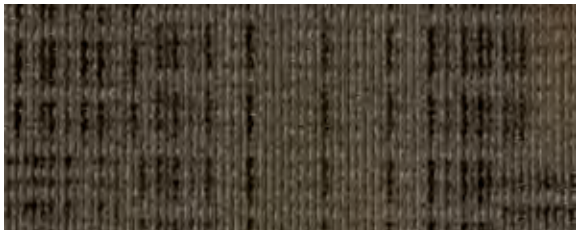

Denim / STC48


Grey Twill / STC52


Rattan / STC58


Knitting Needle / STC72

Tapestry Taupe / STC77


Suitable Brown / STC78

Shuttle Bronze / STC86

product specifications:

Style Name:	Street Art
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	24 oz./yd.^{2} (813.5 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	8
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Be Colorful

Three D

Break Beat Beige

Hip Hop Green

Wildstyle

Batik Blue

Tag It

Concrete Sparkle

STREET ART

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Be Colorful / ST102

Three D / ST210

Break Beat Beige / ST403

Hip Hop Green / ST607

Wildstyle / ST608

Batik Blue / ST706

Tag It / ST904

Concrete Sparkle / ST905

product specifications:

Style Name:	Structure*
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	20 oz./yd.^{2} (678 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	13
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

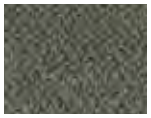
complete colorline:

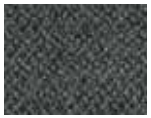
Dormer*

Element*

Frame

Joist


Network


Perch

Trestle*

Soffit

Cast*

Edifice*

Assembly*

Filigree

Gable

* Denotes **Quick Ship** pattern and/or color

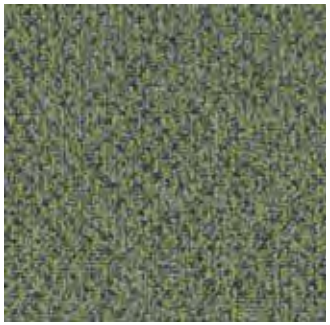
STRUCTURE*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

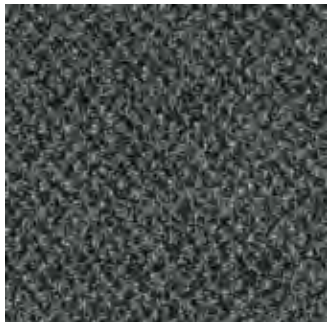
Dormer / STU13*

Element / STU15*


Frame / STU33

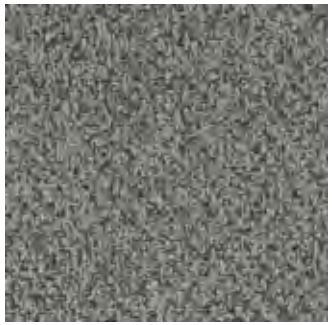
Joist / STU35

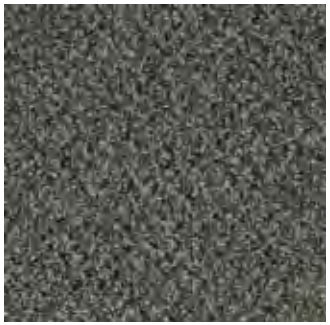
Network / STU43


Perch / STU45

Trestle / STU46*

Soffit / STU48


Cast / STU52*


Edifice / STU54*

Assembly / STU56*

Filigree / STU65

Gable / STU76

product specifications:

Style Name:	Tempo*
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	30 oz./yd.^{2} (1,017 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	9
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Ballroom Dance*

Drumroll*

Jazz Tune*

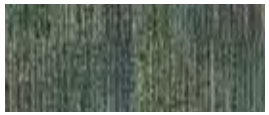
Classical*

Piano Concerto*

Country*

Waltz*

The Blues*


Hip-Hop*

* Denotes **Quick Ship** pattern and/or color

TEMPO*

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

*
Denotes **Quick Ship** pattern and/or color

Ballroom Dance / TMP01*

Drumroll / TMP02*

Jazz Tune / TMP03*

Classical / TMP04*

Piano Concerto / TMP05*

Country / TMP06*

Waltz / TMP07*

The Blues / TMP08*

Hip-Hop / TMP09*

product specifications:

Style Name:	The Brights
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	17 oz./yd.^{2} (576 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	18
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Red Zing	Sun Glaze	Orange Crush
Overcast	Big Bang	Moonbeam
Lemon Zest	Umberglow	Lime LIght
Extreme Green	Teal Zeal	Hyper Blue
Mood Indigo	Diva Fuchsia	Vivid Velvet
Stardust	Twinkle	Night Sky

THE BRIGHTS

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Red Zing / BT106

Sun Glaze / BT202

Orange Crush / BT204

Overcast / BT304

Big Bang / BT309

Moonbeam / BT501

Lemon Zest / BT503

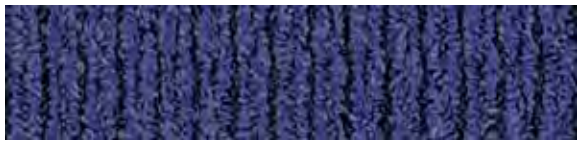
Umberglow / BT504

Lime Light / BT605

Extreme Green / BT607

Teal Zeal / BT608

Hyper Blue / BT703


Mood Indigo / BT708

Diva Fuchsia / BT805

Vivid Velvet / BT808

Stardust / BT901

Twinkle / BT906

Night Sky / BT908

product specifications:

Style Name:	Tightrope
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	25 oz./yd.^{2} (847 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:

Unicycle

Three Ring

Strongman

Acrobat

Parade

Somersault

Aerialist

Carnival

Big Cats

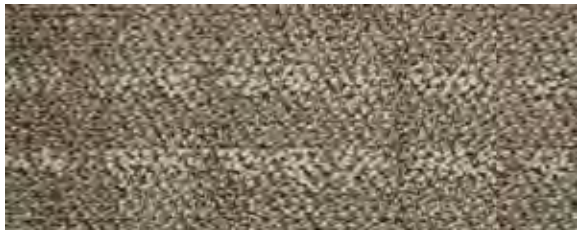
Juggler

Magic

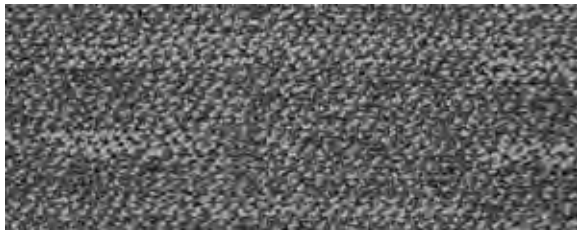
Music

TIGHTROPE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.


Unicycle / TRP01

Three Ring / TRP02


Strongman / TRP03

Acrobat / TRP04

Parade / TRP05

Somersault / TRP06

Aerialist / TRP07

Carnival / TRP08

Big Cats / TRP09

Juggler / TRP10

Magic / TRP11

Music / TRP12

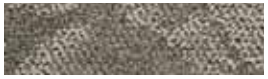
product specifications:

Style Name:	Trapeze
Construction:	Patterned Scroll
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	25 oz./yd.^{2} (847 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	12
Recommended Installation:	

additives/ingredient products:

AVALAR® Puralex® NEXTERRA®

complete colorline:


Unicycle

Three Ring

Strongman

Acrobat

Parade

Somersault

Aerialist

Carnival

Big Cats

Juggler

Magic

Music

TRAPEZE

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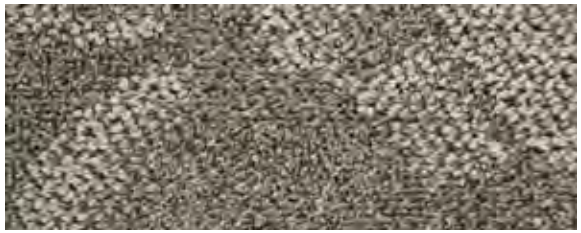

Unicycle / TPZ01

Three Ring / TPZ02

Strongman / TPZ03

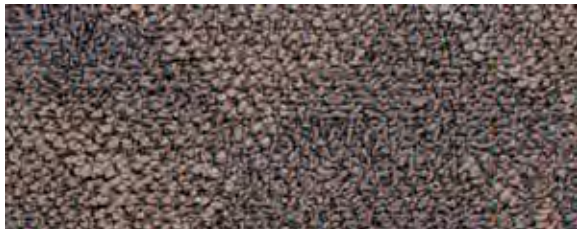
Acrobat / TPZ04

Parade / TPZ05

Somersault / TPZ06

Aerialist / TPZ07

Carnival / TPZ08


Big Cats / TPZ09

Juggler / TPZ10

Magic / TPZ11

Music / TPZ12

product specifications:

Style Name:	Urban Edge
Construction:	Patterned Scroll
Yarn Content:	Antron Lumena® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	21 oz./yd.^{2} (712 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	10
Recommended Installation:	

additives/ingredient products:

complete colorline:

Holiday Parade

Neon Signs

Brass Band

City Line

City Lights

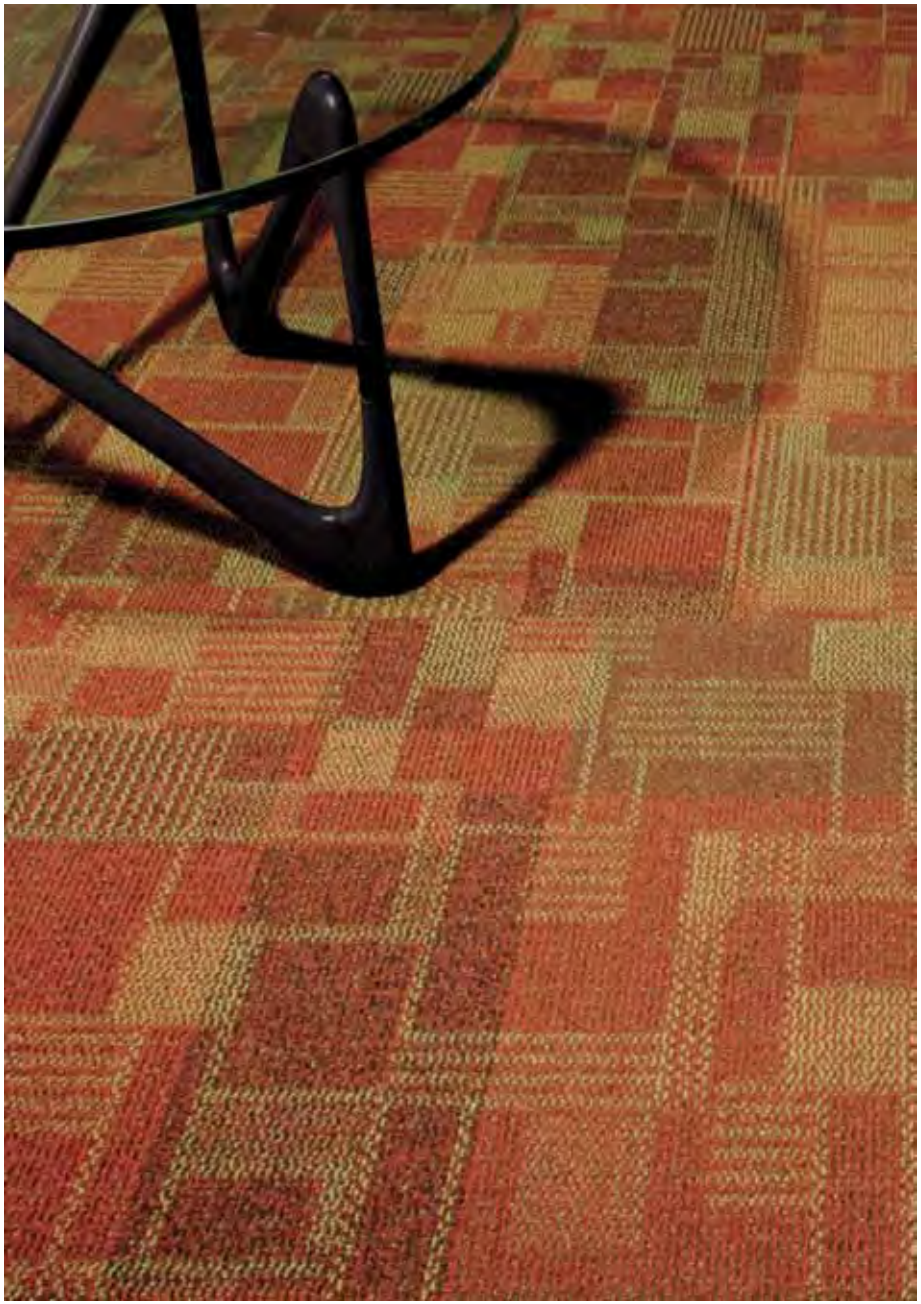
Rain Gardens

Central Park

Wishing Well

Good Fortune

Wrought Iron



URBAN EDGE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Holiday Parade / ED101

Neon Signs / ED202

Brass Band / ED303

City Line / ED307

City Lights / ED504

Rain Gardens / ED605

Central Park / ED606

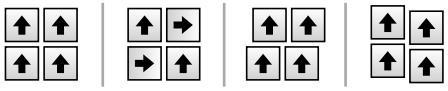
Wishing Well / ED709

Good Fortune / ED810

Wrought Iron / ED908

product specifications:

Style Name:	Urban Trend
Construction:	Patterned Scroll
Yarn Content:	Antron Lumena® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	21 oz./yd.^{2} (712 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	10
Recommended Installation:	



additives/ingredient products:

complete colorline:

Holiday Parade

Neon Signs

Brass Band

City Line

City Lights

Rain Gardens

Central Park

Wishing Well

Good Fortune

Wrought Iron

URBAN TREND

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Holiday Parade / TR101

Neon Signs / TR202

Brass Band / TR303

City Line / TR307

City Lights / TR504

Rain Gardens / TR605

Central Park / TR606

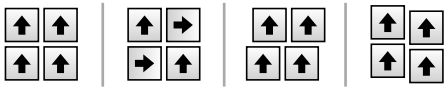
Wishing Well / TR709

Good Fortune / TR810

Wrought Iron / TR908

product specifications:

Style Name:	Urban Vibe
Construction:	Patterned Scroll
Yarn Content:	Antron Lumena® Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	21 oz./yd.^{2} (712 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	10
Recommended Installation:	



additives/ingredient products:

complete colorline:

Holiday Parade

Neon Signs

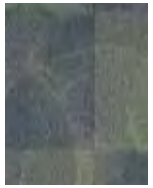
Brass Band

City Line

City Lights

Rain Gardens

Central Park


Wishing Well

Good Fortune

Wrought Iron

URBAN VIBE

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.

Holiday Parade / VB101

Neon Signs / VB202

Brass Band / VB303

City Line / VB307

City Lights / VB504

Rain Gardens / VB605

Central Park / VB606

Wishing Well / VB709

Good Fortune / VB810

Wrought Iron / VB908

product specifications:

Style Name:	Wynford III
Construction:	Textured Loop Pattern
Yarn Content:	Avalar® RE Nylon
Odor Reduction:	Puralex®
Dye Method:	Solution
Yarn Weight Tufted:	22 oz./yd.^{2} (746 g./m.^{2})
Total Recycled Content:	40% Minimum Post Consumer Recycled Content
Modular Tile:	24" x 24" (61 cm. x 61 cm.)
Colors:	19
Recommended Installation:	

additives/ingredient products:

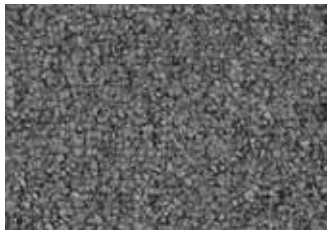
AVALAR® Puralex® NEXTERRA®

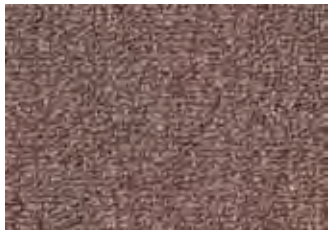
complete colorline:

London Fog	Mosaic	Blue Jeans	Night Carnival	Black Magic
Riveria Green	Heavenly Blue	Orchid Dust	Charred Pine	Polynesian Blue
Santa Fe	Navajo Gold	Nutshell	Springtime	Evergreen
Pottery Clay	Clover	Monte Carlo	Sangria	

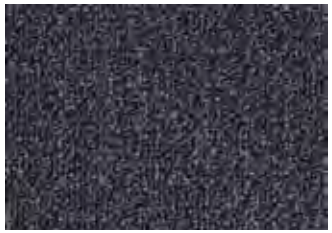
WYNFORD III

Scan the QR code to the left and order a sample directly from your QR enabled smartphone! Most new-model phones come with QR readers. If yours doesn't, go to the App Store and search QR reader.


London Fog / 2102

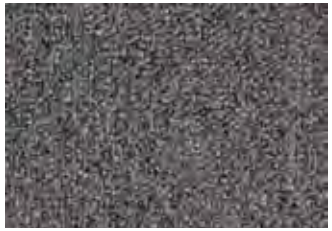

Mosaic / 2206

Blue Jeans / 2301


Night Carnival / 2302

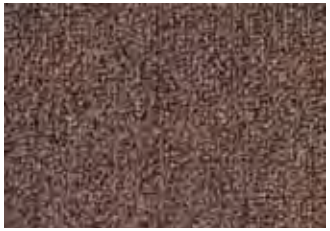
Black Magic / 2702

Riveria Green / 2703


Heavenly Blue / 2704

Orchid Dust / 2707

Charred Pine / 2708


Polynesian Blue / 2710

Santa Fe / 2711

Navajo Gold / 2714

Nutshell / 2802

Springtime / 2803

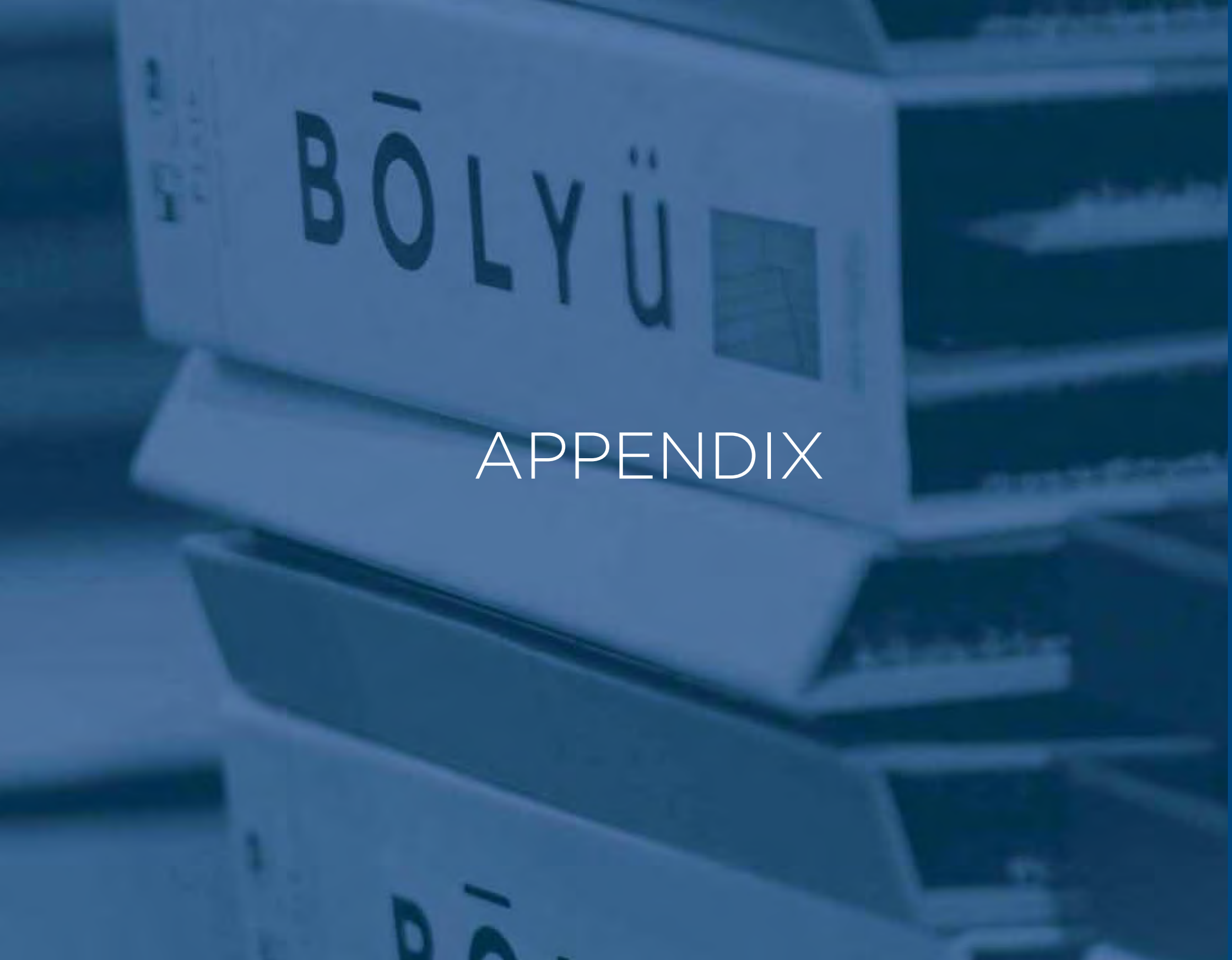
Evergreen / 2805

Pottery Clay / 2808

Clover / 2815

Monte Carlo / 2816

Sangria / 2817



APPENDIX

AVALAR®

Avalar®, **Avalar® SD** and **Avalar® RE** are premium branded, yarn-dyed and solution-dyed Type 6 nylon fibers extruded in our quality-controlled facilities. We developed these fibers specifically for commercial applications with testing and quality protocols that meet or exceed industry standards. In addition to a palette with over 100 leading edge colors, **Avalar** fibers provide performance and aesthetics necessary to fulfill the needs of challenging commercial applications.

Benefits of AVALAR

- Technically advanced, performance driven fiber.
- Available to meet specific end-use needs: yarn-dyed with **Puralex®**, solution dyed with **Puralex** or solution dyed.
- Manufactured in our vertically integrated facilities with consistent quality control measures.
- Engineered for lasting color quality.
- Innovative yarn processing allows new texture options.
- Expansive color line.
- Warranted for outstanding performance.

Broadloom:

- **Avalar** white nylon – piece dyed or yarn dyed.
- **Avalar SD** value driven, solution dyed nylon.
- **Avalar RE** solution dyed, recycled content nylon, manufactured with 25% Pre-Consumer Recycled Content.

Carpet Tile:

- **Avalar** white nylon – piece dyed or yarn dyed.
- **Avalar RE** solution dyed nylon, 40% minimum post consumer recycled content based on total weight of product.

Odor Reduction:

- **Puralex®** measurably reduces indoor odors and lowers the emissions of volatile organic compounds.

Puralex®

Puralex® is a self-renewing odor reducer that freshens the indoors by breaking down organic molecules in the air into inert material. Using breakthrough proprietary technology, **Puralex** significantly shortens the time it takes for odors to dissipate.

Reduces Odors

Effective against virtually any indoor odor: organic odors including smoke/nicotine, ammonia/urine, hydrogen sulfide, food and cooking smells – even fish and other odors.

Freshens the Air

Breaks down organic modules into inert materials; **Puralex** attacks virtually all odors, not just those that are water-based odors.

Environmentally Friendly with no harmful chemicals

Salt compound – a mixture of organic and inorganic ingredients.

Proprietary technology

Puralex forms a complex molecular bond that is imbedded in the carpet and is only available on our products.

Reduces VOC's in the Room Environment

Puralex helps reduce volatile organic compounds by absorbing odors from the indoor air as shown in independent testing using EPA approved methods.

Is Self Renewing

Odor reducers are perpetually renewed by air circulation. Actual results will vary based on proper room airflow conditions.

Built into carpet and lasts through time and multiple cleanings

Embedded during manufacturing process.

Only available on our products

Puralex is offered in all BOLYU styles made with **Avalar**®, **Avalar SD**®, and **Avalar RE**® premium branded nylon as well as all **Nexterra** modular products.

Indoor Air Quality and Puralex

Environmental Chamber test following ASTM D5116. Analysis based on EPA Method IP-1B for VOC's by thermal desorption followed by gas chromatography/mass spectrometry (TD/DGC/MS), and EPA IP-6A for selected aldehydes by high performance liquid chromatography (HPLC).

Safety and Performance Life

Puralex passes all standards of safety and performance. Testing confirms that **Puralex** activates by air circulation and withstands both repeated cleanings and wear.

- Flooring Radiant Panel Test: Meets NFPA Class 1 when tested under ASTM E-648 glue down.
- AATCC Test Method 171 Carpets: Cleanings using Hot Water Extraction Methods.
- ASTM International Test Method D2884 Abrasion Resistance of Textile Fabrics, Rotary Platform.

iLoc®

iLoc® is a broadloom carpet backing system with post-consumer recycled content. This revolutionary, multi-polymer backing system provides maximum performance benefits and environmental sustainability while remaining responsive to budgets.

iLoc backing systems feature:

- Enhanced appearance retention
- Ease of maintenance
- **iLoc MB** and **MB Cushion** are impervious to moisture
- Thermal stability
- Ergonomically engineered
- Environmentally safe
- Protected by non-prorated warranties
- Contains post-consumer recycled content

iLoc is also available with cushion:

The cushion layer in **iLoc ES Cushion RE** and **iLoc MB Cushion RE** contributes to carpet performance and overall indoor safety and comfort.

- Maximized sound absorption
- Increased ergonomic benefits include reduced physical stress and body fatigue
- Thermal insulation results in reduced energy consumption
- Improved appearance retention

iLoc System product features:

iLoc ES features:

- Lifetime warranties* on: wear (10% face fiber), delamination, edge ravel, zippering, and static propensity (below 3.5 kv)
- Backing includes 12% post consumer recycled content
- Available in 12' widths

iLoc MB features:

- Lifetime warranties* on: wear (10% face fiber), delamination, edge ravel, zippering, and static propensity (below 3.5 kv)
- Enhanced moisture barrier (British Spillage Test and 10,000 Impact Test)
- Backing includes 7% post consumer recycled content
- Available in 12' widths

iLoc ES Cushion RE features:

- Lifetime warranties* on: wear (10% face fiber), delamination, edge ravel, zippering, static propensity (below 3.5 kv), and cushion resiliency
- Backing includes 20% post consumer recycled content
- Available in 12' widths

iLoc MB Cushion RE features:

- Lifetime warranties* on: wear (10% face fiber), delamination, edge ravel, zippering, static propensity (below 3.5 kv), and cushion resiliency
- Enhanced moisture barrier (British Spillage Test and 10,000 Impact Test)
- Backing includes 16% post consumer recycled content
- Available in 12' widths

*Lifetime defined as long as the carpet remains installed in the original location and is owned by the original purchaser.

Nexterra® is a revolutionary backing system for carpet tile that provides the highest levels of performance and sustainability. **Nexterra** features a minimum of 40% recycled content and is manufactured in facilities that use 100% green energy.

Highest Post Consumer content in the industry

Nexterra features with a minimum of 40% post consumer recycled content measured as a percentage of average total carpet tile weight.

Manufactured with 100% renewable green energy

Nexterra backing manufacturing facilities utilize 100% Renewable Green Energy – wind energy; and because it is the lowest weight carpet tile backing, it uses 50% less energy than the industry average.

Low environmental impact

Composed of post consumer content from recycled water and soda bottles, **Nexterra** makes an outstanding environmental contribution by diverting waste materials away from our rapidly-filling public landfills. And, no water is used in the manufacturing process for **Nexterra**.

Recyclable

Nexterra can be post-consumer recycled back into **Nexterra**.

LEED benefits

Nexterra's post consumer content contributes twice the dollar amount than pre-consumer content in the ***U.S. Green Building Council's Leadership in Energy and Environmental Design (LEED) Green Building Rating System®.***

Third Party Certified

Nexterra is certified through the NSF 140 standard, a multi-product testing protocol for identifying sustainable products, and CRI Green Label Plus Certified for good indoor air quality as well.

Features Odor Reducer Puralex®

This odor reducer purifies the air while constantly renewing itself through air circulation. It is effective against virtually any indoor odor, and **Puralex** can help to lower VOC's.

Easy Installation and Excellent Performance

Nexterra carpet tiles are easy to install, dimensionally stable and lay flat on the floor over the life of any installation without curling or doming.

Easy to lift at replacement time

With a recycled secondary fleece and the appropriate releasable adhesive, they provide better adhesion to the floor and easier pull up for replacement.

Outstanding Warranties

Nexterra offers outstanding warranties for wear, tuft bind, pilling and fuzzing, delamination, edge ravel, zippering, static propensity, and dimensional stability.

AND INTRODUCING OUR LATEST INNOVATION...

(qwell)™ Surface Antimicrobial Protectant for Commercial Floorcovering

Safe and Sure

Introducing **QWELL™**, an advanced generation antimicrobial protectant specially developed by BOLYU as a safe and effective alternative to toxic chemicals and fungicides for use in facilities where product performance and lifecycles, indoor air quality, and cleanliness are imperatives.

Chemistry vs. Chemicals

QWELL utilizes our proprietary silver and zinc (si+nc)™ chemistry platform, effectively eliminating the need for harsh chemicals and compounds for the control of odor and stain causing microbes.

Silver and zinc are naturally occurring elements used increasingly for protection against and elimination of odor and stain causing fungus and microbes in a wide range of products—from toothbrushes and keyboards, to shampoos and shoes.

Effective and Efficient

QWELL incorporates advanced generation chemistry into both the face and backing of our flooring products to create a two part microbial containment and control system that works by efficiently trapping microbes in the product where they can be eradicated—quickly, accurately, and effectively.

Contain and Control

By efficiently trapping and containing microbes for eradication and elimination, **QWELL** functions as a base—a key component—of an effective facility maintenance, microbial and odor control, and IAQ program.

QWELL is certified

QWELL is registered with the EPA for use in carpet, and carpet incorporating **QWELL's** proprietary silver and zinc (si+nc)™ meets certification standards set by the three most recognized testing protocols for indoor environmental quality measurement— the State of Washington Protocol, CRI Green Label and GSA Antimicrobial Certification.

QWELL is safe

Above and beyond its efficacy and performance qualities, **QWELL** was specially developed as a safe alternative to toxic topical antimicrobial additives, agents, or treatments. That's because **QWELL** is a next generation antimicrobial developed using naturally-occurring silver and zinc elements, and does not use arsenic, heavy metals, phenols, or formaldehyde, and does not introduce any toxic or harmful airborne contaminants to indoor environments.

As such, **QWELL** is an integral part of the BOLYU's corporate mission and product strategy: To deliver products and services that ensure people, places, and planet flourish. Nothing more, and nothing less.

QWELL is guaranteed

QWELL is guaranteed to maintain antimicrobial preservative effectiveness for the life of the product†

*Beaulieu Group, LLC carpets, treated with **QWELL**, passes the highest standard of antimicrobial testing - AATCC Test Method 174-2007 (A test method designed to determine the antimicrobial activity within new carpet materials through antimicrobial and assessments).

**QWELL is a trademark of Beaulieu Group, LLC and is not related in any way to the antimicrobial feature of the carpet. Such antimicrobial characteristics are built into the carpet to protect the carpet only from stain and odor causing bacteria, mold, and mildew.* THE ANTIMICROBIAL CHARACTERISTICS DO NOT EXTEND TO PEOPLE OR ANIMALS AND IN NO WAY AFFECT OR IMPROVE THE HEALTH OF PEOPLE OR ANIMALS.

Integrity, Innovation, and Communication are BOLYU's drivers for our environmental programs and the value they bring to you. We make great carpet. We have a goal to be the best carpet supplier and the best employer in the carpet industry. We're profitable and we care about reducing our environmental footprint. If we keep doing all these things well, we'll keep earning the right to operate and grow our business.

The environmental realities of today demand that we seek the right kind of growth. It's clear that the developed world's model for use of energy and resources is not a successful model for the developing world to follow. The future will see continued worldwide price increases in oil and other diminishing resources. You don't have to believe in human-caused global warming to understand that higher energy costs, resource depletion, and more pollution will be increasingly apparent as world population expands from today's 6.3 billion to 9 or 10 billion by 2050.

We must all begin to develop and adopt sustainable practices that conserve, and ultimately restore, the only environment we've got. This is BOLYU's ongoing challenge and these are some of the steps we're doing to get there.

NSF International Certified

NSF® is an independent not-for-profit organization that is committed to ongoing public health and one of the most widely-respected and recognized global third-party certification providers. *BOLYU achieved the prestigious NSF-14-2007 Platinum Certification, a Sustainable Carpet Assessment Standard for all Nexterra tile products.* ***This is a first in the commercial carpet industry for all products in one category.***

U.S. Green Building Council (USGBC) Member

The **U.S. Green Building Council (USGBC)** is a non-profit organization committed to a prosperous and sustainable future for our nation through cost-efficient and energy-saving green buildings. *BOLYU is a proud member of the USGBC and proud that our products align to the USGBC mission.*

CRI Green Label Plus International Certified

In 1992, **The Carpet and Rug Institute (CRI)** launched its Green Label program to identify products with very low VOC emissions. CRI has recently launched **Green Label Plus**, an enhanced program that sets an even higher standard for Indoor Air Quality. *BOLYU is proud to be Green Label Plus Certified, ensuring that our products are among the lowest emitting on the market.*

EPA Green Power Partner

The **EPA Green Power Partnership** is a voluntary program that supports the organizational procurement of green power. Beginning in 2008, BOLYU became the first commercial manufacturer to buy 100% Green renewable energy credits for all of our facilities. That purchase had the environmental benefit equal to not driving 1,222 cars per year. It's also the same as offsetting 725 households annual electricity use. *BOLYU is proud to be a Green Power Partner and proud that all of our products are produced using 100% renewable energy credits.*

Our Environmental Mission

Our environmental mission is to build a company of outstanding integrity that goes far beyond traditional business values to reflect our shared beliefs about the value of healthy, happy, and productive people. We believe in the importance of nurturing a healthy and diverse environment that will sustainably provide abundant resources, growth, wealth, and equal opportunity to meet these objectives today and for future generations.

Our Recycling Efforts

At BOLYU, we view recycling as a way to be innovative and creative. With this in mind, recycling differentiates us from other flooring companies. Many of the raw materials we use come from refuse people have discarded. We currently recycle PET bottles, nylon, and glass. Any waste we create, we research ways to divert it to other markets for recycling into products for the consumer market instead of the landfill.

Post-Consumer Waste Collection

BOLYU has a sister company that is one of the two largest Polyethylene Terephthalate (PET) recyclers in Georgia. That company currently takes in 120 million pounds of bottles annually, keeping billions of PET bottles out of the landfill. BOLYU uses the recycled PET content in our fiber systems and carpet tile backing.

Landfill Negative

We use two pounds of post consumer waste for every pound of waste we produce.

- We reduced waste sent to landfills by 71% over five years.
- We diverted 1.6 million lbs. of post consumer carpet in 2010.
- We use more than 150 million lbs. of waste annually to make our products.

Water Conservation

Conservation is the most cost-effective and environmentally sound way to reduce our demand for water.

- We reduced water use at our manufacturing facility by 20%, saving 140,000 gallons of water annually.
- We eliminated the use of water in the manufacture of our award-winning **Nexterra** carpet tile backing product.

Energy Savings

We use 100% renewable wind energy generating zero carbon dioxide emissions.

- We use 91% less energy by utilizing recycled plastic and polyester-based (PET) materials versus virgin PET for our **Nexterra** carpet tile backing.
- We purchase renewable wind energy for the manufacturing of our **Nexterra** commercial carpet tile backing.

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About Beaulieu Group, LLC

Beaulieu is the leading, privately held, Carpet-only manufacturer in the United States and is a world leader in the innovation, styling, manufacturing and distribution of the finest Residential, Commercial and Hospitality Carpets.

Beaulieu, based in Dalton Georgia, employs over 5,600 associates in 26 facilities and strives everyday to become the Supplier and Employer of choice. As a vertically integrated organization, Beaulieu manufactures and produces its own carpet fiber, backings and are pioneers in environmentally responsible manufacturing practices while leading the industry with eco-friendly and innovative products.

The Beaulieu Family of Brands consists of BOLYU for Commercial, Aqua for Hospitality and Bliss for the Home.

Our mission is straightforward:

To innovate and deliver products and services that ensure people, the places we live and work, and our planet *flourish*. **Nothing More. And Nothing Less.**

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